

# PRO680-SERIES

Duplex Pump System

## Liberty Pumps®

A Family and Employee Owned Company

## 2" Discharge

Compact duplex system - designed for residential and light commercial sewage applications.

Perfect for basement bathroom additions and remodeling projects.

Available in 115V or 230V.

Fully assembled from factory.

### Features

- Robust system features a compact heavy-duty polyethylene basin and cover
- Solids handling and ProVore® grinder models available
- 46 Gallon capacity
- System can be installed above or below floor level
- Two pumps provide uninterrupted service
- Easy access cover with QuickTree® technology – allows for quick float switch removal and servicing
- Heavy-duty integrated rubber gaskets on covers
- Secure 16-bolt cover standard on all models
- Passes 10' stack test



Indoor Model Shown

Includes duplex pump controller and alarm. Plug-in ready cords for quick, easy installation on indoor model. (Indoor and outdoor models available.)

# Pro680

QuickTree® Technology



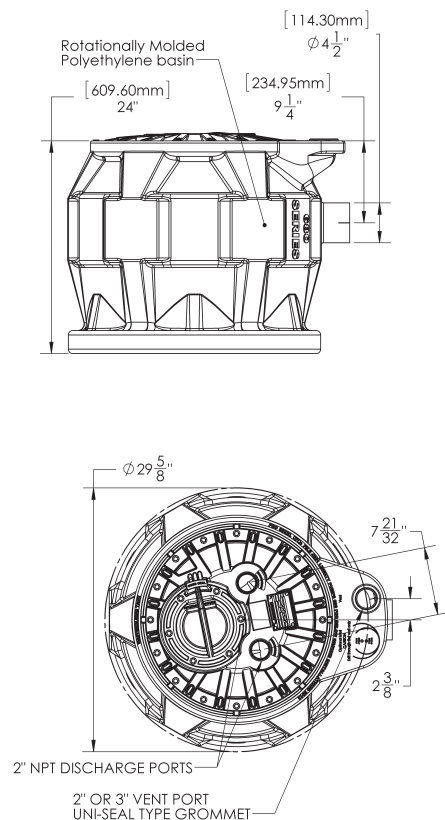
innovate. evolve.

# Pro680-Series

## Features

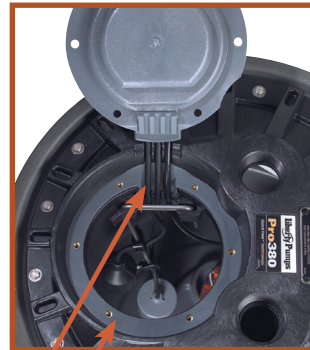
- QuickTree® technology allows easy access and removal of float switches without disturbing pump or plumbing
- Integrated rubber seals permanently attached to cover
- Unique cord seal technology integrated into the inspection cover
- Shallow basin design (24") for easier installation in difficult soil/bedrock locations
- Large 46 gallon capacity for longer pump cycles
- Integrally-molded torque stops secure the pump in its proper position
- Integrally-molded anti-flotation collar
- Durable polyethylene construction
- Completely assembled

## Dimensional Data



## QuickTree® Technology

### Integral Rubber Seals



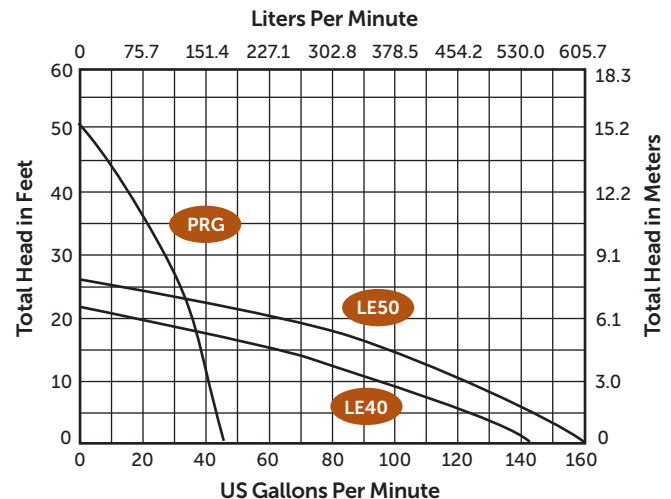
Unique integrated cord seal technology and permanent rubber cover gaskets.

Float switches are easy-to-service with QuickTree® Technology



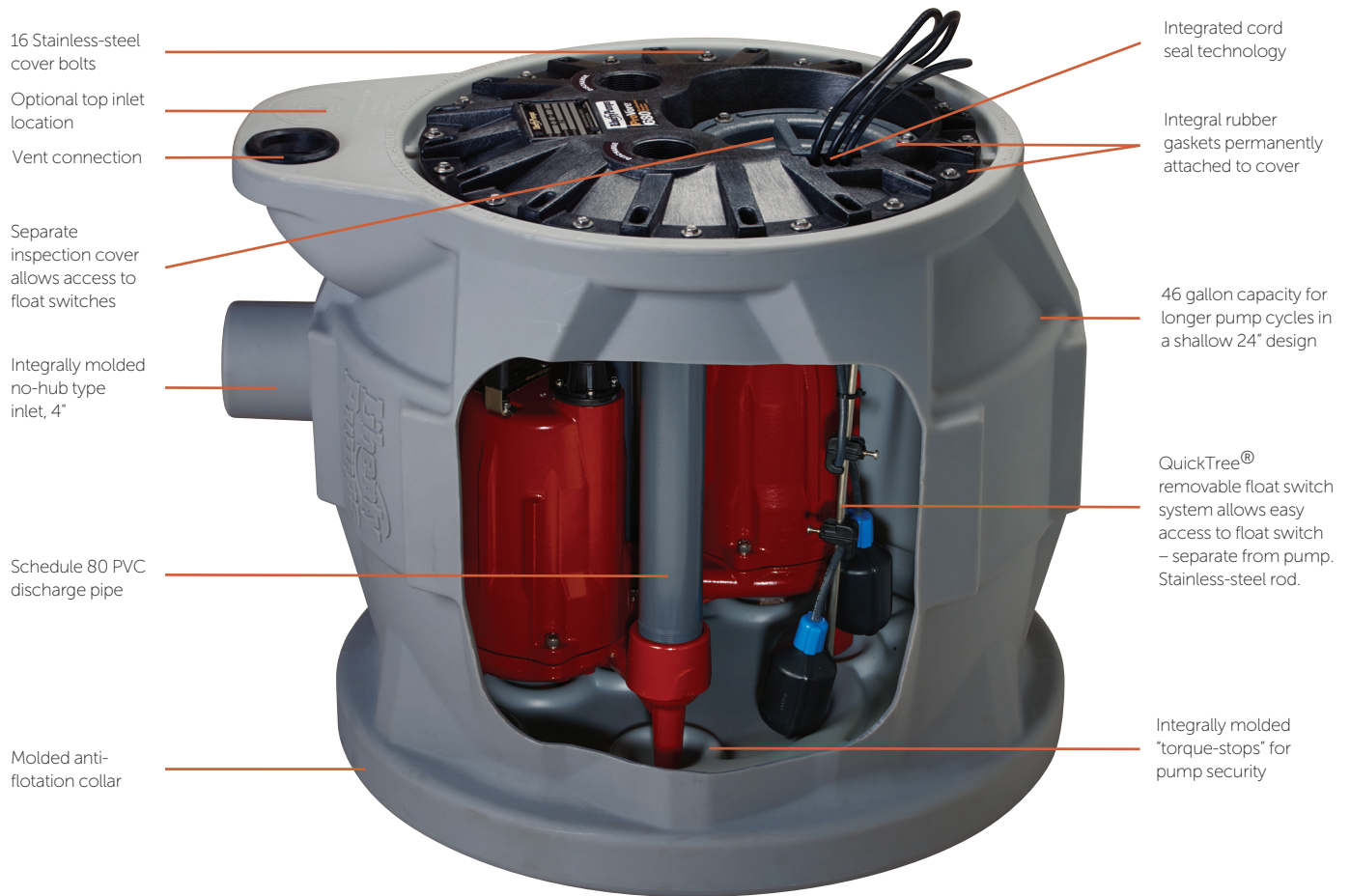
Patent: See [www.LibertyPumps.com/patents](http://www.LibertyPumps.com/patents)

## Performance Curve



# Pro680-Series

## Compact Duplex System



Patent: See  
[www.LibertyPumps.com/patents](http://www.LibertyPumps.com/patents)



### IAPMO Listed Basin

The Pro680XL basin is specifically designed to pass a 10' stack test and is IAPMO listed.

## Models

MODEL	HP	VOLTS	PHASE	AMPS	DISCHARGE	CORD LENGTH	CONTROLLER	WEIGHT
<b>ProVore® Grinder Models</b>								
P682XPRG101	1	115	1	12	2"	10'	Indoor	151 lbs
P682XPRG101W	1	115	1	12	2"	10'	Outdoor	152 lbs
P682XPRG102	1	230	1	6	2"	10'	Indoor	151 lbs
P682XPRG102W	1	230	1	6	2"	10'	Outdoor	152 lbs
<b>LE-Series Solids Handling Models</b>								
P682XLE41	4/10	115	1	12	2"	10'	Indoor	132 lbs
P682XLE41W	4/10	115	1	12	2"	10'	Outdoor	132 lbs
P682XLE51	1/2	115	1	12	2"	10'	Indoor	136 lbs
P682XLE51W	1/2	115	1	12	2"	10'	Outdoor	135 lbs
P682XLE52	1/2	230	1	6	2"	10'	Indoor	135 lbs
P682XLE52W	1/2	230	1	6	2"	10'	Outdoor	136 lbs

See PRG-Series or LE40/LE50-Series literature for complete pump performance and specifications data. For 25' pump and float switch cords, add "-2" suffix to model number.  
 Example: P682XPRG101-2

# Optional Basin Extension

## X8-D

### 8" Basin Extension

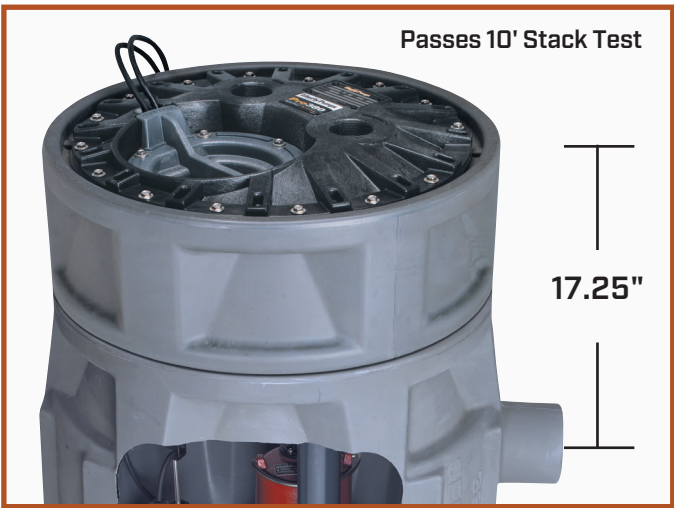
Sealed basin extension increases Pro-Series height by 8", allowing longer pitched pipe runs to the inlet connection.

