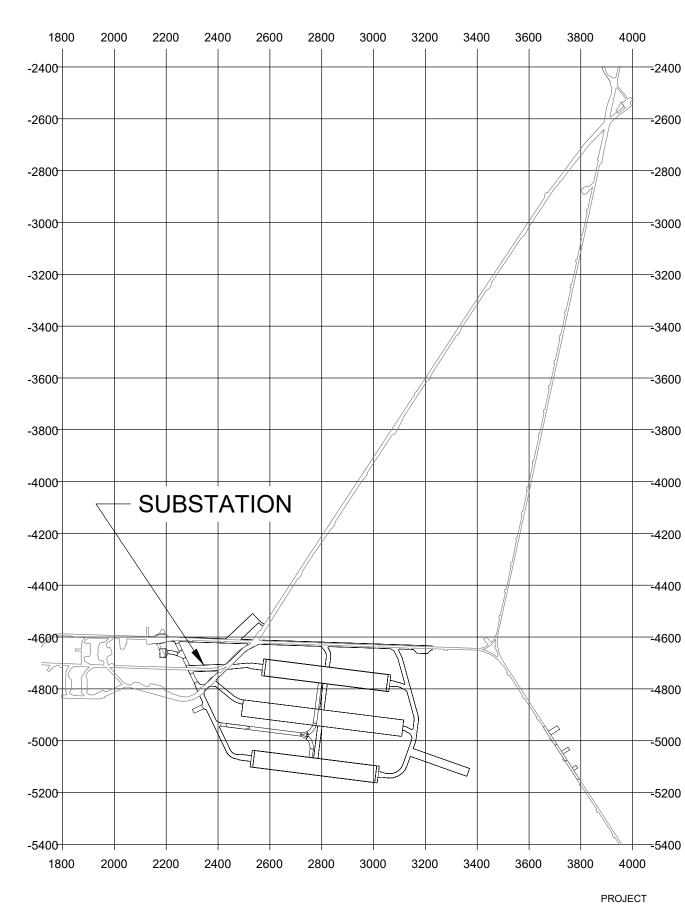
4850L SUBSTATION PROJECT

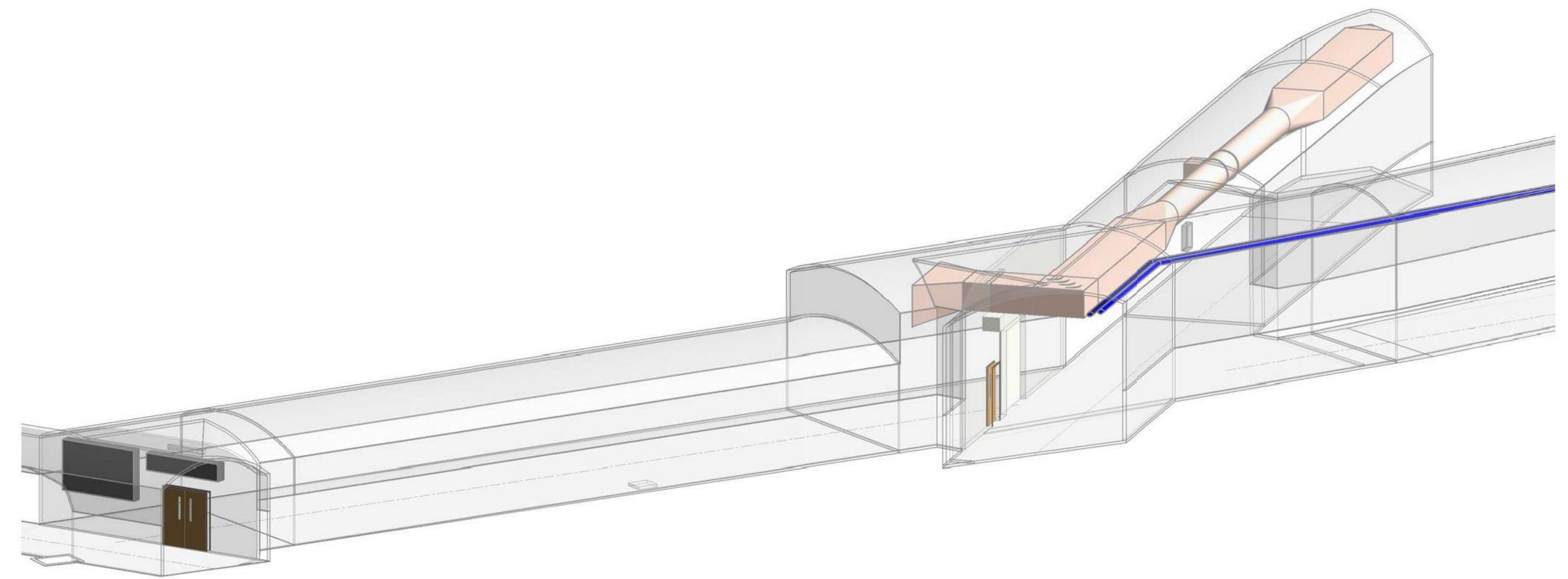
SHEET INDEX

VICINITY PLAN

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4850L SUBSTATION ISOMETRIC VIEW (REFERENCE ONLY)

