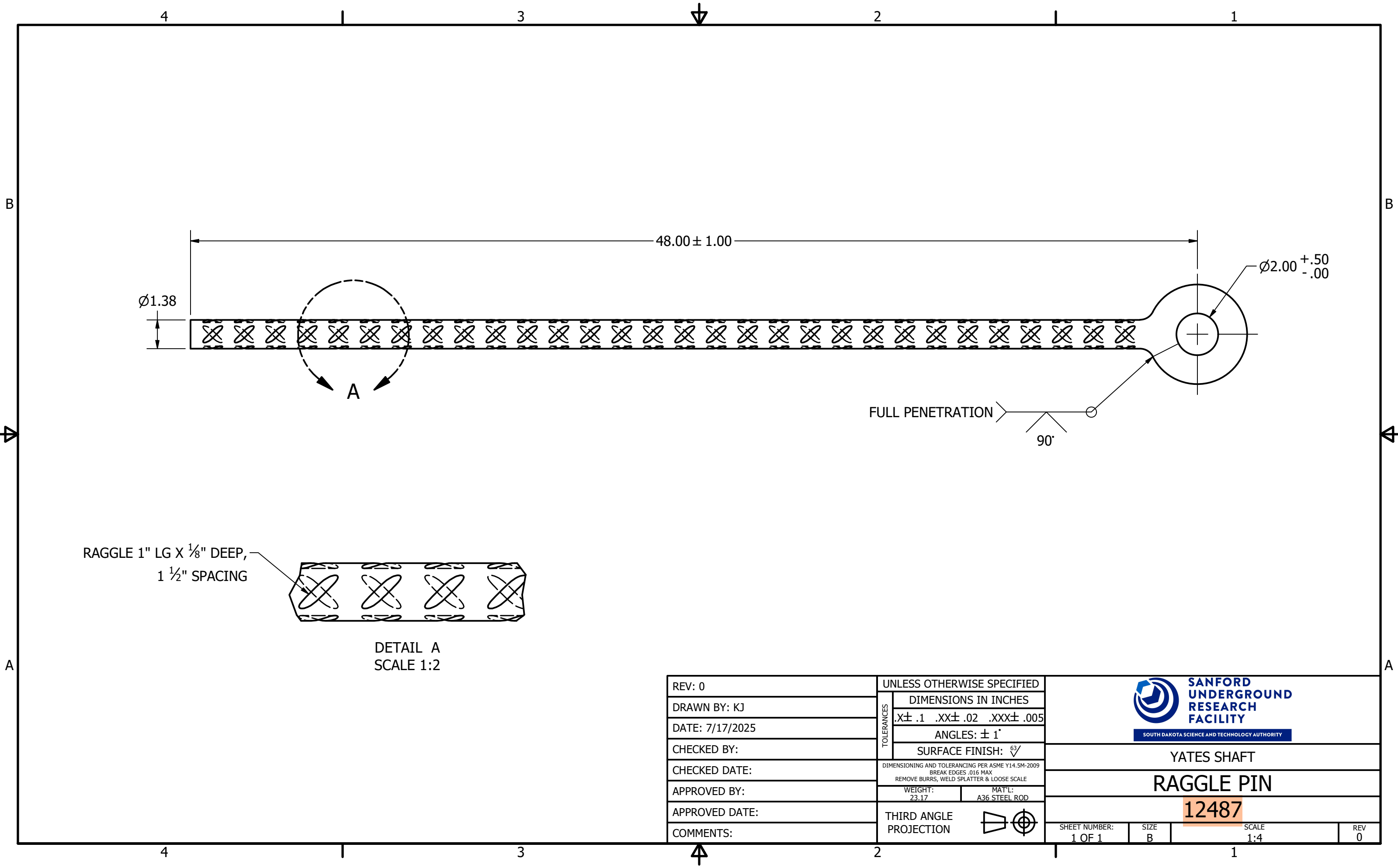




RAGGLE 1" LG X $\frac{1}{8}$ " DEEP,
1 $\frac{1}{2}$ " SPACING

DETAIL A
SCALE 1:2

REV: 0	UNLESS OTHERWISE SPECIFIED		 SANFORD UNDERGROUND RESEARCH FACILITY SOUTH DAKOTA SCIENCE AND TECHNOLOGY AUTHORITY					
DRAWN BY: KJ	TOLERANCES	DIMENSIONS IN INCHES		YATES SHAFT RAGGLE PIN 12487				
DATE: 7/17/2025		.X± .1 .XX± .02 .XXX± .005						
CHECKED BY:		ANGLES: ± 1°						
CHECKED DATE:		SURFACE FINISH: $\sqrt{63}$						
APPROVED BY:	DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009 BREAK EDGES .016 MAX REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		RAGGLE PIN					
APPROVED DATE:	WEIGHT: 23.17		MAT'L: A36 STEEL ROD		12487			
COMMENTS:	THIRD ANGLE PROJECTION				SHEET NUMBER: 1 OF 1	SIZE B	SCALE 1:4	REV 0