Model X8-D extension includes gasket, stainless-steel bolts, longer QuickTree® for float switch mounting and discharge pipe extension.

To order an X8-D extension factory assembled to any ProVore®-Series system, add "X8D" to model number

Examples: P682X8DXPRG101

For outdoor installations, ARC18 Access Riser must be installed in conjunction with the X8-D Extension. See Pro-Series Accessories for information on ARC18 Riser.



## PDC Duplex Control



Indoor model shown

- Automatically alternates pump operation – equalizing wear and extending pump life
- Plug-in ready wiring for easy and quick installation (indoor model only)
- QuickTree® mounted float switches with Quick-connect at box (indoor model only)
- Green power indicator
- Green pump run indicators
- Audible and visual alarm
- 9-Volt back-up for alarm
- Receptacles are angled to accept standard or right-angled plugs
- Programmed automatic 6 hour run limiter protects against run-dry pump conditions
- NEMA 1 indoor or NEMA 4X outdoor options available

Voltage: 115V or 230V depending on system ordered (60 Hz)

MODEL	VOLTS	PHASE	HZ	CORD LENGTH	INDOOR/OUTDOOR	SYSTEM
PDC-115	115	1	60	10'	Indoor	P682XPRG101
PDCW-115	115	1	60	10'	Outdoor	P682XPRG101W
PDC-230	230	1	60	10'	Indoor	P682XPRG102
PDCW-230	230	1	60	10'	Outdoor	P682XPRG102W

Pro680 duplex systems are shipped complete with the PDC control unit. Float switches are pre-set at proper levels in the system. See PDC literature sheet for complete control specifications. For 25' float cord, add "-2" suffix to model number. Example: PDC-115-2





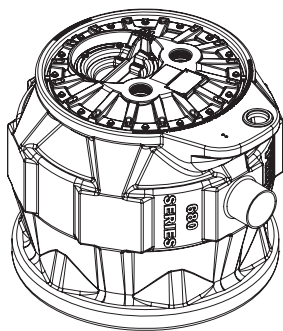
A Family and Employee Owned Company

# Installation Manual

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## Duplex Sewage/Grinder Systems

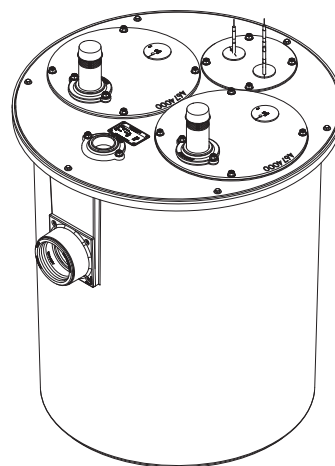
### Models



**Pro680-Series Sewage System**  
**ProVore® 680-Series Grinder System**

Vertical Discharge  
28"D x 24"H  
46 Gallon System

*Outdoor Installation ONLY with ARC18 Access Riser  
Installed in Conjunction with X8-D Extension*



**1100-Series Sewage System**  
**ProVore® 1100-Series Grinder System**

Vertical Discharge  
30"D x 36"H  
110 Gallon System

*Indoor Installation Only*

**IMPORTANT:** All Liberty Pumps systems are supplied with their own separate Installation/Operation/Maintenance manuals. Ensure receipt of these manuals, and that they are read and understood prior to installation. For questions, call Liberty Pumps customer service at 1-800-543-2550.

#### **NOTICE**

Installer: Manual must remain with owner or system operator/maintainer.

Record information:

System: \_\_\_\_\_

Model(s): \_\_\_\_\_

Serial(s): \_\_\_\_\_

Mfg Date: \_\_\_\_\_

Install Date: \_\_\_\_\_





7000 Apple Tree Avenue  
Bergen, NY 14416  
ph: 1-800-543-2550  
fax: 1-585-494-1839  
www.LibertyPumps.com

Keep this manual handy for future reference.  
For replacement manual, visit LibertyPumps.com,  
or contact Liberty Pumps at 1-800-543-2550.  
Retain dated sales receipt for warranty.

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## Safety Guidelines

	This safety alert symbol is used in the manual and on the pump to alert of potential risk for serious injury or death.
	This safety alert symbol identifies <b>risk of electric shock</b> . It is accompanied with an instruction intended to minimize potential risk of electric shock.
	This safety alert symbol identifies <b>risk of fire</b> . It is accompanied with an instruction intended to minimize potential risk of fire.
	This safety alert symbol identifies <b>risk of serious injury or death</b> . It is accompanied with an instruction intended to minimize potential risk of injury or death.
<b>⚠ DANGER</b>	Warns of hazards which, if not avoided, <b>will</b> result in serious injury or death.
<b>⚠ WARNING</b>	Warns of hazards which, if not avoided, <b>could</b> result in serious injury or death.
<b>⚠ CAUTION</b>	Warns of hazards which, if not avoided, <b>could</b> result in minor or moderate injury.
<b>NOTICE</b>	Signals an important instruction related to the pump. Failure to follow these instructions could result in pump failure or property damage.

<b>⚠ WARNING</b>	Read every supplied manual before using pump system. Follow all the safety instructions in manual(s) and on the pump. Failure to do so could result in serious injury or death.
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## Safety Precautions

### **⚠ WARNING** **RISK OF ELECTRIC SHOCK**

- Accidental contact with electrically live parts, items, fluid, or water can cause serious injury or death.
- Always disconnect pump(s) from power source(s) before handling or making any adjustments to either the pump(s), the pump system, or the control panel.
- All installation and maintenance of pumps, controls, protection devices, and general wiring shall be done by qualified personnel.
- All electrical and safety practices shall be in accordance with the National Electrical Code®, the Occupational Safety and Health Administration, or applicable local codes and ordinances.
- Do not remove cord and strain relief, and do not connect conduit to pump.
- Pump shall be properly grounded using its supplied grounding conductor. Do not bypass grounding wires or remove ground prong from attachment plugs. Failure to properly ground the pump system can cause all metal portions of the pump and its surroundings to become energized.
- Do not handle or unplug the pump with wet hands, when standing on damp surface, or in water unless wearing Personal Protective Equipment.
- Always wear dielectric rubber boots and other applicable Personal Protective Equipment (PPE) when water is on the floor and an energized pump system must be serviced, as submerged electrical connections can energize the water. Do not enter the water if the water level is higher than the PPE protection or if the PPE is not watertight.
- Do not lift or carry a pump or a float assembly by its power cord. This will damage the power cord, and could expose the electrically live wires inside the power cord.
- The electrical power supply shall be located within the length limitations of the pump power cord, and for below grade installations it shall be at least 4 ft (1.22 m) above floor level.
- Do not use this product in applications where human contact with the pumped fluid is common (such as swimming pools, fountains, marine areas, etc.).
- Protect the power and control cords from the environment. Unprotected power and control (switch) cords can allow water to wick through ends into pump or switch housings, causing surroundings to become energized.
- Single-phase 208/230V pumps shall only be operated without the float switch by using the circuit breaker or panel disconnect.
- Some products may have internal capacitors that could cause shock. Avoid contact with plug ends after removing from energy source.

## **⚠️ WARNING** **⚡ RISK OF FIRE**

- Do not use an extension cord to power the product. Extension cords can overload both the product and extension cord supply wires. Overloaded wires will get very hot and can catch on fire.
- This product requires a separate, properly fused and grounded branch circuit, sized for the voltage and amperage requirements of the pump, as noted on the nameplate. Overloaded branch circuit wires will get very hot and can catch on fire. When used, electrical outlets shall be simplex of the appropriate rating.
- Do not use this product with or near flammable or explosive fluids such as gasoline, fuel oil, kerosene, etc. If rotating elements inside pump strike any foreign object, sparks may occur. Sparks could ignite flammable liquids.
- These pumps are not to be installed in locations classified as hazardous in accordance with the National Electric Code®, ANSI/NFPA 70.
- Sewage and effluent systems produce and may contain flammable and explosive gases. Prevent introduction of foreign objects into basin as sparks could ignite these gases. Exercise caution using tools and do not use electronic devices or have live, exposed electrical circuits in or around basins, open covers and vents.

## **⚠️ WARNING** **⚡ RISK OF SERIOUS INJURY OR DEATH**

- Energizing the control panel or breaker for the first time is potentially dangerous. Licensed electrical personnel should be present when the panel or breaker is energized for the first time. If faults caused by damage or poor installation practices have not been detected, serious damage, injury or death can result when power is applied.
- Do not modify the pump/pump system in any way. Modifications may affect seals, change the electrical loading of the pump, or damage the pump and its components.
- All pump/pump system installations shall be in compliance with all applicable Federal, State, and Local codes and ordinances.
- Do not allow children to play with the pump system.
- Do not allow any person who is unqualified to have contact with this pump system. Any person who is unaware of the dangers of this pump system, or has not read this manual, can easily be injured by the pump system.
- In 208/230V installations, one side of the line going to the pump is always “hot”, whether the float switch is on or off. To avoid hazards, install a double pole disconnect near the pump installation.
- Vent basin in accordance with local code. Proper venting of sewer and effluent gases alleviates poisonous gas buildup and reduces the risk of explosion and fire from these flammable gases.
- Wear adequate Personal Protective Equipment when working on pumps or piping that have been exposed to wastewater. Sump and sewage pumps often handle materials that can transmit illness or disease upon contact with skin and other tissues.

- Do not remove any tags or labels from the pump or its cord.
- Keep clear of suction and discharge openings. To prevent injury, never insert fingers into pump while it is connected to a power source.
- Do not use this product with flammable, explosive, or corrosive fluids. Do not use in a flammable and/or explosive atmosphere as serious injury or death could result.
- This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).
- A grinder pump contains metal parts that rotate at high speeds. Be careful around pump base while power is connected. Make sure that the pump is either in the tank or clear from people and wires when in operation.

## **⚠️ CAUTION**

- ◆ This pump has been evaluated for use with water only, however use with human waste and toilet paper is permitted.

