

# Roof Replacement 100 % Design Submittal

July 19, 2024





# **SPECIFICATION INDEX**

# SANFORD LAB / HOMESTAKE VISITOR CENTER (SLHVC) ROOF REPLACEMENT 100% DESIGN SUBMITTAL LEAD, SD

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# **PROFESSIONAL STAMP / SEAL**

#### **ARCHITECTECT:**

**Donovan Broberg, RA ARC International, Inc.**5808 Sheridan Lake Road
Rapid City, SD 57702

T: 605-341-2066 F: 605-341-3651



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# **SDSTA DIVISION 01 SPECIFICATION**

Sanford Lab Homestake Visitor Center Roof Replacement

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# Section 01 11 00 Summary of Work

#### 1 GENERAL

#### 1.1 WORK COVERED BY CONTRACT DOCUMENTS

#### 1.1.1 Project Description

The work includes construction services to remove the existing Visitor Center standing seam metal roof; remove and replace damaged roof insulation; remove roof edge/gutters; remove, modify, and reinstall metal roof flashing/wall panel; install membrane roof system; install wall mounted ladders; and install new roof edge and gutter system in accordance with the design drawings and specifications provided in the Request for Proposal. Disposal of the existing roofing materials off-site is included in this scope.

#### 1.1.2 Location

The work is located at the Sanford Lab Homestake Visitor Center in Lead, SD.

#### 1.2 OCCUPANCY OF PREMISES

The Visitor Center building will be occupied during regular business hours during performance of the work under this contract. Work planning is to not interfere with the operation of the business nor block access to the building interior.

Before work is started, arrange with the Project Manager a sequence of work, means of access, space for storage of materials and equipment, and use of approaches and corridors. Included in this planning is the use of the perimeter building space/laydown areas that will be utilized by the Contractor for debris bins, material laydown, and equipment.

#### 1.3 EXISTING WORK

Remove or alter existing work in such a manner as to prevent injury or damage to any portions of the existing work which remain. Repair or replace portions of existing work which have been altered during construction operations to match existing or adjoining work, as approved by the Project Manager. At the completion of operations, existing work must be in a condition equal to or better than that which existed before new work started.

#### --- End of Section ---

# Section 01 30 00 Administrative Requirements

#### 1 GENERAL

#### 1.1 PROGRESS AND COMPLETION PICTURES

Photographically document site conditions prior to start of construction operations. Provide monthly digital photographs showing the sequence and progress of work to clearly capture the work performed during that period, in particular areas that will be covered as part of the scope of work. Submit photographs with the monthly invoice. Photographs provided are for unrestricted use by the SDSTA.

#### 1.2 SUPERVISION

#### 1.2.1 MINIMUM REQUIREMENTS

Have at least one qualified superintendent, or competent alternate, capable of reading, writing, and conversing fluently in the English language, on the job-site at all times during the performance of contract work.

#### 1.2.2 SUPERINTENDENT QUALIFICATIONS

The project superintendent must have a minimum of 10 years' experience in construction with at least 2 of those years as a superintendent on projects similar in size and complexity. The individual must have experience in the areas of hazard identification and safety compliance. The individual must be capable of interpreting a critical path schedule and construction drawings. The qualification requirements for the alternate superintendent are the same as for the project superintendent. The Contracting Officer may request proof of the superintendent's qualifications at any point in the project if the performance of the superintendent is in question.

For routine projects where the superintendent is permitted to also serve as the Quality Control (QC) Manager as established in Section QUALITY CONTROL, the superintendent must have qualifications in accordance with that section.

#### 1.2.2.1 Duties

The project superintendent is primarily responsible for managing and coordinating day-to-day production and schedule adherence on the project. The superintendent is required to attend weekly progress meetings, and quality control meetings if applicable. The superintendent or qualified alternate must be on-site at all times during the performance of this contract until the work is completed and accepted.

## 1.2.3 NON-COMPLIANCE ACTIONS

The project superintendent is subject to removal by the Contracting Officer for non-compliance with requirements specified in the contract and for failure to manage the project to ensure timely completion. Furthermore, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders is acceptable as the subject of claim for extension of time for excess costs or damages by the Contractor.

#### 1.3 PRECONSTRUCTION

After award of the contract but prior to commencement of any work at the site, the Contractor must meet with the Project Manager to discuss and develop a mutual understanding relative to the administration of the quality control, safety program, preparation of the schedule of prices, shop drawings, and other submittals, scheduling programming, and prosecution of the work. Major subcontractors who will engage in the work must also attend.

# --- End of Section ---

# Section 01 32 00 Construction Progress Schedules

#### 1 GENERAL

#### 1.1 SUBMITTALS

**Construction Schedule** 

Monthly Schedule Updates

#### 1.2 ACCEPTANCE

Prior to the start of work, prepare and submit to the Project Manager for acceptance a construction schedule in the form of a Bar Chart-style schedule.

The acceptance of a Baseline Construction Schedule is a condition precedent to:

- The Contractor starting work on the demolition or construction stage(s) of the contract.
- Processing Contractor's invoice(s) for construction activities.
- Review of any schedule updates.

Submittal of the Baseline Schedule, and subsequent schedule updates, is understood to be the Contractor's certification that the submitted schedule meets all of the requirements of the contract documents, represents the Contractor's plan on how the work will be accomplished, and accurately reflects the work that has been accomplished and how it was sequenced.

# 1.3 SCHEDULE FORMAT

#### 1.3.1 Bar Chart Schedule

The Bar Chart must, as a minimum, show work activities, major material/equipment delivery, on-site construction, key inspections, and closeout activities. The Bar Chart must be time-scaled and generated using an electronic spreadsheet program.

# 1.3.2 Schedule Submittals and Procedures

Submit Bar Chart Schedules and updates in an electronic format that is acceptable to the Project Manager.

#### 1.4 SCHEDULE MONTHLY UPDATES

Update the Construction Schedule at monthly intervals or when the schedule has been revised. The updated schedule must be kept current, reflecting actual progress and plan for completing the remaining work.

#### 1.5 CONTRACT MODIFICATION

Submit a schedule analysis with each cost and time proposal for a proposed change. The analysis must illustrate the influence of each change or delay on the Contract Completion Date or milestones. No time extensions will be granted nor delay damages paid unless a delay occurs which consumes all available project float and extends the Projected Finish beyond the Contract Completion Date. Identify types of delays as follows:

- Excusable Delay: Force-Majeure (e.g. unusual weather) Contractor may receive time extension, but time will not be compensable.
- Inexcusable Delay: Contractor Responsibility Contractor will not receive time extension.
- Compensable Delay: SDSTA Responsibility Contractor may receive compensable time extension.

If a combination of any of the delay types outlined above occurs, it is considered a Concurrent Delay, which will require an analysis of the facts to determine compensability and entitlement to any time extension under the applicable contract clauses.

#### 1.6 WEEKLY PROJECT STATUS MEETING AND 3-WEEK LOOK AHEAD SCHEDULE

Each week during the active construction period, a Weekly Status Meeting will be held. At a minimum, the project superintendent and QC Manager should attend representing the contractor. Meeting minutes will be taken by the superintendent or other designated rep to capture the discussions. As part of the process, the contractor will prepare and issue a 3-Week Look Ahead schedule to provide a more detailed day-to-day plan of upcoming work identified on the Construction Schedule. Additionally, include upcoming outages, closures, etc. The detailed work plans are to be bar char schedules, separate from the Construction Schedule and in an electronic format acceptable to the Project Manager. In

addition to schedule discussions, the Weekly Status Meeting should discuss status of submittal reviews and approvals, Requests For Information (RFIs), outstanding change orders, and other relevant project coordination issues.

#### --- End of Section ---

# Section 01 33 00 Submittal Procedures

#### 1 GENERAL

#### 1.1 DEFINITIONS

#### 1.1.1 Submittal Descriptions (SD)

Submittal requirements in addition to those noted below may be specified in the technical specification sections and drawings.

#### **Preconstruction Submittals**

Submittals required prior to start of construction:

- List of Proposed Subcontractors
- Construction Progress Schedule
- Submittal Register
- Schedule of Prices
- Health and Safety Plan
- Quality Control (QC) Plan
- Environmental Protection Plan, as applicable for materials brought on site, and debris handling and disposal plan for existing roofing.

#### **Shop Drawings**

Drawings, diagrams, and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

#### **Product Data**

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some portion of the work.

Samples of warranty language when the contract requires extended product warranties.

#### Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards by which the ensuring work can be judged. Includes assemblies or portions of assemblies which are to be incorporated into the project and those which will be removed at conclusion of the work.

# **Test Reports**

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. Unless specified in another section, testing must have been within three years of date of contract award for the project.

Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report which includes finding of a test made at the job site or on a sample taken from the job site, on a portion of work during or after installation.

#### Certificates

Statements created using the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system, or material attesting that the product, system, or material meets specification requirements. Statements must be dated after award of project contract and clearly name the project.

# Operation and Maintenance Data

Data that is furnished by the manufacturer, or the system provider, to the equipment operating and maintenance personnel, including manufacturer's help and product line documentation necessary to maintain and install equipment. This data is needed by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item.

This data is intended to be incorporated in an operations and maintenance manual or control system.

#### **Closeout Submittals**

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

Special requirements necessary to properly close out a construction contract. For example, as-built drawings. Also, submittal requirements necessary to properly close out a major phase of construction on a multi-phase contract.

#### 1.2 SUBMITTAL REGISTER

## 1.2.1 Use of Submittal Register

Submit a register of submittals, arranged in chronological order by dates required by construction schedule. Include time required for review, ordering, manufacturing, fabrication, and delivery when establishing dates. Include additional time required for making corrections or revisions to submittals noted by A/E and additional time for handling and reviewing submittals required by those corrections.

Initial Submittal. Submit concurrently with startup construction schedule. Include submittals required during the first 60 days of construction. List those submittals required to maintain orderly progress of the work and those required early because of long lead time for manufacture or fabrication.