SCALE: NTS

SANFORD UNDERGROUND RESEARCH FACILITY UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES DRAWN BY: KJ .X± .1 .XX± .02 .XXX± .005 DATE: 4/23/2025 ANGLES: ± 1° CHECKED BY: SURFACE FINISH: **COVER SHEET** CHECKED DATE: 4850L SUBSTATION APPROVED BY: 12478 APPROVED DATE: THIRD ANGLE PROJECTION COMMENTS:

DUCTV	DUCTWORK SYMBOLS		
SYMBOL	DESCRIPTION		
32x20 12x6	DOUBLE-LINE AND SINGLE-LINE RECTANGULAR DUCT, FIRST NUMBER INDICATES SIDE IN VIEW IN INCHES, SECOND NUMBER INDICATES SIDE IN DEPTH IN INCHES		
<u>24ø</u>	DOUBLE-LINE AND SINGLE-LINE ROUND DUCT, NUMBER INDICATES DIAMETER IN INCHES		
	TRANSITION / REDUCER		
	RADIUS ELBOW WITH TURNING VANES & MITERED ELBOW WITH TURNING VANES		
	VANED ELBOW OR RADIUS ELBOW (USE VANED ELBOW WHERE SPACE WILL NOT PERMIT THE USE OF LONG RADIUS ELBOW)		
	RECTANGULAR RETURN AIR DUCT (UP AND DOWN)		
$\bigotimes \bigcirc$	ROUND EXHAUST AIR DUCT (UP AND DOWN)		
FSD	COMBINATION FIRE/SMOKE DAMPER		
AD	ACCESS DOOR		
 	TRANSFER DUCT WITH GRILLES		
→	AIR FLOW ARROW (SUPPLY)		
— ~	AIR FLOW ARROW (RETURN/EXHAUST)		
	FAN-CENTRIFUGAL		
T	THERMOSTAT		

ABBREVIATIONS		
SYMBOL	DESCRIPTION	
AD	ACCESS DOOR	
EA	EXHAUST AIR	
ESP	EXTERNAL STATIC PRESSURE	
FSD	COMBINATION FIRE/SMOKE DAMPER	
HP	HORSEPOWER	
HZ	HERTZ	
IN	INCHES	
LB	POUND	
PH	PHASE	
RPM	REVOLUTIONS PER MINUTE	
STL	STEEL	
TA	TRANSFER AIR	
TYP	TYPICAL	
VFD	VARIABLE FREQUENCY DRIVE/CONTROLLER	
VIF	VERIFY IN FIELD	
WG	WATER GAUGE OR WALL GRILLE	
WMS	WIRE MESH SCREEN	

CODES AND STANDARDS

- WHERE DOCUMENTS ARE REFERENCED IN THE GENERAL AND DESIGN NOTES, THEY SHALL BE THE LATEST APPLICABLE EDITIONS, UNLESS OTHERWISE NOTED.
- 2. ALL WORK SHALL CONFORM TO THE REQUIREMENTS OF THE 2021 INTERNATIONAL
- BUILDING CODE, INCLUDING REFERENCE STANDARDS, ADDENDA AND APPENDICES.

 3. IN ADDITION, THE FOLLOWING CODES, STANDARDS AND SPECIFICATIONS SHALL APPLY WHERE MORE STRINGENT AND AS MODIFIED BY THE BUILDING CODE:
- 3.1. ACI 318 "BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE AND COMMENTARY"
- 3.2. ACI 530/530.1 "BUILDING CODE REQUIREMENTS AND SPECIFICATIONS FOR MASONRY STRUCTURES AND RELATED COMMENTARIES"
- 3.3. AISC "STEEL CONSTRUCTION MANUAL AND AISC 360 "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS"
- 3.4. AISC "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES"
- 3.5. AISC "SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS
- 3.6. AWS D1.1 "STRUCTURAL WELDING CODE"
- 3.7. AWS D1.4 "STRUCTURAL WELDING CODE- REINFORCING STEEL"
- 8.8. AISI "SPECIFICATION FOR THE DESIGN OF COLD FORMED STEEL STRUCTURAL MEMBERS"

PROJECT DOCUMENTS

- VERIFY ALL EXISTING CONDITIONS AND DIMENSIONS AT THE JOB SITE. THE CONTRACTOR SHALL NOTIFY THE SDSTA PROJECT MANAGER OF ANY DISCREPANCIES REQUIRING CLARIFICATION OR REVISION.
- 2. SCALES NOTED ON THE DRAWINGS ARE FOR GENERAL INFORMATION ONLY. NO DIMENSIONAL INFORMATION SHALL BE OBTAINED BY SCALING FROM THE DRAWINGS.
- 3. IN THE EVENT THAT CERTAIN DETAILS OF THE CONSTRUCTION ARE NOT FULLY SHOWN OR NOTED ON DRAWINGS, THEIR CONSTRUCTION SHALL BE OF THE SAME TYPE AS FOR SIMILAR CONDITIONS THAT ARE SHOWN OR NOTED, SUBJECT TO THE ENGINEER'S [PRIOR WRITTEN] APPROVAL.
- 4. REFER TO DRAWINGS FOR THE FOLLOWING:
- I.1. SIZE AND LOCATION OF ALL DOOR OPENINGS, EXCEPT AS NOTED.
- 4.2. SIZE AND LOCATION OF ALL INTERIOR NON-BEARING PARTITIONS.
- 4.3. SIZE AND LOCATION OF ALL CONCRETE HOUSEKEEPING PADS.
- 4.4. DUCT RUNS.