## **NOTICE**

- ◆ Do not use pumps with fluid over 140°F (60°C). Operating the pump in fluid above this temperature can overheat the pump, resulting in pump failure.
- ◆ Do not use pump system with mud, sand, cement, hydrocarbons, grease, or chemicals. Pump and system components can be damaged from these items causing product malfunction or failure. Additionally, flooding can occur if these items jam the impeller or piping.
- ◆ Do not introduce any consumer item that is not toilet paper into a non-grinder (dewatering, effluent, sewage) pump/pump system. This includes, but is not limited to the following: feminine products, wipes, towels, towelettes, dental floss, swabs, pads, etc. Items such as these put the pump under undo strain and can result in pump/pump system failure. Additionally, it creates conditions for discharge line blockage.
- ◆ Submersible Pump—do not run dry.
- ◆ The Uniform Plumbing Code® states that sewage systems shall have an audio and visual alarm that signals a malfunction of the system, to reduce the potential for property damage.
- ◆ Do not exert heavy pressure or run heavy equipment on the backfill material as this could cause the tank to collapse.
- ◆ 1100-Series systems are **not** suitable for outdoor applications.
- ◆ Unless specifically noted, covers are **not** traffic rated.

## **Introduction**

Before installation, read the following instructions carefully. Each pump is individually factory tested to ensure proper performance. Closely following these instructions will eliminate potential operating problems, assuring years of trouble-free service.

**ProVore® grinder systems (including ProVore 1100-Series)** easily handle solids and sewage waste found in typical residential applications. Their unique cutter system grinds difficult wastes and then pumps it through a 1-1/2" or 2" discharge line.

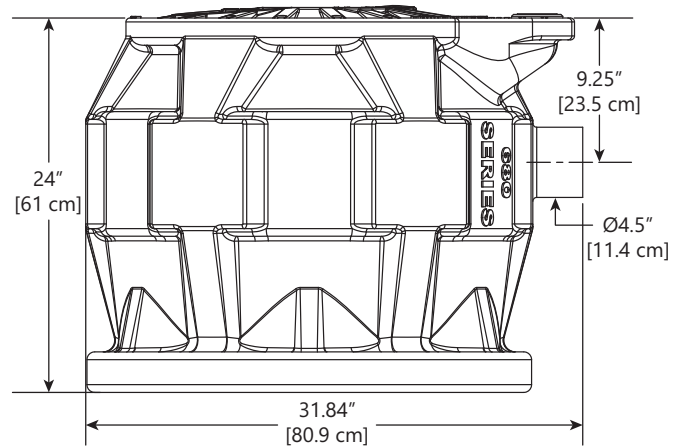
The ProVore 680-Series system is supplied with a 2" discharge outlet. Do not increase this pipe size above 2" as adequate flow rates may not be achieved for proper operation. Discharge sizes may be reduced to 1-1/2" or 1-1/4". Consult Liberty Pumps for proper pipe and system sizing.

**Pro-Series systems** come with an integral control system with alarm and QuickTree® float system. Pump and alarm floats are preset on the QuickTree system at proper operating levels. The QuickTree system is located under a separate access cover for ease of maintenance and service. Floats for both pump activation and alarm are mounted on a stainless steel tree (rod), separate from the pump. There is no need to disconnect plumbing or remove the pump to inspect service or replace floats. QuickTree floats are preset at the factory for optimum operating levels and should not be adjusted.

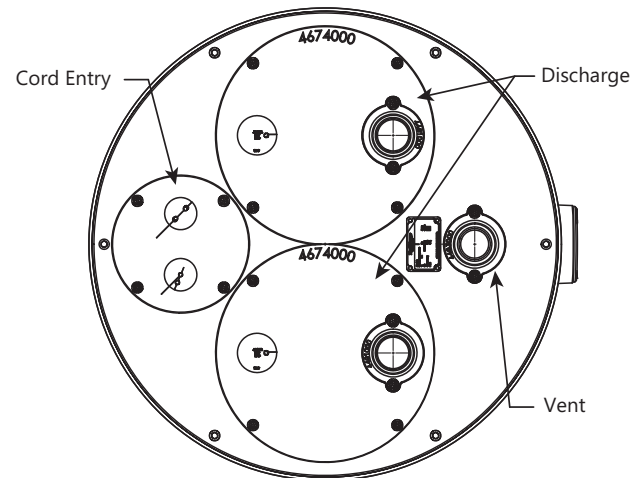
**Pro-Series systems** also feature a clear disposable construction cover designed to protect the system during rough-in and masonry work. The protective cover should remain in place until finish plumbing; however, it can be removed and reinstalled if required. The cover is snapped into the threaded ports of the discharge and vent. To remove the clear cover, simply pull upward, disengaging it from the discharge and vent holes.

**1100-Series systems (non-grinder types)** feature a heavy-duty basin with 4" inlet hub pre-assembled to basin. Floats are tethered to a removable standpipe/access cover assembly. The cover is equipped with a 2" or 3" discharge and 2" or 3" vent flange.

Was the current system sized by a professional? Minimum fluid flows are required in sewage applications. Consult Liberty Pumps for proper pump sizing prior to installation.

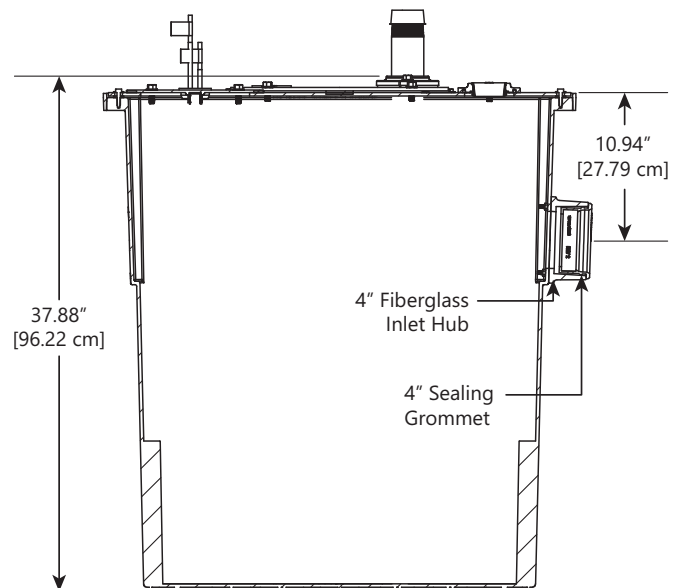
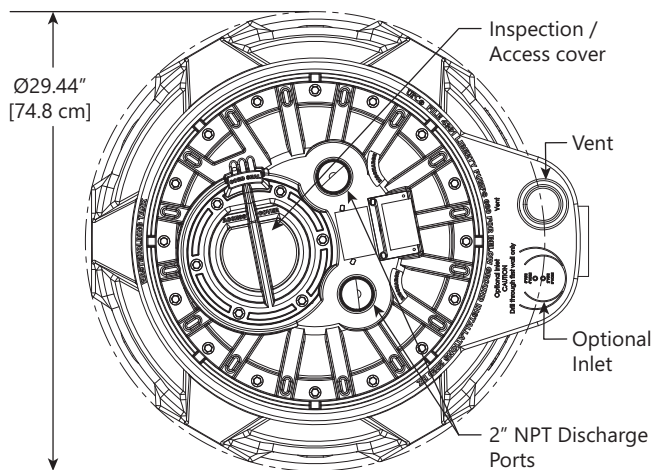


## 1100-Series



## Covers & Basins

### 680-Series





## Outdoor Basin Preparation

### NOTICE

- ◆ 1100-Series systems are **not** suitable for outdoor applications.
- ◆ Unless specifically noted, covers are **not** traffic rated.

For outdoor installation of a P680 system, an ARC18 Access Riser and X8-D extension must be used. The ARC18 and X8-D combination allows for outdoor installation up to 26 inches below grade. Refer to Figure 1.

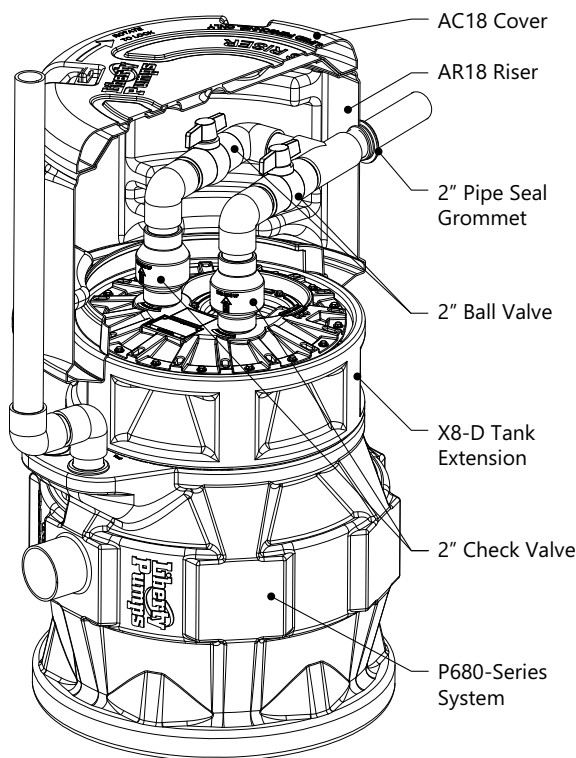


Figure 1. P680 Typical Outdoor Installation

## Excavation

Excavate the hole as small as possible, with a minimum recommended 8" diametrical clearance around the tank. Never place the basin directly in contact with rocks or other sharp objects. Place only fine, 1/8" to 3/4" pea gravel or 1/8" to 1/2" washed, crushed stone as bedding between the basin and the hole walls. Do not use sand or native soil as backfill. **Properly compact underneath the basin to provide a solid, level base that can support the weight of the filled basin.** It is recommended that the top lip of the basin be level with the finished floor.

## Initial Backfill

Use only fine, 1/8" to 3/4" pea gravel or 1/8" to 1/2" washed, crushed stone around the bottom of the basin to hold it in place. Do not use sand or native soil as backfill. Make the inlet connection as required for particular basin.

## Inlet Connection

Pro-Series basins have a 4" inlet molded to the side of the tank. This inlet is sized to accept a 4" no-hub type coupling. Connect the gravity drainage line from the fixtures to this hub.

## Final Backfill

Large rocks, clods, and foreign objects must be kept out of the backfill material. Only fine, 1/4" to 3/4" pea gravel, or 1/8" to 1/2" washed, crushed stone is recommended. Do not use sand or native soil as backfill. Mound the backfill slightly and allow for natural settling. Provide access to the basin cover for maintenance and service.