Submit revised submittal schedule to reflect changes in current status and timing for submittals.

Format. Arrange the following information in a tabular format. (As applicable)

- a. Scheduled date for first submittal.
- b. Specification/RFP Section number and title.
- c. Name of subcontractor.

- d. Description of the Work covered.
- e. Scheduled date for final release or approval.
- f. Scheduled date of fabrication.
- g. Scheduled dates for purchasing.
- h. Scheduled dates for installation.
- i. Activity or event number.

#### 1.3 VARIATIONS

Variations from contract requirements require both A/E and SDSTA approval and will be considered where advantageous to SDSTA.

#### 1.3.1 Considering Variations

Discussion with Project Manager and A/E (if applicable) prior to submission will help ensure functional and quality requirements are met and minimize rejections and re-submittals.

Specifically point out variations from contract requirements in transmittal letters. Failure to point out deviations may result in the rejection and removal of such work at no additional cost to the SDSTA.

# 1.3.2 Proposing Variations

When proposing variation, deliver a written request to the Project Manager, with documentation of the nature and features of the variation and why the variation is desirable and beneficial to SDSTA. If lower cost is a benefit, also include an estimate of the cost savings. In addition to the documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.

# 1.3.3 Warranting that Variations are Compatible

When delivering a variation for approval, Contractor, including its Designer(s) of Record (if applicable), warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

#### 1.3.4 Review Schedule Extension

In addition to normal submittal review period, a period of 10 working days will be allowed for consideration by the A/E and SDSTA of submittals with variations.

#### 1.4 SCHEDULING

Schedule and submit interrelated submittals concurrently, such as component items forming a system. Include certifications to be submitted with the pertinent drawings at the same time. No delay damages or time extensions will be allowed for time lost in late submittals.

- Coordinate scheduling, sequencing, preparing and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow for potential resubmittal of requirements.
- Resubmit register and annotate monthly with actual submission and approval dates. When all items on the register have been fully approved, no further resubmittal is required.
- Carefully control procurement operations to ensure that each individual submittal is made on or before the Contractor scheduled submittal date shown on the approved Submittal Register.

# 1.4.1 Review Notations

Submittals will be returned to the Contractor with the following notations:

- Submittals marked "accepted" authorize the Contractor to proceed with the work covered.
- Submittals marked "accepted as noted" or "accepted as noted, resubmittal not required," authorize the Contractor to proceed with the work covered, provided Contractor takes no exception to the corrections.
- Submittals marked "revise and resubmit," indicate noncompliance with the contract requirements or design concept, or that submittal is incomplete. Resubmit with appropriate changes. No work shall proceed for this item until resubmittal is approved.
- Submittals marked "not reviewed" will indicate that the submittal has been previously reviewed and accepted, is not required, does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it has not been reviewed. Resubmit submittals that have been returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.

#### 1.5 REJECTED SUBMITTALS

If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications, notice must be given to the Contracting Officer. Contractor is responsible for the dimensions and design of connection details and construction of work. Failure to point out deviations may result in the SDSTA requiring rejection and removal of such work at the Contractor's expense.

If changes are necessary to submittals, make such revisions and submission of the submittals in accordance with the procedures above. No item of work requiring a submittal change is to be accomplished until the changed submittals are approved.

#### 1.6 ACCEPTED SUBMITTALS

The acceptance of submittals is not to be construed as a complete check and indicates only that acceptance will not relieve the Contractor of the responsibility for any error which may exist, as the Contractor under Section QUALITY CONTROL FOR CONSTRUCTION requirements of this contract is responsible for dimensions, the design of adequate connections and details, and the satisfactory construction of all work.

After submittals have been accepted, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

#### 1.7 APPROVED SAMPLES

Approval of a sample is only for the characteristics or use named in such approval and is not to be construed to change or modify any contract requirements. Before submitting samples, the Contractor will ensure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

Match the approved samples for materials and equipment incorporated in the work. If requested, approved samples, including those which may be damaged in testing, will be returned to the Contractor, at his expense, upon completion of the contract.

Samples of various materials or equipment delivered on the site or in place may be taken by the SDSTA for testing. Samples failing to meet contract requirements will automatically void previous approvals. Contractor will replace such materials or equipment to meet contract requirements.

Approval of the Contractor's samples does not relieve the Contractor of his responsibilities under the contract.

#### --- End of Section ---

# Section 01 35 23 Safety and Environmental Requirements

- 1 GENERAL
- 1.1 CONTRACTOR'S RESPONSIBILITY FOR PROJECT SAFETY AND ENVIRONMENTAL PROTECTION
- 1.1.1 The Contractor recognizes the importance of performing the work in a safe and responsible manner to prevent damage, injury, or loss to individuals, the environment, and the work itself, including materials and equipment incorporated into the work or stored on-site or off-site. Contractor assumes responsibility for implementing and monitoring all Environment, Safety and Health (ESH) precautions and programs related to the performance of the work.
- 1.1.2 The Contractor and subcontractors shall comply with all legal and SDSTA-specific reporting requirements relating to ESH set forth in the contract documents. The Contractor will verbally notify of any injury, loss, damage, or accident arising from the work to Project Manager and to the SDSTA ESH Safety Representative, to the extent mandated by legal requirements, to all government or quasi-government authorities having jurisdiction over safety-related matters involving the project or the work. All persons injured while working at SURF will be immediately evaluated, and treated as necessary, by a medical professional before returning to work. Contractor and its subcontractors will immediately report to the Project Manager all spills of a regulated substance of one gallon or greater, and all other significant impacts to the environment (soil, water, air) in performance of the work. Contractor will also immediately notify the Project Manager of any failure to comply with state and federal environmental laws, rules, and regulations.
- 1.1.3 The Contractor's responsibility for ESH under this specification is not intended in any way to relieve subcontractors and sub-subcontractors of their own contractual and legal obligations and responsibilities.
- 1.1.4 The Contractor is responsible for screening all subcontractors with respect to safety and to adopt a safety selection process consistent with requirements defined herein. In addition, Contractor is responsible for flowing down all ESH requirements of the Contract to its subcontractors, including monitoring and enforcing compliance.
- 1.2 ESH REQUIREMENTS AND COORDINATION
- 1.2.1 Safety and protection of the environment are of the utmost concern on this contract. Safety in this context refers to the health and safety of people and the protection of the environment. Nothing contained herein relieves the Contractor from complying with all applicable standards and regulations found in 29 CFR Part 1926 (OSHA construction standard), 40 CFR (Federal environmental regulations, and Part 74 of the Administrative Rules of South Dakota (State environmental regulations), where applicable. Site specific safety requirements are defined in the SURF ESH Manual located at: <a href="https://www.sanfordlab.org/esh">https://www.sanfordlab.org/esh</a>. Mine Safety and Health Administration (MSHA) compliance may be acceptable, where applicable.
- 1.2.2 The Contractor will address the safety requirements defined herein and in the SDSTA ESH Manual. Contractor costs associated with the implementation of the requirements will be borne by the Contractor. Safety deficiencies discovered after the award will be remedied at no cost to SDSTA and may at the Contracting Officer's discretion be deducted from the contract amount.

- 1.2.3 The Contractor shall have a designated Safety Representative (SR), approved by SDSTA, present on the Project at all times when work is physically being performed. The SR may have other minor duties, but the position's primary role is to oversee safety of the worksite and work being performed by the Contractor, as well as that of its subcontractors. The superintendent or qualified designee may act as the SR. If shift work will be utilized, the Contractor must have a SR for each shift. In the case of shift work, the Contractor will designate one SR as the lead for the project. The training requirements for the second SR are the same as the lead and are as follows:
  - The SR shall have underground safety experience and training (e.g., MSHA part 48) when applicable.
  - The SR shall be certified in CPR, AED, and First Aid.
  - The SR is responsible for administering the Contractor's ESH program.
  - The SR will escort the ESH Safety Rep on a monthly ESH site visit.
  - The SR will provide training to all employees working on their behalf in regard to oil
    pollution prevention, solid and hazardous waste management, and storm water
    management, if applicable.
  - The Contractor will supply a weekly ESH report to the ESH Safety Rep, detailing any ESH related items.
- 1.2.4 The Contractor shall have at least one individual certified in CPR, AED, and First Aid onsite at all times.
- 1.2.5 The Contractor is responsible for identifying the need for Qualified and/or Competent Persons for specific tasks as defined in 29 CFR 1926.
- 1.2.6 The Contractor must have a documented Site-Specific Environment, Safety and Health Program/Plan in place and accepted by SDSTA before work will be authorized to start. This program must be consistent with the requirements in the SDSTA ESH Manual. The program will be based on the hazards inherent to the Means and Methods adopted by the Contractor and its associated work environment. The scope of work will dictate the required program elements for this contract. Program elements may include those listed on the ESH Manual of the SURF website at <a href="https://www.sanfordlab.org/esh.">https://www.sanfordlab.org/esh.</a>
  - If the Contractor chooses to adopt one or more specific elements of the SDSTA ESH program, it must adopt that element in its entirety.
- 1.2.7 The Contractor is expected to follow a work planning and controls process that is aligned with the SDSTA. (See SURF website ESH Manual at <a href="https://www.sanfordlab.org/esh">https://www.sanfordlab.org/esh</a>.) The work planning and controls process must be conducted and documented prior to the start of work in the form of a Job Hazards Analysis (JHA). A JHA, developed by the SR, approved by the Project Manager and ESH Safety Rep. The JHA will be reviewed with the individual(s) expected to perform the work prior to work starting on a specified task. The SR is expected to review all JHAs. Copies of JHA(s) must be present at the location where work is being performed and accessible to the individuals performing the work and to SDSTA representatives.
- 1.2.8 The Contractor will conduct a daily crew work planning meeting (tailgate/toolbox talk), including, when necessary, subcontractor employees, prior to the beginning of each shift. This talk will include the plan of work for the day, a review of hazards and potential regulatory issues, inspection/removal of loose puncture hazards as part of a general daily cleanup requirement of the work area, and the review of applicable JHAs. These documented talks will be submitted to the Project Manager or uploaded to a designated electronic database at the end of each day, or by the end of the work week.