**Note:** Do not exert heavy pressure or run heavy equipment on the backfill material as this could cause the tank to collapse.

## Installation

### ⚠ WARNING ⚡ RISK OF ELECTRIC SHOCK

- All installation and maintenance of pumps, controls, protection devices, and general wiring shall be done by qualified personnel.
- All electrical and safety practices shall be in accordance with the National Electrical Code®, the Occupational Safety and Health Administration, or applicable local codes and ordinances.

### NOTICE

- ◆ 1100-Series systems are **not** suitable for outdoor applications.

Figure 2 shows a typical indoor installation. Variations may apply to actual installation.

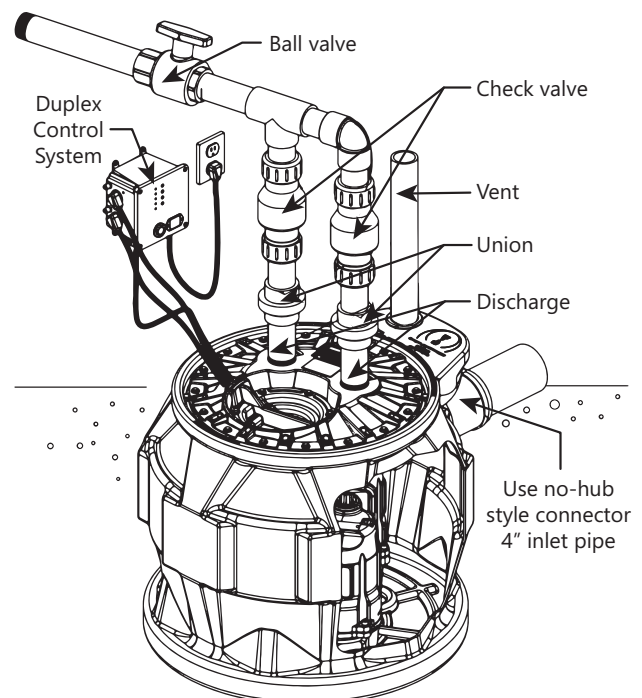


Figure 2. Typical Indoor Installation (Pro680 shown)

## Electrical Connections

With main power disconnected, complete pump and control wiring connections per manufacturer's wiring diagrams included with the control panel as applicable. Check all wires for unintentional grounds after the connections are made.

## Discharge

### NOTICE

- ♦ **ProVore 680 and 1100-Series grinder systems** are supplied with dual 2" discharge outlets. **Do not increase the pipe size above 2" as adequate flow rates may not be achieved for proper operation.** Discharge size can be reduced to 1-1/4".
- ♦ **Pro680 and 1100-Series non-grinder systems:** discharge size must not be smaller than 2".

Using an adapter, connect the discharge pipe to the threaded 2" or 3" port provided on the cover. Install the remaining discharge line. A union should be installed just above the cover to facilitate pump removal. A check valve is **required** after the union to prevent the backflow of liquid after each pumping cycle. A gate or ball valve should follow the check valve to allow periodic cleaning of the check valve or removal of the pump. The remainder of the discharge line should be as short as possible with a minimum number of turns, to minimize friction head loss. Contact Liberty Pumps or other qualified person if there are questions regarding proper pipe size and flow rates.

## Vent

A 2" or 3" vent connection is provided on top of the 1100-Series unit. The P680-Series vent is on top of the tank. The vent must be piped to the existing building vent, or extended outside on its own standpipe. The vent size must be in accordance with applicable codes, but not less than the discharge size.

## Inlet

Connect the inlet line to the inlet hub per engineer's specifications. 1100-Series basins use a hub with a 4" seal for inlet connection.

## Access Cover and Float Switch Control

### Pro680-Series

Liberty Pumps Pro680-Series systems feature QuickTree technology. The QuickTree float system uses a stainless steel mounting rod (tree) and specially designed cord clamping brackets to affix the pump floats in the system. **All floats are preset at the factory at optimum operating levels and should not be adjusted.** Field adjusting floats may cause improper activation or turn-off of the pump and optional alarm.

### QuickTree removal and float inspection

The QuickTree system is located under the separate access cover to help ease inspection, service, and replacement of a float. To inspect the floats, simply unbolt the access cover and lift out the QuickTree assembly from its holder. There is no need to disconnect plumbing or remove the pump. Pro680-Series systems feature a manual pump (with no switch attached directly to the pump). Operation of the pump is accomplished by the QuickTree system.

### Re-inserting the QuickTree

After service or inspection of the floats, re-insert the QuickTree into its holder. It is important that cords from the pump motors and float switch, and optional alarm float are properly sealed in the specially designed rubber sealing channels under the access cover. Proper sealing is required to keep sewer gas from leaking from the system. Place the cords securely in the rubber channels as shown in Figure 3 [left], being careful to remove excessive cord "slack" from inside the system.

**IMPORTANT:** Three cord channels are provided. For systems without the alarm option, only two channels are used and the third must be "plugged" with an attached rubber plug seal. See Figure 3 [right]. If the alarm cord is present, all three channels will be used. All rubber cover gaskets are permanently attached and do not require replacement.

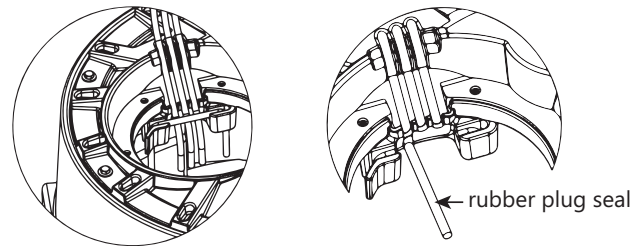


Figure 3. Proper Cord Sealing Behind QuickTree Rod

### Re-securing the Access Cover

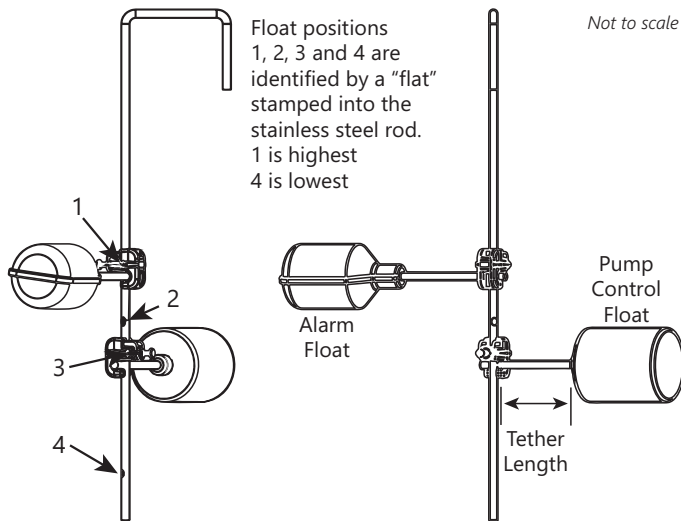
Tighten/torque the access cover in the following sequence. With the imprinted "cord seal" on the left, tighten the two bolts furthest away (furthest to the right), the two middle bolts next, and the two closest bolts last. Torque each bolt to 40 in-lbs.

### QuickTree Settings

When servicing the QuickTree, place the switch cord into the trough or channel and then slip the stainless steel rod through the clamp. Tighten the screw with a Phillips screwdriver, being careful not to over-tighten. Flats have been stamped on the rod to designate float position, and the screw should be tightened onto the flat. Tether length is the amount of cord between the clamp and float.

### Tether Length (Switch Position to Clamp)

Rod Position	Alarm Float	Pump Control Float
1	3.5"	
2		
3		3"
4		



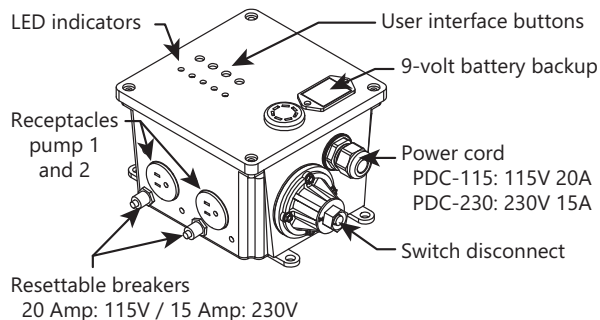
## 1100-Series

The 1100-Series cover provides access to the float and alarm cord entry/exit seals. Floats are pre-set and system may contain three or four floats based on selected options.

## Control Panel

### P680-Series System Controller

P680-Series systems are connected to a controller that monitors the operation of the pumps. The controller will automatically alternate between the two pumps each cycle to maintain equal wear. It will also monitor for high water conditions and alarms if necessary. The controller has visual indicators that show the operation of the sump as well as operator controls to test functionality. The controller will also identify a non-functioning component. For complete operation, refer to the user manual for the controller.



## 1100-Series System Controller

The 1100-Series system requires its own separate controller. Refer to the Installation and Operation manual that came with the unit for proper operation.

## Supplemental Installation Instructions

### PRO680XL-Series 10' Stack Test Basins

XL-Series sewage ejector basins are designed to withstand the 10' stack test required by some municipalities. Proper installation of the specified cover flange is essential to ensure that the test is met. Strict adherence to these instructions is required. Under no circumstances should the cover be installed in a manner inconsistent with these instructions.

## Types of Systems

XL-Series basins are available as fully assembled systems complete with pump and discharge piping, as basin and cover assembly kits with no pump or plumbing, and as basins only. Follow the instructions below, as applicable, to correspond to the specific type of system.

## Basin Installation

For all systems, refer to the primary instructions supplied with this ejector system or basin for excavating the pit, plumbing connections, and backfilling.

If the top of the basin is below grade, basin extension X8-D is available from Liberty Pumps to increase the height by 8". Access Riser ARC18 is also available to increase the maximum burial depth to 26" (X8-D & ARC18) with respect to the top of the basin. Consult Liberty Pumps for more information.

## Installing the Pump in the XL-Series Basin or XL Basin and Cover Assembly Kit

1. Liberty Pumps XL-Series basins, purchased separately, will require the appropriate 16-bolt Pro-Series cover assembly to make an effectively sealed ejector system. Contact Liberty Pumps customer service for the proper cover for the application.
2. Size the length of the discharge piping to reach from the discharge of the pump to be within the discharge pipe socket with integral lip seal on the underside of the Pro-Series cover. Liberty Pumps sewage pumps utilize a 17-1/2" long TOE nipple for 680XL-Series Basins. Install the pipe into the threaded discharge of the pump.
3. Lower the pump into the basin, fitting the pump legs into the torque stops.

4. Insert power cord for the pump—and the piggyback switch cord, if so equipped—through the underside of the inspection cover hole and position cover over pipe nipple while aligning the bolt holes. Sealant (such as silicone) can be applied on both sides of the rubber gasket surface to ensure proper sealing. Use sixteen 1/4-20 UNC bolts and washers to secure cover to the basin. Tighten bolts to 40 inch-pounds. **Do not over-tighten bolts.** The soft, integral gasket will conform to the top of the tank. The bolts may be re-torqued up to 60 inch-pounds to seal any leaks that may occur during a 10' stack test.
5. Liberty Pumps recommends the use of manual type pumps and the appropriate Liberty Pumps QuickTree Switch Kit for mounting of pump control and alarm floats. Contact customer service for ordering information. Install the QuickTree kit per included instructions. Liberty Pumps automatic type pumps with piggyback float switches may also be used. Lay the power cable and switch cable in the grooves in the inspection cover recess as shown in the primary instructions included with this system. Attach the inspection cover to the main cover using supplied bolts and washers. Sealant (such as silicone) can be applied on both sides of the rubber gasket surface to ensure proper sealing. Tighten the bolts furthest away from the power cord grooves first, torquing to 40 inch-pounds. **Do not over-tighten bolts.** The soft, integral gasket will conform to the top of the cover and power cords. The bolts may be re-torqued up to 60 inch-pounds to seal any leaks that may occur during a 10' stack test.



Pro680XL-Series Basins IAPMO listed, # 4361

## Operation

Refer to the Startup and Operation sections provided in the supplied pump, control panel, alarm manuals as applicable.

## Maintenance and Troubleshooting



### **⚠ RISK OF ELECTRIC SHOCK**

- Always disconnect pump(s) from power source(s) before handling or making any adjustments to either the pump(s), the pump system, or the control panel.

Refer to the Maintenance and Troubleshooting sections provided in the supplied pump, control panel, alarm manuals as applicable.

For further questions, contact customer service at 800-543-2550 or support@LibertyPumps.com.

## Warranty

### **Liberty Pumps Wholesale Products Limited Warranty**

Liberty Pumps, Inc. warrants that Liberty Pumps wholesale products are free from all factory defects in material and workmanship for a period of three (3) years from the date of purchase (excluding\* batteries and "Commercial Series" models). The date of purchase shall be determined by a dated sales receipt noting the model and serial number of the pump. The dated sales receipt must accompany the returned pump if the date of return is more than three years from the date of manufacture noted on the pump nameplate.

The manufacturer's sole obligation under this Warranty shall be limited to the repair or replacement of any parts found by the manufacturer to be defective, provided the part or assembly is returned freight prepaid to the manufacturer or its authorized service center, and provided that none of the following warranty-voiding characteristics are evident:

The manufacturer shall not be liable under this Warranty if the product has not been properly installed, operated, or maintained per manufacturer instructions; if it has been disassembled, modified, abused, or tampered with; if the electrical cord has been cut, damaged, or spliced; if the pump discharge has been reduced in size; if the pump has been used in water temperatures above the advertised rating; if the pump has been used in water containing sand, lime, cement, gravel, or other abrasives; if the product has been used to pump chemicals, grease, or hydrocarbons; if a non-submersible motor has been subjected to moisture; or if the label bearing the model and serial number has been removed.

Liberty Pumps, Inc. shall not be liable for any loss, damage, or expenses resulting from installation or use of its products, or for indirect, incidental, and consequential damages, including costs of removal, reinstallation or transportation.

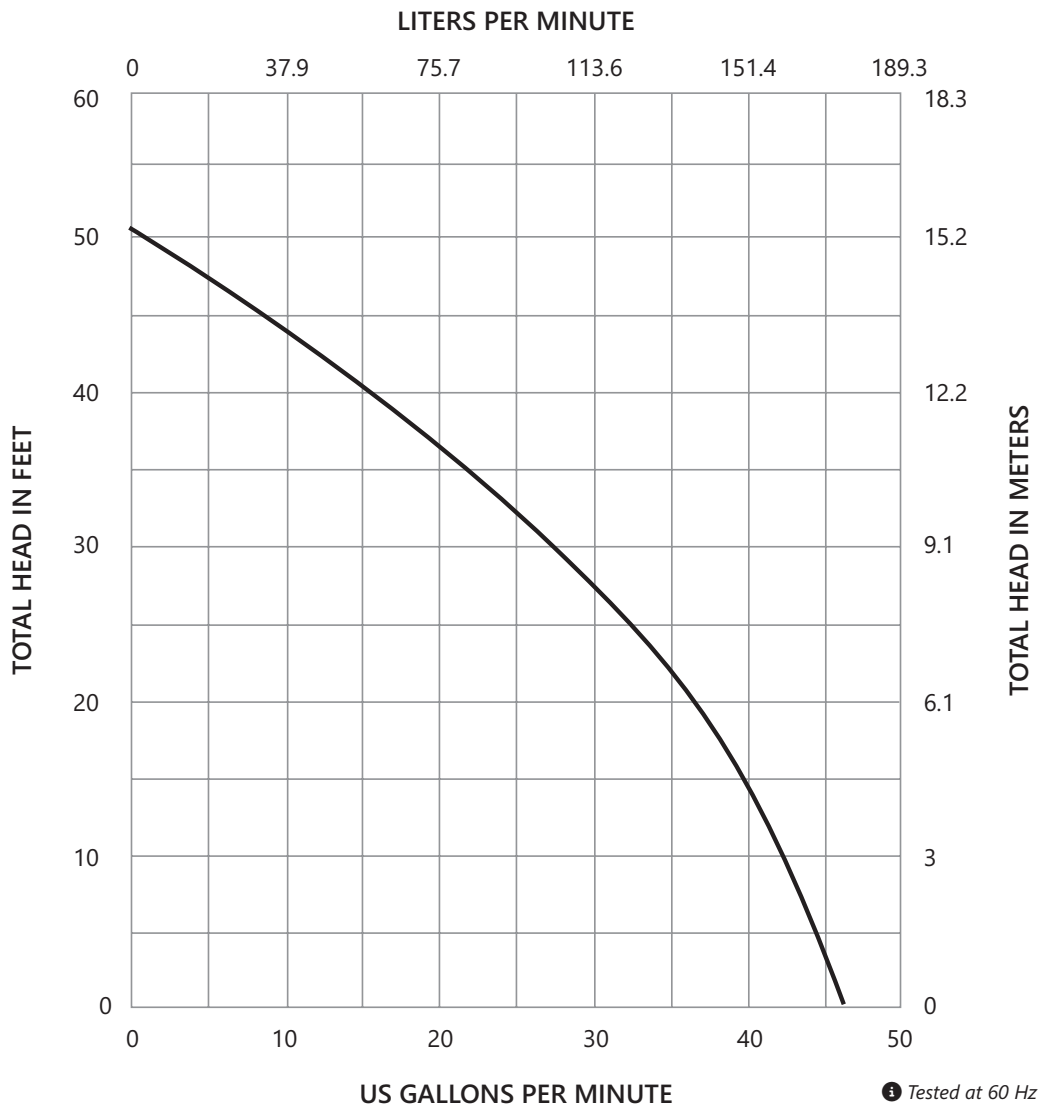
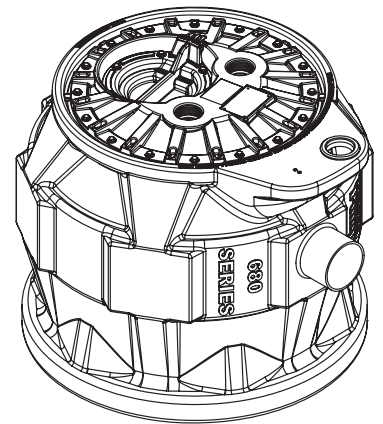
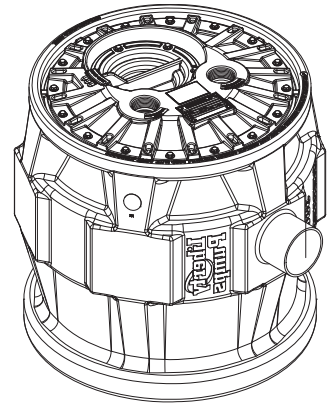
**There is no other express warranty. All implied warranties, including those of merchantability and fitness for a particular purpose, are limited to three years from the date of purchase. This Warranty contains the exclusive remedy of the purchaser, and, where permitted, liability for consequential or incidental damages under any and all warranties are excluded.**

\*Liberty Pumps, Inc. warrants StormCell® batteries for 1 year from date of purchase, and warrants that pumps of its Commercial Series are free from all factory defects in material and workmanship for a period of 18 months from the date of installation or 24 months from the date of manufacture, whichever occurs first, and provided that such products are used in compliance with their intended applications as set forth in the technical specifications and manuals.