- 1.2.9 The Contractor is responsible for assuring that all Contractor employee safety training is completed in compliance with SDSTA guidelines, standards, and associated regulations. The following training is required for all Contractor personnel before they start work:
  - Sanford Underground Research Facility (SURF) Surface and/or Underground Orientation Training, if onsite for less than 40 hours in a 12-month period
  - Cultural Awareness video
  - Any specific equipment training (e.g.: crane operator)
  - Site specific training for environmental compliance (e.g.: spill prevention, Hazmat, storm water, etc.)

For contractor personnel working on-site more than 40 hours in a 12-month period, the following training is required:

- General Safety Basic Training (Surface and/or Underground)
- 1.2.10 The Contractor must have an individual trained and qualified as a SURF Guide for each area that the Contractor will be working. The Guide must be onsite with the workers at all times.

  Refer to ESH-(1000-S)-73189 Facility Access Standard or the SURF Training Department for Contractor Guide training.
- 1.2.11 The Contractor shall provide all common Personal Protective Equipment (PPE) required for the work (hard hats, safety toe boots, safety glasses with side shields, hi-visibility clothing and required fall protection equipment including suspension trauma straps, and full body harness (ANSI A10.14 approved). All contractor personnel shall follow the ESH-(7000-S)-71493 PPE Standard and supporting documents.
  - Unique PPE required for aerial lift equipment:
    - Anyone working from an aerial lift must wear a personal fall restraint system or SRL following manufacturer's recommendations.
    - Fall protection must be attached to the manufacturer's designated anchor point.
  - Unique PPE required for any underground work [will be provided by SDSTA for the duration of the project and] at a minimum includes:
    - W65 Self Rescuers (must be maintained according to MSHA requirements) (always required when working underground)
    - Gas Tester(s) (M40M or equivalent)
    - Cap lamps
- 1.2.12 Smoking, use of tobacco products, including vapor, alcohol, controlled substances, or weapons are not allowed within the boundaries of SURF. All property owned and operated by the SDSTA is designated as tobacco and vapor-free. This applies to all areas of the surface and the underground. The Contractor shall manage and maintain a drug and alcohol policy that aligns with that of SDSTA written policy and procedures. The ESH department review of this document may be required.
- 1.2.13 If SDSTA perceives the Contractor has created or is exposed to an imminent danger, unacceptable risk, or a non-compliance situation, SDSTA will stop work until safe conditions are re-established. Such work stoppages will be at the expense of the Contractor and will not add time to the completion date of the contract. All personnel have the right and responsibility to authorize a stop work onsite whenever encountering an unsafe condition or act. Refer to the ESH-(2000-S)-202124 Stop Work Standard.

- 1.2.14 In the event of an incident, Contractor will notify the Project Manager and/or ESH Safety Rep immediately and never later than the end of shift on the day of incident. Contractor shall complete the ESH-(3000-F)-173324 First Report form and submit to the Project Manager or ESH Safety Rep. Contractor shall conduct an incident investigation in accordance with the SDSTA Standard. The investigation will include preparing a written report summarizing the results of the investigation, corrective actions taken to prevent a reoccurrence, and any lessons learned. SDSTA may at its discretion participate in and facilitate the incident investigation. Time and expense incurred by Contractor performing an incident investigation will be at the Contractor's expense.
- 1.2.15 The Contractor may, with SDSTA written permission, operate SURF-owned equipment. The Incidental Operator must first meet SDSTA requirements for the operation of said equipment. The Contractor shall regularly inspect, test, and calibrate as necessary all equipment, machinery, tools, or other items furnished by SDSTA that are employed in Contractor's work. Contractor shall take reasonable precautions to avoid damage to facility structures and utilities. If apparent defects are found in SDSTA-provided materials or equipment, defective equipment shall be taken out of service and Contractor shall promptly notify the Project Manager of such defect(s) in writing. Contractor provided equipment shall be inspected and maintained prior to arriving on-site and before each use. Failure of Contractor-provided equipment shall not be entitled to any compensation for downtime or delays or schedule extensions.
- 1.2.16 When working in the headframes, the Contractor will maintain six-foot distance away from an open shaft hole when the cage gate is open or have 100% tied-off (Fall Arrest) protection.
- 1.2.17 The Contractor acknowledges that periodic evacuation drills and exercises are required by SDSTA to validate the adequacy and effectiveness of the ESH-(6000-S)-185207 Emergency Management Standard. Contractor also recognizes that such drills and exercises enhance its employees' understanding of Emergency Management Standard. Contractor agrees to participate in quarterly evacuation drills, which may or may not be scheduled in advance, during the term of this contract. It is understood that Contractor will not be entitled to any additional compensation for participating in these evacuation drills or exercises.
- 1.2.18 The Contractor agrees to assess whether Contractor's employees have the physical, mental, and emotional capacity to perform assigned tasks competently and in a manner that does not unreasonably threaten safety, health, or property, including participation in emergency procedures applicable to Contractor's work location. The ESH-(2000-S)-15209 Fatigue Management Standard regulates the impacts of fatigue for safety, health, and productivity onsite. Refer to the SURF website ESH Manual at <a href="https://www.sanfordlab.org/esh">https://www.sanfordlab.org/esh</a> for further information.
- 1.2.19 The Contractor shall follow use of ladders and shall meet the requirements of OSHA 1926.1053 (Subpart X) and OSHA 1910.23 (Subpart D). Prior to using a ladder, the following shall be considered:

- Alternative methods, such as platform/podium ladder, scaffolding, scissor lift, or aerial lift.
- Fall protection is required when working from a standard ladder at a height greater than four feet.
- Fall protection is required when working from the platform of a three-sided podium ladder at a height greater than six feet.
- Additional fall protection is not required when working from a four-sided podium ladder.

Refer to the SURF website ESH Manual at <a href="https://www.sanfordlab.org/esh">https://www.sanfordlab.org/esh</a> for further information on the ESH-(7000-S)-73415 Fall Protection and Prevention Standard.

1.2.20 The Contractor shall manage all waste, both solid and hazardous, as well as all obsolete, expired, or unused materials procured by the Contractor, including the cost of disposal. The Contractor shall manage and dispose of all wastes generated in compliance with all applicable state and federal laws and regulations. The Contractor shall minimize, to the extent practical, the generation and accumulation of waste during the lifespan of the project. Waste shall not be allowed to accumulate to the point of becoming a threat to the environment (air, land, water) and must not be stored on the ground for longer than a single work shift. Where large amounts of waste are anticipated, a roll off bin should be used. When a roll off bin is not used, wastes must be removed from the work site on a regular basis.

All clean-up and disposal costs associated with Contractor spills or equipment leaks of environmentally regulated substances in the performance of their work are the responsibility of the Contractor. Spills and leaks must be cleaned up immediately, and leaks must be repaired to prevent further environmental contamination.

If the Contractor will be disturbing one or more acres, it is the responsibility of the Contractor to obtain a South Dakota Stormwater Construction Permit and to comply with that permit, including the installation and maintenance of stormwater pollution controls. Stormwater flowing off the work site must be clean, with no visible sheen or solids. Any existing stormwater pollution controls that are altered during Contractor activities must be returned to full operating condition as soon as possible.

Work that results in the storage of petroleum products (55 gallons or greater in a single container) or the installation of oil-filled operational equipment with a volume of 55 gallons or greater must be reported to the Environmental Department, and secondary containment must be installed.

Visible air emissions occurring from roads, stockpiles, conveyors, etc. used during Contractor work must be controlled by the Contractor.

- 1.2.21 All chemicals to be used at SURF must be pre-approved by SDSTA and Safety Data Sheets (SDS) must be maintained by the Contractor and be readily available to workers on site.
- 1.2.22 Flammables (defined in 30 CFR Part §57.4460 Storage of flammable liquids underground) are not allowed underground. Flammables used on the surface are to be stored in engineered flammable cabinets or in containers with a minimum one-hour fire resistance.
- 1.2.23 Combustibles in the underground work areas shall be managed as per 30 CFR Part 57.4104 57.4531, as applicable.

- 1.2.24 Tier 4 engines are required at SURF for underground use. Lower Tier 3 equipment may be allowed underground but only with SDSTA permission. All underground diesel equipment must be approved by SDSTA prior to usage.
- 1.2.25 SDSTA reserves the right to restrict or deny access of any Contractor employee to the work location.
- 1.2.26 The Contractor shall report the hours worked on site by Contractor's employees on a monthly basis to the Project Manager named in the contract. Hours shall be emailed to the Project Manager no later than the 3<sup>rd</sup> day of the month for hours worked the previous month.

Refer to the SURF website, ESH Manual at <a href="https://www.sanfordlab.org/esh">https://www.sanfordlab.org/esh</a>, for further information on all standards.

#### --- End of Section ---

# Section 01 45 00 Quality Control for Construction

- 1 GENERAL
- 1.1 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

- Preconstruction Submittals
- QC Plan;

Submit a QC plan within 15 calendar days of Contract award.

#### 1.2 INFORMATION REQUIREMENTS

Prior to commencing work on construction, the Contractor can obtain a single copy set of the current report forms from the Project Manager. The report forms will consist of the Contractor Daily Report, Rework Items List, and Testing Plan and Log.

Deliver the following to the Project Manager and the designated SDSTA QA Rep:

- DAILY Report: By 10:00 am the next working day after each day that work is performed is preferred; an alternate timeline accepted by the SDSTA Project Manager and QA/QC Representative is acceptable;
- Field Test Reports: One copy, within one week after the test is performed;
- QC Certifications: As required by the paragraph entitled "QC Certifications."