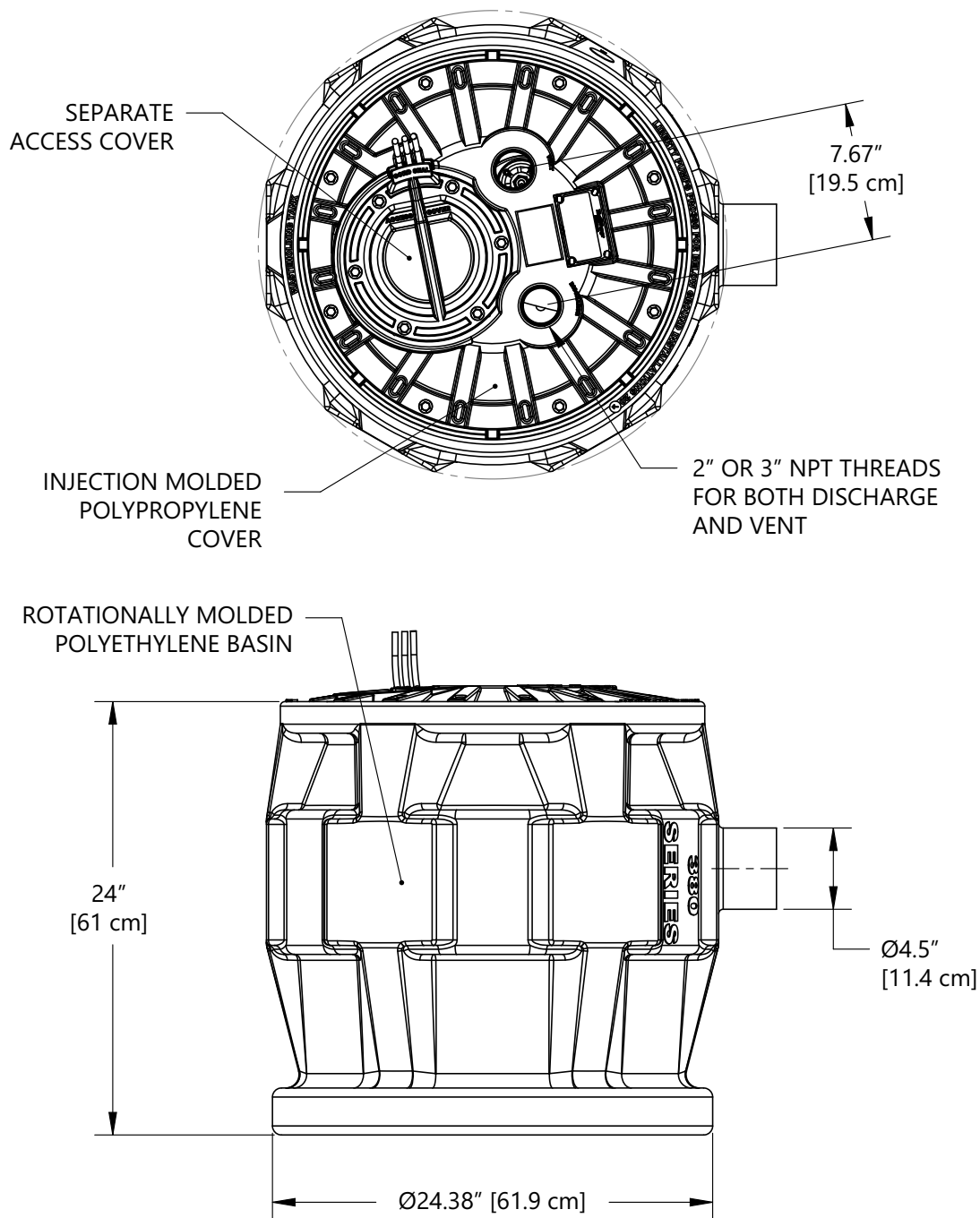


## Product Specification

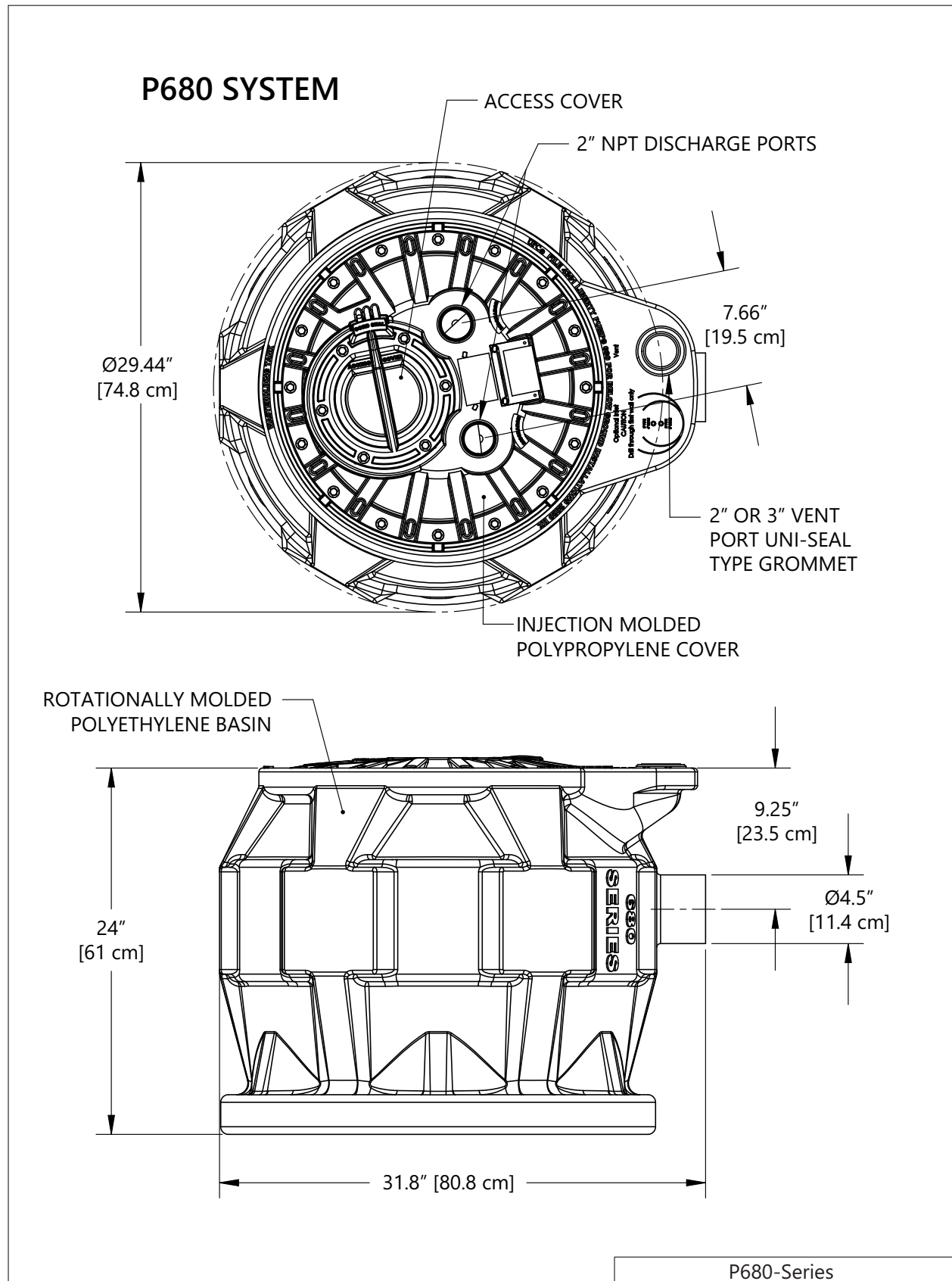
### ProVore® 380 & ProVore® 680-Series Residential Grinder Packages