#### 1.3 QC PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. The QC program consists of a QC Manager, a QC plan, a Project Preconstruction Conference, Weekly Status Meeting, submittal review, testing, and QC certifications and documentation necessary to provide materials, equipment, workmanship, fabrication, construction, and operations that comply with the requirements of this contract. The QC program shall cover on-site and off-site work and shall be keyed to the work sequence. No work or testing may be performed unless the QC Manager is on the work site.

1.3.1 Preliminary Work Authorized Prior to Acceptance

The only work that is authorized to proceed prior to the acceptance of the QC plan is the mobilization of storage and office trailers, the installation of temporary utilities, and surveying.

#### 1.3.2 Acceptance

Acceptance of the QC plan is required prior to the start of construction. SDSTA reserves the right to require changes in the QC plan and operations as necessary, including removal of personnel, to ensure the specified quality of work.

# 1.3.3 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed change, including changes in the QC organization personnel, a minimum of seven calendar days prior to a proposed change. Proposed changes shall be subject to the acceptance by the Contracting Officer.

#### 1.4 QC ORGANIZATION

#### 1.4.1 QC Manager

#### 1.4.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program. In addition to implementing and managing the QC program, the QC Manager may perform the duties of project superintendent. The QC Manager is required to attend the Preconstruction Conference, attend the Weekly Status Meeting, perform submittal review, ensure testing is performed, and provide QC certifications and documentation required in this contract. The QC Manager is responsible for managing and coordinating documentation performed by others.

#### 1.4.1.2 Qualifications

An individual with a minimum of 5 years combined experience as a superintendent, inspector, QC manager, project manager, or construction manager on similar size and type construction contracts which included the major trades that are part of this contract. The individual must be familiar with and have experience in the areas of hazard identification and safety compliance.

#### 1.4.2 Alternate OC Manager Duties and Qualifications

Designate an alternate for the QC Manager to serve in the event of the designated QC Manager's absence. The period of absence may not exceed two weeks at one time, and not more than 30 workdays during a calendar year. The qualification requirements for the Alternate QC Manager shall be the same as for the QC Manager.

# 1.5 QC PLAN

#### 1.5.1 Requirements

Provide a QC plan that covers both on-site and off-site work and includes the following with a table of contents listing the major sections identified with tabs.

- I. QC ORGANIZATION: A chart showing the QC organizational structure and its relationship to the production side of the organization.
- II. NAMES AND QUALIFICATIONS: In resume format, for each person in the QC organization.
- III. DUTIES, RESPONSIBILITY AND AUTHORITY OF QC PERSONNEL: Of each person in the QC organization.
- IV. OUTSIDE ORGANIZATIONS: A listing of outside organizations, such as architectural and consulting engineering firms that will be employed by the Contractor and a description of the services these firms will provide.

V. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing and managing submittals. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval.

VI. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraphs "Accredited Laboratories" or "Testing Laboratory Requirements", as applicable.

VII. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test.

VIII. PROCEDURES TO COMPLETE REWORK ITEMS: Procedures to identify, record, track and complete rework items.

IX. DOCUMENTATION PROCEDURES: Use SDSTA formats or agreed upon formats with SDSTA QA Manager and Contractor.

X. PROCEDURES FOR COMPLETION INSPECTION: See the paragraph entitled "COMPLETION INSPECTIONS".

#### 1.6 PROJECT PRECONSTRUCTION CONFERENCE

During the Preconstruction Conference and prior to the start of construction, discuss the QC program required by this contract. The purpose is to develop a mutual understanding of the QC details, including documentation, administration for on-site and off-site work, and the coordination of the Contractor's management, production and the QC personnel. At the meeting, the Contractor will be required to explain how quality control will be implemented for key features of work. Contractor's personnel required to attend shall include the QC Manager, Project Manager, and superintendent.

#### 1.7 TESTING

Except as stated otherwise in the specification sections, perform sampling and testing required under this contract.

#### 1.7.1 Test Results

Cite applicable contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters "CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results shall be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation to the Project Manager.

# 1.8 QC CERTIFICATIONS

#### 1.8.1 Invoice Certification

Furnish a certificate with each payment request, signed by the QC Manager, attesting that as-built drawings are current and attesting that the work for which payment is requested, including stored material, is in compliance with contract requirements.

#### 1.8.2 Completion Certification

Upon completion of work under this contract, the QC Manager shall furnish a certificate attesting that "the work has been completed, inspected, tested and is in compliance with the contract."

#### 1.9 COMPLETION INSPECTIONS

#### 1.9.1 Final Inspection

Near the completion of all work, a Final Inspection is scheduled with the QC Manager and SDSTA project team, including the A/E. During this inspection, the QC Manager develops a punch list of items which do not conform to the approved drawings and specifications. Include in the punch list any remaining items on the "Rework Items List" which were not corrected prior to the Final Inspection. The punch list includes the estimated date by which the deficiencies will be corrected. A copy of the punch list shall be provided to the Project Manager. Any items noted on the punch list shall be corrected in a timely manner and shall be accomplished before the Contract Completion Date. The QC Manager or staff shall make follow-on inspections to ascertain that all deficiencies have been corrected. Once this is accomplished, the Contractor shall notify SDSTA that the project is ready for the SDSTA Final Acceptance Inspection. A pre-final walkthrough with the PM is recommended to ensure the Contractor is adequately prepared for the Final Inspection.

# 1.9.2 Final Acceptance

When all items on the punch list have been completed, a Final Acceptance inspection is performed. The QC Manager, superintendent or other Contractor management personnel, and SDSTA project team will attend this inspection to verify that the facility is complete and ready to be occupied.

#### 1.10 DOCUMENTATION

Maintain current and complete records of on-site and off-site QC program operations and activities. Reports are required for each day work is performed. Account for each calendar day throughout the life of the contract. The superintendent and the QC Manager (if separate) must prepare and sign the Contractor Daily Report. The reporting of work shall be identified by terminology consistent with the construction schedule. In the "remarks" section in this report which will contain pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered and a record of visitors to the work site.

# 1.10.1 As-Built Drawings

The QC Manager is required to review the as-built drawings and ensure they are kept current on a regular basis and marked to show deviations, which have been made from the contract drawings. Ensure each deviation has been identified with the appropriate modifying documentation, e.g. modification number, RFI number, etc. The QC Manager shall initial each deviation or revision.

#### 1.11 NOTIFICATION ON NON-COMPLIANCE

The Project Manager or QA Rep will notify the Contractor of any detected non-compliance with the foregoing requirements. The Contractor shall take immediate corrective action. If the Contractor fails or refuses to correct the non-compliant work, the Contracting Officer will issue a non-compliance notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. The Contractor shall make no part of the time lost due to such stop orders the subject of claim for extension of time, for excess costs, or damages.

#### --- End of Section ---

# Section 01 50 00 Temporary Construction Facilities and Controls

#### 1.1 SUBMITTALS

Submit the following in accordance with Section SUBMITTAL PROCEDURES:

South Dakota Science and Technology Authority	chnology Authority
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- Construction Site Plan
- Fall Protection Plan (example: temporary roof parapet extensions)

#### 1.2 CONSTRUCTION SITE PLAN

Prior to the start of work, submit a site plan showing the locations and dimensions of temporary facilities (including layouts and details, equipment and material storage area (onsite and offsite), and access and haul routes, avenues of ingress/egress to the fenced area and details of the fence installation. Indicate if the use of a supplemental or other staging area is desired. Show locations of safety and construction fences, site trailers, construction entrances, trash dumpsters, temporary sanitary facilities, and worker/equipment parking areas.

Layout of building perimeter set back and construction equipment/material laydown may not interfere with existing operation of the business. Provide necessary signage, cones or other distinctive markings to ensure safe movement of traffic around the building.

#### 1.3 EMPLOYEE PARKING

Contractor employees will park privately owned vehicles in an area designated by the Project Manager. This area will be within reasonable walking distance of the construction site.

#### 1.4 AVAILABILITY AND USE OF UTILITY SERVICE

#### 1.4.1 Temporary Utilities

Provide temporary utilities required for construction. Materials may be new or used, must be adequate for the required usage, must not create unsafe conditions, and must not violate applicable codes and standards.

#### 1.4.2 Sanitation

Provide and maintain within the construction area minimum field-type sanitary facilities approved by the Project Manager and periodically empty wastes into a municipal, district, or station sanitary sewage system, or remove waste to a commercial facility. Obtain approval from the system owner prior to discharge into any district or commercial sanitary sewer system. Any penalties and/or fines associated with improper discharge will be the responsibility of the Contractor. Coordinate with the Project Manager and follow sanitary district regulations and procedures when discharging into the sanitary sewer system. Maintain these conveniences at all times without nuisance. Include provisions for pest control and elimination of odors. SDSTA toilet facilities will not be available to Contractor's personnel.

# 1.5 TRAFFIC PROVISIONS

#### 1.5.1 Maintenance of Traffic

Conduct operations in a manner that will not close any thoroughfare or interfere in any way with traffic except with written permission of the Project Manager at least 15 calendar days prior to the proposed modification date and provide a Traffic Control Plan detailing the proposed controls to traffic movement for approval. Contractor may move oversized and slow-moving vehicles to the worksite provided the requirements of the highway authority have been met.

Conduct work so as to minimize obstruction of traffic and maintain traffic on at least half of the roadway width at all times. Obtain approval from the Contracting Officer prior to starting any activity that will obstruct traffic.

#### 1.5.2 Protection of Traffic

Maintain and protect traffic on all affected roads during the construction period except as otherwise specifically directed by the Project Manager. Measures for the protection and diversion of traffic, including the provision of watchmen and flagmen, erection of barricades, placing of lights around and

in front of equipment the work, and the erection and maintenance of adequate warning, danger, and direction signs, will be as required by the State and local authorities having jurisdiction. Protect the traveling public from damage to persons and property. Minimize the interference with public traffic on roads selected for hauling material to and from the site. Investigate the adequacy of existing roads and their allowable load limit. Contractor is responsible for the repair of any damage to roads caused by construction operations.

#### 1.5.3 Dust Control

Dust control methods and procedures must be approved by the Project Manager. Treat dust abatement on access roads with applications of calcium chloride, water sprinklers, or similar methods or treatment.

#### 1.6 CONTRACTOR'S TEMPORARY FACILITIES

#### 1.6.1 Administrative Field Offices

Provide and maintain administrative field office facilities within the construction area at the designated site. SDSTA office and warehouse facilities will not be available to the Contractor's personnel.

#### 1.6.2 Storage Area

Construct a temporary 1.8 m (6 foot) high chain link fence around trailers and materials. Include colored plastic strip inserts so that visibility through the fence is obstructed. Fence posts may be driven, in lieu of concrete bases, where soil conditions permit. Do not place or store Trailers, materials, or equipment outside the fenced area unless such trailers, materials, or equipment are assigned a separate and distinct storage area by the Project Manager away from the vicinity of the construction site but within SURF boundaries. Do not stockpile materials outside the fence in preparation for the next day's work. Park mobile equipment, such as tractors, wheeled lifting equipment, cranes, trucks, and like equipment within the fenced area at the end of each work day.

# 1.6.3 Appearance of Temporary Facilities

a. Trailers utilized by the Contractor for administrative or material storage purposes must present a clean and neat exterior appearance and be in a state of good repair.

b. Keep fencing in a state of good repair and proper alignment. Grassed or unpaved areas, which are not established roadways, will be covered with a layer of gravel as necessary to prevent rutting and the tracking of mud onto paved or established roadways, should the Contractor elect to traverse them with construction equipment or other vehicles, gravel gradation will be at the Contractor's discretion. Mow and maintain grass located within the boundaries of the construction site for the duration of the project.

#### 1.6.4 Security Provisions

Provide adequate outside security lighting at the Contractor's temporary facilities. The Contractor will be responsible for the security of its own equipment.

#### 1.7 CLEANUP

Remove construction debris, waste materials, packaging material and the like from the work site daily. Any dirt or mud which is tracked onto paved or surfaced roadways must be cleaned away. Store any salvageable materials resulting from demolition activities within the fenced area described above or at the supplemental storage area. Neatly stack stored materials not in trailers, whether new or salvaged.

#### 1.8 RESTORATION OF STORAGE AREA

Upon completion of the project remove the bulletin board, signs, barricades, haul roads, and any other temporary products from the site. After removal of trailers, materials, and equipment from within the fenced area, remove the fence that will become the property of the Contractor. Restore areas used by the

Contractor for the storage of equipment or material, or other use to the original or better condition. Remove gravel used to traverse grassed areas and restore the area to its original condition, including top soil and seeding as necessary.

#### --- End of Section ---

# Section 01 78 00 Closeout Submittals

#### 1 GENERAL

#### 1.1 DEFINITIONS

#### 1.1.1 As-Built Drawings

As-built drawings are developed and maintained by the Contractor and depict actual conditions, including deviations from the contract documents. These deviations and additions may result from coordination required by, but not limited to, contract modifications, official responses to Contractor submitted Requests for Information, direction from the Contracting Officer, designs which are the responsibility of the Contractor, and differing site conditions. Maintain the as-builts throughout construction as red-lined hard copies on site. These files serve as the basis for the creation of the record drawings.

#### 1.1.2 Record Drawings

The record drawings are the final compilation of actual conditions reflected in the as-built drawings.

#### 1.2 SUBMITTALS

Submit the following in accordance with Section SUBMITTAL PROCEDURES:

- Product Data
- Spare Parts Data
- Manufacturer's Instructions
- Posted Instructions
- As-Built Drawings
- Final Approved Shop Drawings

#### 2 PRODUCTS

#### 2.1 AS-BUILT DRAWINGS

#### 2.1.1 Markup Guidelines

Make comments and markup the drawings complete without reference to letters, memos, or materials that are not part of the as-built drawing. Show what was changed, how it was changed, where item(s) were relocated, and change related details. These working as-built markups must be neat, legible, and accurate.

#### 2.1.2 As-Built Drawings Content

Show the following information on the as-built drawings:

• The actual location, kinds, and sizes of all sub-surface utility lines. In order that the location of these lines and appurtenances may be determined in the event the surface openings or indicators become covered over or obscured, show by offset dimensions to two permanently fixed surface features the end of each run including each change in direction on the record

drawings. Locate valves, splice boxes and similar appurtenances by dimensioning along the utility run from a reference point. Also record the average depth below the surface of each run.

- The location and dimensions of any changes within the building structure.
- · Layout and schematic drawings of electrical circuits and piping.
- Correct grade, elevations, cross section, or alignment of roads, earthwork, structures, or utilities if any changes were made from contract plans.
- Changes in design details or additional information obtained from working drawings specified to be prepared and/or furnished by the Contractor; including but not limited to shop drawings, fabrication, erection, installation plans and placing details, pipe sizes, insulation material, dimensions of equipment foundations, etc.
- The topography, invert elevations, and grades of drainage installed or affected as part of the project construction.
- Where contract drawings or specifications present options, show only the option selected for construction on the working as-built markup drawings.
- Systems designed or enhanced by the Contractor, such as HVAC controls, fire alarm, fire sprinkler, and irrigation systems.
- Actual location of anchors, construction and control joints, etc., in concrete.
- Unusual or uncharted obstructions that are encountered in the contract work area during construction.

#### 2.2 CLEANUP

Leave premises "broom clean." Clean debris from roofs, gutters, downspouts, and drainage systems. Sweep paved areas and rake clean landscaped areas. Remove waste, surplus materials, rubbish, and construction facilities from the site.

#### --- End of Section ---

# Section 01 93 00 Operation and Maintenance Data

#### 1 GENERAL

#### 1.1 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

- Operation and Maintenance Data
- Training Plan

#### 1.2 OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance (O&M) data for the provided equipment, product, or system, defining the importance of system interactions, troubleshooting, and long-term preventive operation and maintenance. Compile, prepare, and aggregate O&M data to include clarifying and updating the original sequences of operation to as-built conditions. Organize and present information in sufficient detail to clearly explain O&M requirements at the system, equipment, component, and subassembly level. Include an index preceding each submittal.

#### 1.2.1 Package Quality

Documents must be fully legible. Operation and Maintenance data must be consistent with the manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions.

#### 1.3 OPERATION AND MAINTENANCE MANUAL FILE FORMAT

Assemble data packages into electronic Operation and Maintenance Manuals. Assemble each manual into a composite electronically indexed file using the most current version of Adobe Acrobat or similar software capable of producing PDF file format. Include a complete electronically linked operation and maintenance directory.

#### 1.4 TYPES OF INFORMATION REQUIRED IN O&M DATA PACKAGES

The following are detailed descriptions of the data package items required.

#### 1.4.1 Preventive Maintenance

#### 1.4.1.1 Parts Identification

Provide identification and coverage for the parts of each component, assembly, subassembly, and accessory of the end items subject to replacement.

# 1.4.1.2 Warranty Information

List and explain the various warranties and clearly identify the servicing and technical precautions prescribed by the manufacturers or contract documents in order to keep warranties in force. Include warranty information for primary components of the system.

--- End of Section ---

#### SECTION 024119 - SELECTIVE DEMOLITION

#### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. The Work of this Section Includes:
  - 1. Demolition and removal of selected portions of exterior or interior of building or structure and site elements.
- B. Related Requirements:
  - 1. Section 011000 "Summary" for restrictions on use of the premises, Owner-occupancy requirements, and phasing requirements.

#### 1.2 MATERIALS OWNERSHIP

- A. Unless otherwise indicated, demolition waste becomes property of Contractor.
- B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.
  - 1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

#### 1.3 PREINSTALLATION MEETINGS

A. Predemolition Conference: Conduct conference at Project site.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Engineering Survey: Submit engineering survey of condition of building.
- B. Survey of Existing Conditions: Submit survey.
- C. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property, for dust control and, for noise control. Indicate proposed locations and construction of barriers.
- D. Schedule of selective demolition activities with starting and ending dates for each activity.

#### 1.5 FIELD CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- C. Notify Architect of discrepancies between existing conditions and Drawings before proceeding with selective demolition.

#### D. Hazardous Materials:

- 1. It is not expected that hazardous materials will be encountered in the Work.
  - a. If materials suspected of containing hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.
- E. On-site sale of removed items or materials is not permitted.

#### 1.6 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials and using approved contractors so as not to void existing warranties.

#### PART 2 - PRODUCTS (NOT USED)

#### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped before starting selective demolition operations.
- B. Survey of Existing Conditions: Record existing conditions by use of preconstruction photographs or video, measured drawings and templates.
  - 1. Inventory and record the condition of items to be removed for salvage or reinstallation. Photograph or video conditions that might be misconstrued as damage caused by removal.
  - 2. Photograph or video existing conditions of adjoining construction including finish surfaces, that might be misconstrued as damage caused by selective demolition operations or removal of items for salvage or reinstallation.

#### 3.2 PREPARATION

- A. Temporary Shoring: Design, provide, and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.
- B. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
- C. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Architect, items may be removed to a suitable, protected storage location and cleaned and reinstalled in their original locations after selective demolition operations are complete.

#### 3.3 UTILITY SERVICES AND BUILDING SYSTEMS

- A. Existing Services/Systems to Remain: Maintain utilities and building systems and equipment to remain and protect against damage during selective demolition operations.
  - 1. Owner will arrange to shut off indicated utilities when requested by Contractor.
  - 2. If disconnection of utilities and building systems will affect adjacent occupied parts of the building, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to those parts of the building.
  - 3. Demolish and remove existing building systems, equipment, and components indicated on Drawings to be removed.
  - 4. Remove and reinstall/salvage existing building systems, equipment, and components indicated on drawings to be removed and reinstalled or removed and salvaged:

#### 3.4 SALVAGE/REINSTALL

#### A. Removed and Reinstalled Items:

- 1. Clean and repair items to functional condition adequate for intended reuse.
- 2. Pack or crate items after cleaning and repairing. Identify contents of containers.
- 3. Protect items from damage during transport and storage.
- 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.