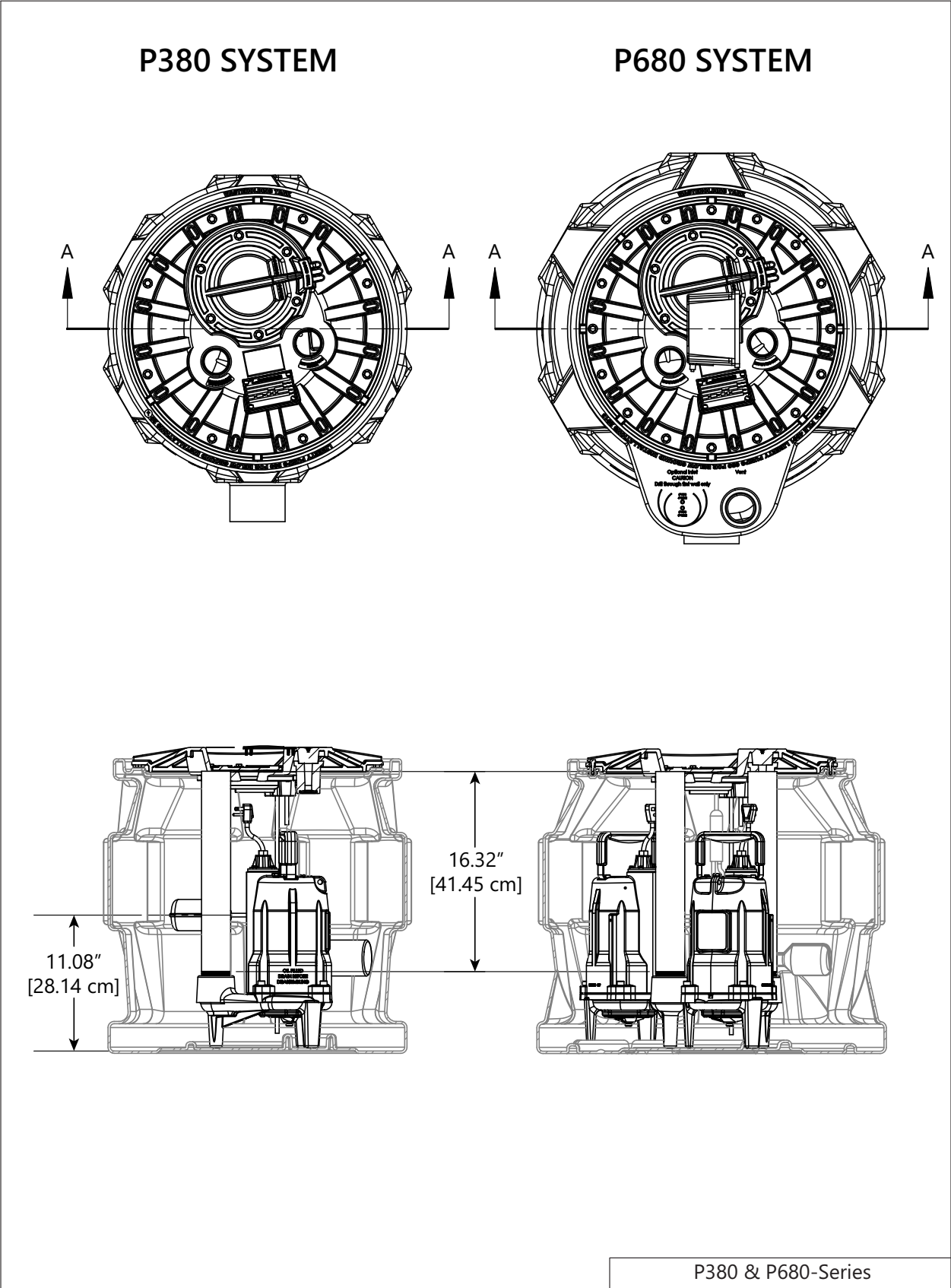


## P380 SYSTEM



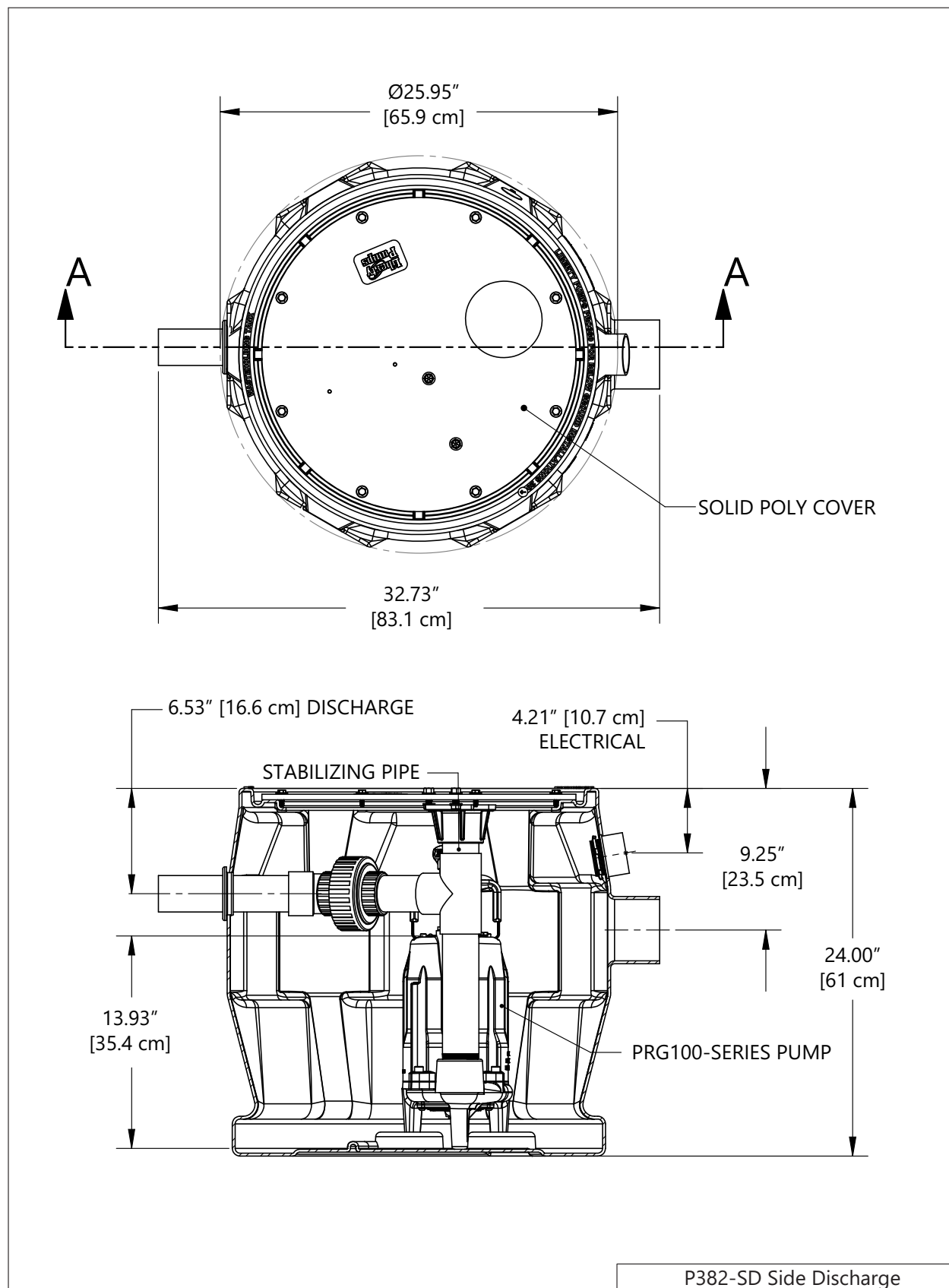
## ProVore®380 & ProVore®680-Series Dimensional Data



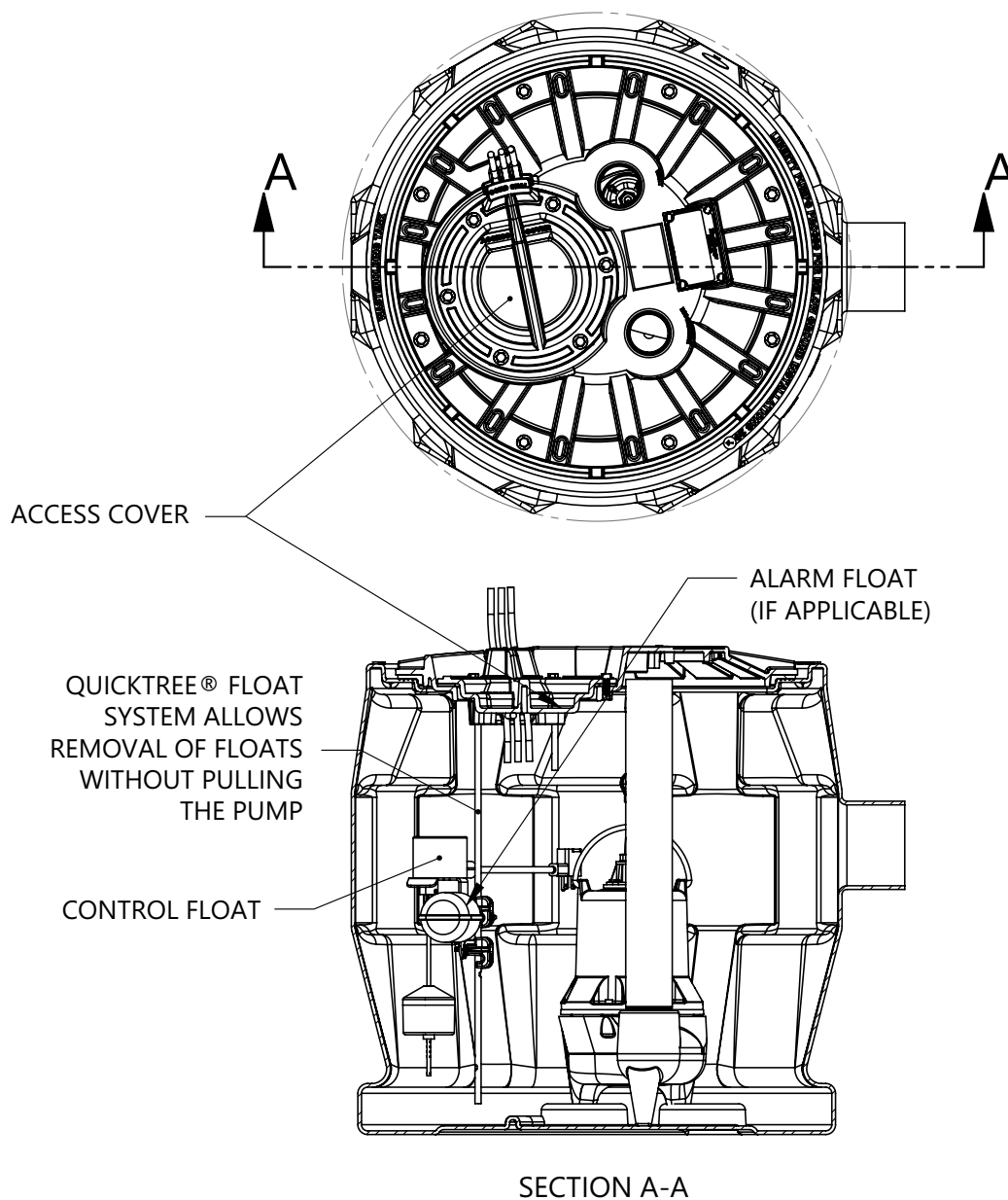




## ProVore®380 & ProVore®680-Series Dimensional Data

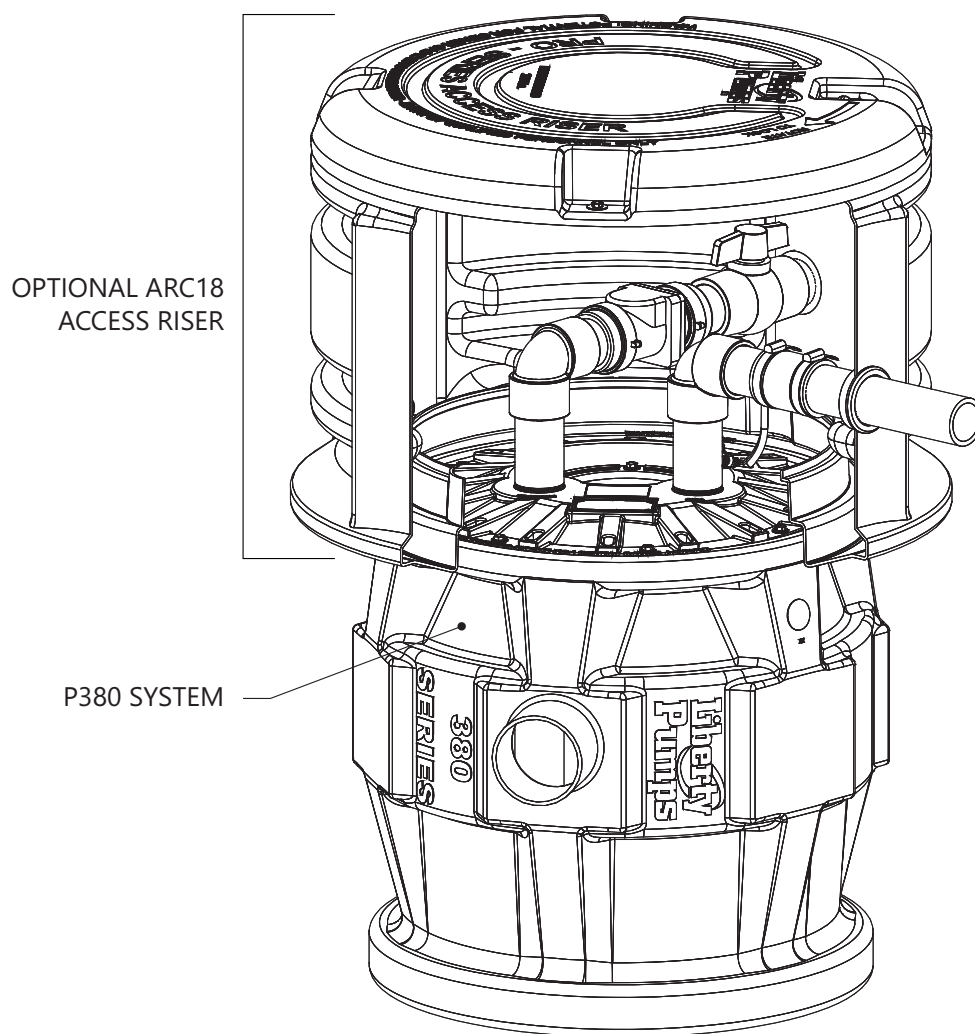


## ProVore®380 & ProVore®680-Series Dimensional Data



P382 Vertical Switch

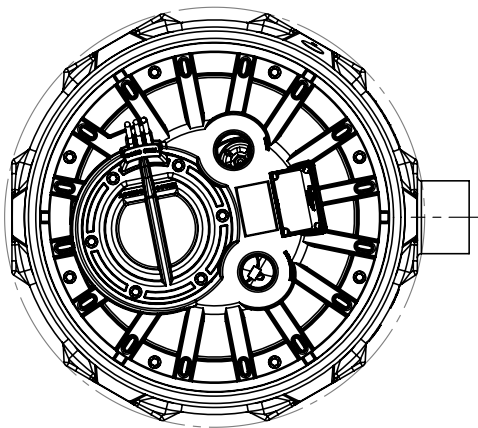
## ProVore®380 & ProVore®680-Series Dimensional Data