#### 3.5 SELECTIVE DEMOLITION, GENERAL

- A. General: Demolish and remove existing construction only to extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
  - 1. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand

- tools or small power tools designed for sawing or grinding, not hammering and chopping. Temporarily cover openings to remain.
- 2. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
- 3. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
- 4. Maintain fire watch during and for at least <Insert number> hours after flame-cutting operations.
- 5. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.

#### 3.6 DISPOSAL OF DEMOLISHED MATERIALS

- A. Remove demolition waste materials from Project site.
  - 1. Do not allow demolished materials to accumulate on-site.
  - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
  - 3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
- B. Burning: Do not burn demolished materials.

#### 3.7 CLEANING

A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 024119

#### SECTION 055000 - METAL FABRICATIONS

#### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Section Includes:
  - Metal ladders.
  - 2. Miscellaneous steel trim.
- B. Products furnished, but not installed, under this Section include the following:

#### 1.2 ACTION SUBMITTALS

A. Shop Drawings: Show fabrication and installation details. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.

#### 1.3 METALS

- A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.

#### 1.4 FASTENERS

A. General: Unless otherwise indicated, provide Type 304 or Type 316 stainless steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.

#### 1.5 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- B. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D1187/D1187M.

# 1.6 FABRICATION, GENERAL

A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.

- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- D. Form exposed work with accurate angles and surfaces and straight edges.
- E. Weld corners and seams continuously to comply with the following:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing.
- F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.
- G. Fabricate seams and other connections that are exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.

#### 1.7 METAL LADDERS

- A. General:
  - 1. Comply with ANSI A14.3.
- B. Steel Ladders:
  - 1. Space siderails 18 inches (457 mm) apart unless otherwise indicated.
  - 2. Siderails: Continuous, 3/8-by-2-1/2-inch (9.5-by-64-mm) steel flat bars, with eased edges.
  - 3. Rungs: 3/4-inch- (19-mm-) diameter steel bars.
  - 4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
  - 5. Provide nonslip surfaces on top of each rung.
  - 6. Galvanize exterior ladders, including brackets.

#### 1.8 MISCELLANEOUS STEEL TRIM

- A. Unless otherwise indicated, fabricate units from steel shapes, plates, and bars of profiles shown with continuously welded joints and smooth exposed edges. Miter corners and use concealed field splices where possible.
- B. Provide cutouts, fittings, and anchorages as needed to coordinate assembly and installation with other work.

- 1. Provide with integrally welded steel strap anchors for embedding in concrete or masonry construction
- C. Galvanize exterior miscellaneous steel trim.

#### 1.9 GENERAL FINISH REQUIREMENTS

A. Finish metal fabrications after assembly.

#### 1.10 STEEL AND IRON FINISHES

A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.

#### **PART 2 - EXECUTION**

# 2.1 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.
- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

#### 2.2 INSTALLATION OF METAL LADDERS

- A. Secure ladders to adjacent construction with the clip angles attached to the stringer.
- B. Install brackets as required for securing of ladders welded or bolted to structural steel or built into masonry or concrete.

#### 2.3 INSTALLATION OF MISCELLANEOUS STEEL TRIM

A. Anchor to concrete construction to comply with manufacturer's written instructions.

#### 2.4 REPAIRS

- A. Touchup Painting:
  - 1. Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

END OF SECTION 055000

#### SECTION 075419 - POLYVINYL-CHLORIDE (PVC) ROOFING

#### PART 1 - GENERAL

#### 1.1 SUMMARY

#### A. Section Includes:

- 1. Adhered polyvinyl chloride (PVC) roofing system.
- 2. Accessory roofing materials.
- 3. Substrate board.
- 4. Roof insulation.
- 5. Insulation accessories and cover board.
- 6. Asphalt materials.
- 7. Walkways.

#### 1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. For insulation and roof system component fasteners, include copy of SPRI's Directory of Roof Assemblies listing.
- B. Shop Drawings: Include roof plans, sections, details, and attachments to other work, including the following:
  - 1. Layout and thickness of insulation.
  - 2. Base flashings and membrane terminations.
  - 3. Flashing details at penetrations.
  - 4. Tapered insulation thickness and slopes.
  - 5. Roof plan showing orientation of steel roof deck and orientation of roof membrane, fastening spacings, and patterns for mechanically fastened roofing system.
  - 6. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
- C. Samples: For the following products:
  - 1. Roof membrane and flashing, of color required.
  - 2. Walkway pads or rolls, of color required.
- D. Wind Uplift Resistance Submittal: For roofing system, indicating compliance with wind uplift performance requirements.

#### 1.4 INFORMATIONAL SUBMITTALS

#### A. Manufacturer Certificates:

- 1. Performance Requirement Certificate: Signed by roof membrane manufacturer, certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
  - a. Submit evidence of compliance with performance requirements.
- 2. Special Warranty Certificate: Signed by roof membrane manufacturer, certifying that all materials supplied under this Section are acceptable for special warranty.
- B. Product Test Reports: For roof membrane and insulation, tests performed by independent qualified testing agency indicating compliance with specified requirements.
- C. Research reports.
- D. Field Test Reports:
  - 1. Fastener-pullout test results and manufacturer's revised requirements for fastener patterns.
- E. Field quality-control reports.
- F. Sample warranties.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.
- B. Certified statement from existing roof membrane manufacturer stating that existing roof warranty has not been affected by Work performed under this Section.

#### 1.6 QUALITY ASSURANCE

#### A. Qualifications:

- 1. Manufacturers: A qualified manufacturer that is listed in SPRI's Directory of Roof Assemblies for roofing system identical to that used for this Project.
- 2. Installers: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.

#### 1.7 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of roofing system that fail in materials or workmanship within specified warranty period.

1. Warranty Period: 20 years from date of Substantial Completion.

#### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Accelerated Weathering: Roof membrane to withstand 2000 hours of exposure when tested according to ASTM G152, ASTM G154, or ASTM G155.
- B. Impact Resistance: Roof membrane to resist impact damage when tested according to ASTM D3746, ASTM D4272/D4272M, or the "Resistance to Foot Traffic Test" in FM Approvals 4470.
- C. Material Compatibility: Roofing materials to be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roof membrane manufacturer based on testing and field experience.
- D. Wind Uplift Resistance: Design roofing system to resist the following wind uplift pressures when tested according to FM Approvals 4474, UL 580, or UL 1897 as indicated on drawings:
- E. SPRI's Directory of Roof Assemblies Listing: Roof membrane, base flashings, and component materials comply with requirements in FM Approvals 4450 or FM Approvals 4470 as part of a roofing system, and are listed in SPRI's Directory of Roof Assemblies for roof assembly identical for that specified for this Project.
  - 1. Wind Uplift Load Capacity: 105 psf.

# 2.2 POLYVINYL CHLORIDE (PVC) ROOFING

- A. PVC Sheet Type II: ASTM D4434/D4434M, glass-fiber reinforced, felt backed.
  - 1. Basis of Design: Sika Sarnafil Décor Roof System G-410 membrane with decorative ribs.
  - 2. Thickness: 80 mils (2.0 mm).
  - 3. Exposed Face Color: Light gray.

#### 2.3 ACCESSORY ROOFING MATERIALS

- A. General: Accessory materials recommended by roofing system manufacturer for intended use and compatible with other roofing components.
  - 1. Adhesives and Sealants: Comply with VOC limits of authorities having jurisdiction.
- B. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as PVC sheet.
- C. Prefabricated Pipe Flashings: As recommended by roof membrane manufacturer.

- D. Bonding Adhesive: Manufacturer's standard.
- E. Water-Based, Fabric-Backed Membrane Adhesive: Roofing system manufacturer's standard water-based, cold-applied adhesive formulated for compatibility and use with fabric-backed membrane roofing.
- F. Low-Rise, Urethane, Fabric-Backed Membrane Adhesive: Roof system manufacturer's standard spray-applied, low-rise, two-component urethane adhesive formulated for compatibility and use with fabric-backed membrane roofing.
- G. Metal Termination Bars: Manufacturer's standard, predrilled stainless steel or aluminum bars, approximately 1 by 1/8 inch (25 by 3 mm) thick; with anchors.
- H. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening roofing components to substrate, and acceptable to roofing system manufacturer.
- I. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories.
- 2.4 SUBSTRATE BOARD only where replacing damaged substrate
  - A. Glass-Mat Gypsum Roof Substrate Board: ASTM C1177/C1177M, water-resistant gypsum board.
    - 1. Thickness: Type X, 5/8 inch (16 mm).
    - 2. Surface Finish: Unprimed.
  - B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening substrate board to roof deck.
- 2.5 ROOF INSULATION only where replacing damaged insulation
  - A. Polyisocyanurate Board Insulation: ASTM C1289, [Type II, Class 1, Grade 2] [Type II, Class 2, Grade 2], felt or glass-fiber mat facer on both major surfaces.
    - 1. Size: 48 by 48 inches (1219 by 1219 mm).
    - 2. Thickness:
      - a. Base Layer: verify, match existing 2.5" thickness.
      - b. Upper Layer: verify, match existing 2.5" thickness.
  - B. Tapered Insulation: Provide factory-tapered insulation boards.
    - 1. Material: Expanded polystyrene.
    - 2. Minimum Thickness: 1/4 inch (6.35 mm).
    - 3. Slope:
      - a. Saddles and Crickets: 1/2 inch per foot (1:24) final slope unless otherwise indicated on Drawings.