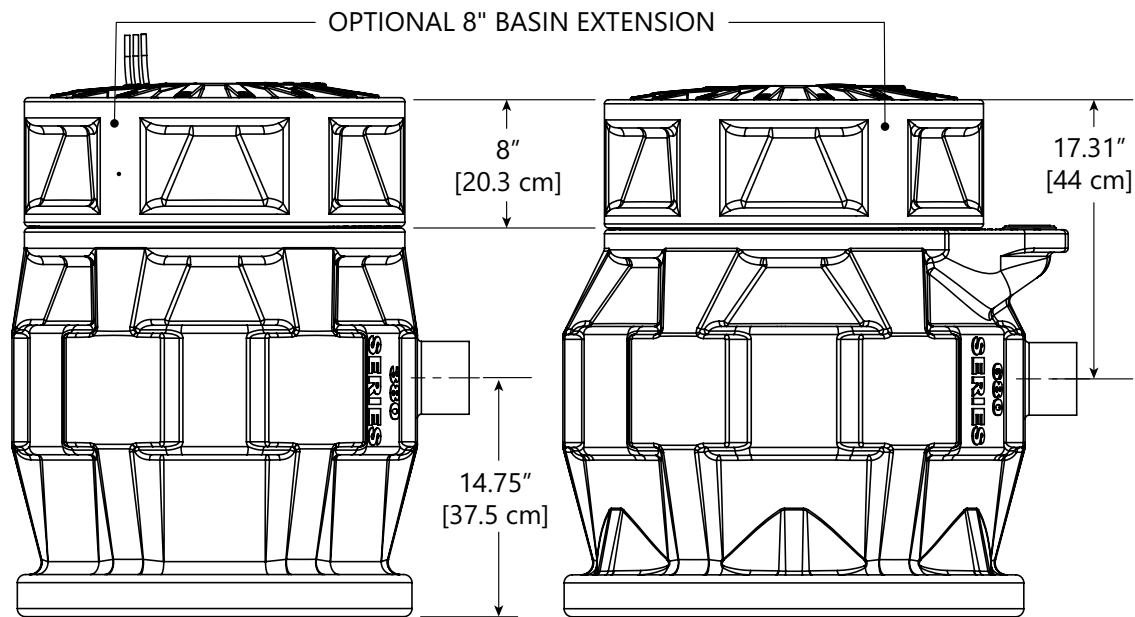
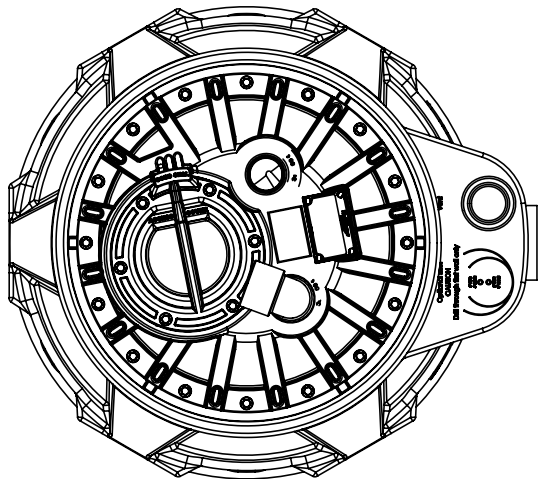
P380-Series with ARC18 Riser

ProVore®380 & ProVore®680-Series Dimensional Data

P380



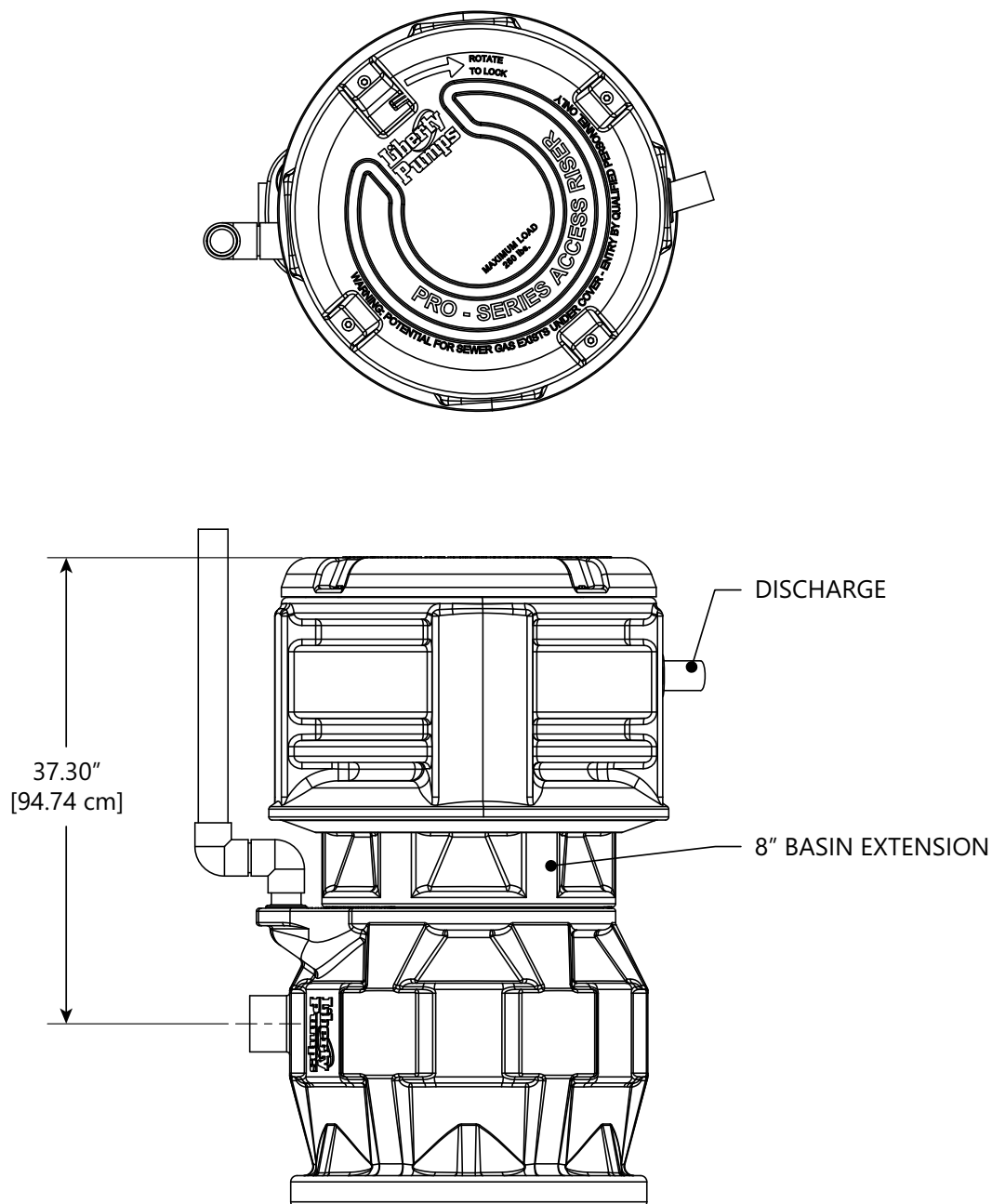
P680



P380 & P680-Series with Extension



## P680 OUTDOOR APPLICATION



P680 with X8-D and ARC18

## ProVore®380 & ProVore®680-Series Electrical Data

MODEL	HP	VOLTAGE	PHASE	SF	FULL LOAD AMPS	LOCKED ROTOR AMPS	THERMAL OVERLOAD TEMP	STATOR WINDING CLASS	DISCHARGE	AUTOMATIC
P382XPRG101	1	115	1	1.00	12	47	105°C 221°F	B	2"	YES
P382XPRG101V	1	115	1	1.00	12	47	105°C 221°F	B	2"	YES (VERTICAL)
P382PRG101SD-2	1	115	1	1.00	12	47	105°C 221°F	B	2" (SIDE)	YES
P382XPRG102	1	230	1	1.00	6	23.7	105°C 221°F	B	2"	YES
P682XPRG101	1	115	1	1.00	12	47	105°C 221°F	B	2"	YES
P682XPRG101W	1	115	1	1.00	12	47	105°C 221°F	B	2"	YES (OUTDOOR PANEL)
P682XPRG102	1	230	1	1.00	6	23.7	105°C 221°F	B	2"	YES
P682XPRG102W	1	230	1	1.00	6	23.7	105°C 221°F	B	2"	YES (OUTDOOR PANEL)

## ***ProVore®380 & ProVore®680-Series Technical Data***

SYSTEM	TANK	UPC LISTED POLYETHYLENE BASIN MEETS IAPMO PS52 10' STACK TEST
	COVER	POLYPROPYLENE (SIDE DISCHARGE MODEL – HDPE)
	GUIDE RAIL	NONE – PUMPS PULL OUT WITH COVER
	INLET HUB	INCORPORATED INTO TANK
	DISCHARGE PIPE	SCHEDULE 80 PVC
	CONTROLS	P380 SYSTEMS – PIGGYBACK FLOATS
		P680 SYSTEMS – PDC CONTROL
PUMP	IMPELLER	CAST IRON
	SOLIDS HANDLING SIZE	GRINDER PUMP – 0.2"
	PAINT	POWDER COAT
	MAX LIQUID TEMP	60°C [140°F] INTERMITTENT
	THERMAL OVERLOAD	105°C [221°F]
	POWER CORD TYPE	SJTW
	MOTOR HOUSING	CAST IRON
	VOLUTE	CAST IRON
	SHAFT	303 STAINLESS STEEL
	HARDWARE	STAINLESS STEEL
	O-RINGS	BUNA-N
	MECHANICAL SEAL	UNITIZED GRAPHITE IMPREGNATED SILICON CARBIDE

## ***ProVore®380 & ProVore®680-Series Specifications***

See individual pump specification for more details on the pump(s).

### **1.01 WARRANTY**

Standard limited warranty shall be 3 years.