## 2.6 INSULATION ACCESSORIES AND COVER BOARD

- A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening roof insulation[ and cover boards] to substrate, and acceptable to roofing system manufacturer.
- B. Fiber-Reinforced Gypsum Roof Board: ASTM C1278/C1278M, cellulosic-fiber reinforced, water-resistant gypsum board.
  - 1. Thickness: 1/2 inch (13 mm).

## **PART 3 - EXECUTION**

## 3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.

## 3.2 INSTALLATION OF ROOFING, GENERAL

- A. Install roofing system according to roofing system manufacturer's written instructions, SPRI's Directory of Roof Assemblies listed roof assembly requirements, and FM Global Property Loss Prevention Data Sheet 1-29.
- B. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at end of workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.
- C. Install roof membrane and auxiliary materials to tie in to existing roofing to maintain weathertightness of transition and wall panels.

# 3.3 INSTALLATION OF SUBSTRATE BOARD – where necessary to replace

- A. Install substrate board with long joints in continuous straight lines, with end joints staggered not less than 24 inches (610 mm) in adjacent rows.
  - 1. At steel roof decks, install substrate board at right angle to flutes of deck.
    - a. Locate end joints over crests of steel roof deck.
  - 2. Tightly butt substrate boards together.
  - 3. Cut substrate board to fit tight around penetrations and projections, and to fit tight to intersecting sloping roof decks.
  - 4. Fasten substrate board to top flanges of steel deck according to recommendations in SPRI's Directory of Roof Assemblies listed roof assembly requirements for specified Wind Uplift Load Capacity.

5. Fasten substrate board to top flanges of steel deck to resist uplift pressure at corners, perimeter, and field of roof according to roofing system manufacturers' written instructions.

### 3.4 INSTALLATION OF INSULATION

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at end of workday.
- B. Comply with roofing system and insulation manufacturer's written instructions for installing roof insulation.
- C. Installation Over Metal Decking where required to replace existing damaged insulation:
  - 1. Install base layer of insulation with [joints staggered not less than 24 inches (610 mm) in adjacent rows] [end joints staggered not less than 12 inches (305 mm) in adjacent rows] [and with long joints continuous at right angle to flutes of decking].
    - a. Where installing composite and noncomposite insulation in two or more layers, install noncomposite board insulation for bottom layer and intermediate layers, if applicable, and install composite board insulation for top layer.
    - b. Trim insulation neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
    - c. Make joints between adjacent insulation boards not more than 1/4 inch (6 mm) in width.
    - d. At internal roof drains, slope insulation to create a square drain sump with each side equal to the diameter of the drain bowl plus 24 inches (610 mm).
      - 1) Trim insulation so that water flow is unrestricted.
    - e. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
    - f. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.
    - g. Mechanically attach base layer of insulation and substrate board using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to metal decks.
      - 1) Fasten insulation to resist specified uplift pressure at corners, perimeter, and field of roof.
  - 2. Install upper layers of insulation and tapered insulation with joints of each layer offset not less than 12 inches (305 mm) from previous layer of insulation.
    - a. Staggered end joints within each layer not less than 24 inches (610 mm) in adjacent rows.
    - b. Install with long joints continuous and with end joints staggered not less than 12 inches (305 mm) in adjacent rows.
    - c. Trim insulation neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
    - d. Make joints between adjacent insulation boards not more than 1/4 inch (6 mm) in width.

- e. At internal roof drains, slope insulation to create a square drain sump with each side equal to the diameter of the drain bowl plus 24 inches (610 mm).
- f. Trim insulation so that water flow is unrestricted.
- g. Fill gaps exceeding 1/4 inch (6 mm) with insulation.
- h. Cut and fit insulation within 1/4 inch (6 mm) of nailers, projections, and penetrations.

### 3.5 INSTALLATION OF COVER BOARDS

- A. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches (150 mm) in each direction.
  - 1. Trim cover board neatly to fit around penetrations and projections, and to fit tight to intersecting sloping roof decks.
  - 2. At internal roof drains, conform to slope of drain sump.
    - a. Trim cover board so that water flow is unrestricted.
  - 3. Cut and fit cover board tight to nailers, projections, and penetrations.
  - 4. Adhere cover board to substrate using adhesive according to SPRI's Directory of Roof Assemblies listed roof assembly requirements for specified Wind Uplift Load Capacity:
    - a. Set cover board in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.

## 3.6 INSTALLATION OF ADHERED ROOF MEMBRANE

- A. Adhere roof membrane over area to receive roofing according to roofing system manufacturer's written instructions.
- B. Unroll roof membrane and allow to relax before installing.
- C. Start installation of roofing in presence of roofing system manufacturer's technical personnel.
- D. Accurately align roof membrane, and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- E. Bonding Adhesive: Apply to substrate and underside of roof membrane at rate required by manufacturer, and allow to partially dry before installing roof membrane. Do not apply to splice area of roof membrane.
- F. Fabric-Backed Roof Membrane Adhesive: Apply to substrate at rate required by manufacturer, and install fabric-backed roof membrane.
- G. If recommended by membrane manufacturer: In addition to adhering, mechanically fasten roof membrane securely at terminations, penetrations, and perimeter of roofing.
- H. Apply roof membrane with side laps shingled with slope of roof deck where possible.

- I. Seams: Clean seam areas, overlap roofing, and hot-air weld side and end laps of roof membrane and sheet flashings to ensure a watertight seam installation.
  - 1. Test lap edges with probe to verify seam weld continuity. Apply lap sealant to seal cut edges of roof membrane and sheet flashings.
  - 2. Verify field strength of seams a minimum of twice daily, and repair seam sample areas.
  - 3. Repair tears, voids, and lapped seams in roof membrane that do not comply with requirements.
- J. Spread sealant bed over deck-drain flange at roof drains, and securely seal roof membrane in place with clamping ring.
- K. Install "Décor" PVC ribs per manufacturer's instructions.

## 3.7 INSTALLATION OF BASE FLASHING

- A. Install sheet flashings and preformed flashing accessories, and adhere to substrates according to roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate, and allow to partially dry. Do not apply to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean seam areas, overlap, and firmly roll sheet flashings into the adhesive. Hot-air weld side and end laps to ensure a watertight seam installation.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.

## 3.8 INSTALLATION OF WALKWAYS

- A. Flexible Walkways: Install walkway products according to manufacturer's written instructions.
  - 1. Install flexible walkways at locations shown on drawings:

# 3.9 FIELD QUALITY CONTROL

- A. Perform the following tests:
- B. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion, in presence of Architect, and to prepare inspection report.
- C. Repair or remove and replace components of roofing system where inspections indicate that they do not comply with specified requirements.

## 3.10 PROTECTING AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing, inspect roofing system for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 075419

#### SECTION 076200 - SHEET METAL FLASHING AND TRIM

### PART 1 - GENERAL

### 1.1 SUMMARY

#### A. Section Includes:

- 1. Sheet metal materials.
- 2. Underlayment.
- 3. Miscellaneous materials.

## 1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

## 1.3 ACTION SUBMITTALS

- A. Product data.
- B. Shop Drawings: For sheet metal flashing and trim.
  - 1. Plans, elevations, sections, and attachment details.
  - 2. Fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled Work.
  - 3. Identification of material, thickness, weight, and finish for each item and location in Project.
  - 4. Details for forming, including profiles, shapes, seams, and dimensions.
  - 5. Details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
  - 6. Details of termination points and assemblies.
  - 7. Details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
  - 8. Details of roof-penetration flashing.
  - 9. Details of edge conditions, including eaves, ridges, valleys, rakes, crickets, flashings, and counterflashings.
  - 10. Details of special conditions.
  - 11. Details of connections to adjoining work.
  - 12. Formed flashing and trim at scale of not less than 1-1/2 inches per 12 inches (1:10).
- C. Samples: For each exposed product and for each color and texture specified.

## PART 2 - PRODUCTS

# 2.1 PERFORMANCE REQUIREMENTS

- A. Sheet metal flashing and trim assemblies, including cleats, anchors, and fasteners, are to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim are not to rattle, leak, or loosen, and are to remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. SPRI Wind Design Standard: Manufacture and install roof edge flashings and copings tested in accordance with ANSI/SPRI/FM 4435/ES-1 and capable of resisting the following design pressure:
  - 1. Design Pressure: As indicated on Drawings.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
  - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

## 2.2 SHEET METAL MATERIALS

- A. Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with minimum ASTM A653/A653M, G90 (Z275) coating designation, or aluminum-zinc alloy-coated steel sheet complying with minimum ASTM A792/A792M, Class AZ50 (Class AZM150) coating designation; structural quality. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
  - 1. Nominal Thickness: 0.034 inch (0.86 mm).
  - 2. Surface: Smooth, flat and with manufacturer's standard clear acrylic coating on both sides.
  - 3. Exposed Coil-Coated Finish:
    - a. Two-Coat Fluoropolymer: Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
    - b. Three-Coat Fluoropolymer: Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare,

pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

- 4. Color: Match existing wall panels.
- 5. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).

## 2.3 UNDERLAYMENT

- A. Synthetic Underlayment: Laminated or reinforced, woven polyethylene or polypropylene, synthetic roofing underlayment; bitumen free; slip resistant; suitable for high temperatures over 220 deg F (111 deg C); and complying with physical requirements of ASTM D226/D226M for Type I and Type II felts.
  - 1. < Double click here to find, evaluate, and insert list of manufacturers and products. >

## 2.4 MISCELLANEOUS MATERIALS

- A. Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal or manufactured item unless otherwise indicated.
- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.
  - 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
    - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
    - b. Blind Fasteners: High-strength aluminum or stainless steel rivets suitable for metal being fastened.
    - c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.
  - 2. Fasteners for Zinc-Coated (Galvanized) or Aluminum-Zinc Alloy-Coated Steel Sheet: Series 300 stainless steel or hot-dip galvanized steel in accordance with ASTM A153/A153M or ASTM F2329/F2329M.
  - 3. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
  - 4. Fasteners for Stainless Steel Sheet: Series 300 stainless steel.
  - 5. Fasteners for Copper Sheet: Copper, hardware bronze or passivated Series 300 stainless steel.

## C. Solder:

- D. Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
- E. Elastomeric Sealant: ASTM C920, elastomeric polyurethane polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- F. Butyl Sealant: ASTM C1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.
- H. Bituminous Coating: Cold-applied asphalt emulsion in accordance with ASTM D1187/D1187M.
- I. Asphalt Roofing Cement: ASTM D4586/D4586M, asbestos free, of consistency required for application.
- J. Reglets: Units of type, material, and profile required, formed to provide secure interlocking of separate reglet and counterflashing pieces, and compatible with flashing indicated.
  - 1. Material: Galvanized steel, 0.022 inch (0.56 mm) thick.
  - 2. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
  - 3. Accessories:
    - a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
    - b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing's lower edge.
  - 4. Finish: With manufacturer's standard color coating.

## 2.5 FABRICATION, GENERAL

- A. Custom fabricate sheet metal flashing and trim to comply with details indicated and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required.
  - 1. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
  - 2. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
  - 3. Verify shapes and dimensions of surfaces to be covered and obtain field measurements for accurate fit before shop fabrication.

- 4. Form sheet metal flashing and trim to fit substrates without excessive oil-canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
- 5. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.

### B. Fabrication Tolerances:

- 1. Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 ft. (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.
- 2. Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
  - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.
  - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal in accordance with cited sheet metal standard to provide for proper installation of elastomeric sealant.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Fabricate cleats and attachment devices of sizes as recommended by cited sheet metal standard for application, but not less than thickness of metal being secured.

#### G. Seams:

1. Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.

### 2.6 ROOF-DRAINAGE SHEET METAL FABRICATIONS

### A. Built-in Gutters:

- 1. Fabricate to cross section required, with riveted and soldered joints, complete with end pieces, outlet tubes, and other special accessories as required.
- 2. Fabricate in minimum 96-inch- (2400-mm-) long sections. Fabricate expansion joints and accessories from same metal as gutters unless otherwise indicated.
- 3. Fabricate gutters with built-in expansion joints.
- B. Downspouts: Match existing downspouts.

## 2.7 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Roof Edge Flashing (Gravel Stop) and Fascia Cap: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12 ft. (3.6 m) long sections. Furnish with 6-inch- (150-mm-) wide, joint cover plates. Shop fabricate interior and exterior corners.
  - 1. Fabricate from the following materials:
    - a. Galvanized Steel: [0.028 inch (0.71 mm)] thick.
- B. Copings: Fabricate in minimum 96-inch- (2400-mm-) long, but not exceeding 12 ft.- (3.6 m) long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and[ drill elongated holes for fasteners on] interior leg. Miter corners, fasten and seal watertight. Shop fabricate interior and exterior corners.
  - 1. Fabricate from the following materials:
    - a. Galvanized Steel: [0.040 inch (1.02 mm)] thick.
- C. Base Flashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:
  - 1. Galvanized Steel: [0.028 inch (0.71 mm)] thick.
- D. Counterflashing: Shop fabricate interior and exterior corners. Fabricate from the following materials:
  - 1. Galvanized Steel: 0.022 inch (0.56 mm) thick.
- E. Roof-Penetration Flashing: Fabricate from the following materials:
  - 1. Galvanized Steel: [0.028 inch (0.71 mm)] thick.

### 2.8 WALL SHEET METAL FABRICATIONS

- A. Opening Flashings in Frame Construction: Fabricate sill, and similar flashings to extend 4 inches (100 mm) beyond wall openings. Form head and sill flashing with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:
  - 1. Galvanized Steel: 0.022 inch (0.56 mm) thick.
- B. Wall Expansion-Joint Cover: Fabricate from the following materials:
  - 1. Galvanized Steel: 0.028 inch (0.71 mm) thick.

## PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrates, and other conditions affecting performance of the Work.
  - 1. Verify compliance with requirements for installation tolerances of substrates.
  - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
  - 3. Verify that air- or water-resistant barriers have been installed over substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION OF UNDERLAYMENT

- A. Self-Adhering, High-Temperature Sheet Underlayment:
  - 1. Install self-adhering, high-temperature sheet underlayment; wrinkle free.
  - 2. Prime substrate if recommended by underlayment manufacturer.
  - 3. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures.
  - 4. Apply in shingle fashion to shed water, with end laps of not less than 6 inches (150 mm) staggered 24 inches (600 mm) between courses.
  - 5. Overlap side edges not less than 3-1/2 inches (90 mm). Roll laps and edges with roller.
  - 6. Roll laps and edges with roller.
  - 7. Cover underlayment within 14 days.

## 3.3 INSTALLATION OF SHEET METAL FLASHING AND TRIM, GENERAL

- A. Install sheet metal flashing and trim to comply with details indicated and recommendations of cited sheet metal standard that apply to installation characteristics required unless otherwise indicated on Drawings.
  - 1. Install fasteners, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
  - 2. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of sealant.
  - 3. Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement.
  - 4. Install sheet metal flashing and trim to fit substrates and to result in watertight performance.
  - 5. Install continuous cleats with fasteners spaced not more than 12 inches (300 mm) o.c.
  - 6. Space individual cleats not more than 12 inches (300 mm) apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.

- 7. Install exposed sheet metal flashing and trim with limited oil-canning, and free of buckling and tool marks.
- 8. Do not field cut sheet metal flashing and trim by torch.
- 9. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressuretreated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
  - 1. Coat concealed side of [uncoated-aluminum] [and] [stainless steel] sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
  - 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim.
  - 1. Space movement joints at maximum of [10 ft. (3 m)] <Insert dimension> with no joints within 24 inches (600 mm) of corner or intersection.
  - 2. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with sealant concealed within joints.
  - 3. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.
  - 1. Use sealant-filled joints unless otherwise indicated.
    - a. Embed hooked flanges of joint members not less than 1 inch (25 mm) into sealant.
    - b. Form joints to completely conceal sealant.
    - c. When ambient temperature at time of installation is between 40 and 70 deg F (4 and 21 deg C), set joint members for 50 percent movement each way.
    - d. Adjust setting proportionately for installation at higher ambient temperatures.
      - 1) Do not install sealant-type joints at temperatures below 40 deg F (4 deg C).
- G. Rivets: Rivet joints in uncoated aluminum where necessary for strength.

### 3.4 INSTALLATION OF ROOF-DRAINAGE SHEET METAL FABRICATIONS

A. Install sheet metal roof-drainage items to produce complete roof-drainage system in accordance with cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.

## B. Built-in Gutters:

- 1. Join sections with joints sealed with sealant.
- 2. Provide for thermal expansion.
- 3. Slope to downspouts.
- 4. Provide end closures and seal watertight with sealant.
- 5. Install underlayment layer in built-in gutter trough and extend to drip edge at eaves and under underlayment on roof sheathing.
  - a. Lap sides minimum of 2 inches (50 mm) over underlying course.
  - b. Lap ends minimum of 4 inches (100 mm).
  - c. Stagger end laps between succeeding courses at least 72 inches (1830 mm).
  - d. Fasten with roofing nails.
  - e. Install slip sheet over underlayment.
- 6. Install gutter with expansion joints at locations indicated on Drawings, but not exceeding, 50 ft. (15.2 m) apart. Install expansion-joint caps.

## C. Downspouts:

- 1. Join sections with 1-1/2-inch (38-mm) telescoping joints.
- 2. Provide hangers with fasteners designed to hold downspouts securely to walls.
- 3. Locate hangers at top and bottom and at approximately 60 inches (1500 mm) o.c.
- 4. Provide elbows at base of downspout to direct water away from building.
- 5. Connect downspouts to underground drainage system.

### 3.5 INSTALLATION OF SLOPED ROOF SHEET METAL FABRICATIONS

- A. Install sheet metal flashing and trim to comply with performance requirements[, sheet metal manufacturer's written installation instructions,] and cited sheet metal standard.
  - 1. Provide concealed fasteners where possible, and set units true to line, levels, and slopes.
  - 2. Install work with laps, joints, and seams that are permanently watertight and weather resistant.

# B. Roof Edge Flashing:

- 1. Install roof edge flashings in accordance with ANSI/SPRI/FM 4435/ES-1.
- 2. Anchor to resist uplift and outward forces in accordance with recommendations in cited sheet metal standard unless otherwise indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at staggered 3-inch (75-mm) centers.
- 3. Anchor to resist uplift and outward forces in accordance with recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.

## C. Copings:

- 1. Install copings in accordance with ANSI/SPRI/FM 4435/ES-1.
- 2. Anchor to resist uplift and outward forces in accordance with recommendations in cited sheet metal standard unless otherwise indicated.

- a. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 16-inch (400-mm) centers.
- b. Anchor interior leg of coping with washers and screw fasteners through slotted holes at 24-inch (600-mm) centers.
- 3. Anchor to resist uplift and outward forces in accordance with recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for specified FM Approvals' listing for required windstorm classification.
- D. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches (100 mm) over base flashing. Install stainless steel draw band and tighten.
- E. Counterflashing: Coordinate installation of counterflashing with installation of base flashing.
  - 1. Insert counterflashing in reglets or receivers and fit tightly to base flashing.
  - 2. Extend counterflashing 4 inches (100 mm) over base flashing.
  - 3. Lap counterflashing joints minimum of 4 inches (100 mm).

### 3.6 INSTALLATION OF WALL SHEET METAL FABRICATIONS

- A. Install sheet metal wall flashing to intercept and exclude penetrating moisture in accordance with cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Opening Flashings in Frame Construction: Install continuous sill, and similar flashings to extend 4 inches (100 mm) beyond wall openings.

## 3.7 INSTALLATION TOLERANCES

A. Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 ft. (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

## 3.8 CLEANING

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.

## 3.9 PROTECTION

A. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions.

B. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures, as determined by Architect.

END OF SECTION 076200