REINFORCED CONCRETE

1. STRUCTURAL CONCRETE STRENGTHS AND TYPES USED IN THIS PROJECT SHALL BE AS FOLLOWS:

CALL OUT IN DOCUMENTS	f'c (PSI)	AGGREGATE
STANDARD CONCRETE	5000	NORMAL WEIGHT

- 2. ALL CONCRETE MIXES SHALL COMPLY WITH THE REQUIREMENTS OF THE BUILDING CODE AND THE ACI 318. MIX DESIGNS FOR EACH TYPE AND STRENGTH SHALL BE PREPARED BY CONTRACTOR AND TESTED BY AN INDEPENDENT TESTING LABORATORY. THE MIX DESIGNS SHALL THEN BE SUBMITTED TO THE ENGINEER FOR REVIEW AND APPROVAL.
- 3. PORTLAND CEMENT SHALL CONFORM TO ASTM C150. WHERE CONCRETE IS IN CONTACT WITH ROCK, THE TYPE OF EXPOSURE SHALL DETERMINE THE CEMENT TYPE. THE CONTRACT REQUIREMENT IS FOR ALL CONCRETE IN CONTACT WITH ROCK TO MEET: MODERATE SULPHATE EXPOSURE TYPE II
- 4. NORMAL WEIGHT AGGREGATE SHALL CONFORM TO THE REQUIREMENTS OF ASTM C33.
- 5. LIGHTWEIGHT AGGREGATE SHALL CONFORM TO THE REQUIREMENTS OF ASTM C330 AND ASTM C157.
- 6. CONCRETE FORMS SHALL BE LAID OUT AND CONSTRUCTED TO PROVIDE THE SPECIFIED CAMBERS INDICATED ON THE DRAWINGS AND SHALL COMPLY WITH REQUIREMENTS OF ACI 318.
- 7. THE PROJECTING CORNERS OF COLUMNS, BEAMS, WALLS, ETC. SHALL BE FORMED WITH $\frac{3}{4}$ INCH CHAMFER, UNLESS OTHERWISE NOTED.
- 8. CONSTRUCTION JOINTS SHALL BE DOWELLED, KEYED AND THE SURFACES SHALL BE CLEANED AND LAITANCE REMOVED. ALTERNATIVELY, WHERE APPROVED BY SDSTA, PROVIDE JOINTS CLEANED AND ROUGHENED TO $\frac{1}{4}$ INCH AMPLITUDE BY MECHANICAL METHODS.
- 9. REINFORCING BARS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A615, GRADE 60. REINFORCING BARS, WHICH ARE TO BE WELDED, SHALL CONFORM TO APPLICABLE ASTM AND AWS SPECIFICATIONS.
- DOWEL TO WALLS AND COLUMNS SHALL MATCH THE CORRESPONDING REINFORCING OF THE WALL OR COLUMN.
- 11. ALL REINFORCING STEEL SHALL BE SECURELY HELD IN ORDER TO MAINTAIN ITS POSITION WHILE CONCRETE IS POURED. CHAIRS, TIES, SPACERS, ADDITIONAL BARS AND STIRRUPS, ETC. SHALL BE PROVIDED BY THE CONTRACTOR.
- 12. COORDINATE AND INSTALL ALL REQUIRED EMBEDDED ITEMS, SLEEVES, POCKETS, PENETRATIONS, ELECTRICAL GROUNDING CONDUCTORS, ETC. PRIOR TO CONCRETE PLACEMENT. REFER TO TYPICAL DETAILS OF PENETRATIONS FOR LIMITATIONS ON THEIR POSITIONING IN RESPECT TO REINFORCING. DO NOT CUT ANY REINFORCING THAT MIGHT INTERFERE WITH EMBEDDED ITEMS PLACEMENT.
- 13. MECHANICAL PIPES AND/OR ELECTRICAL CONDUITS SHALL NOT PASS THROUGH CONCRETE COLUMNS AND BEAMS, UNLESS SPECIFICALLY DETAILED ON DRAWINGS.
- 14. CONTRACTOR SHALL COORDINATE FINAL DIMENSIONS AND LOCATIONS OF HOUSEKEEPING PADS UPON FINAL SELECTION AND PROCUREMENT OF EQUIPMENT.
- 15. NO ALUMINUM SHALL BE EMBEDDED IN CONCRETE.
- 16. NOTIFY SDSTA PROJECT MANAGER 24 HOURS BEFORE POURING OF CONCRETE FOR INSPECTION OF REINFORCEMENT LAYOUT. NO CONCRETE SHALL BE POURED UNLESS ALL REINFORCEMENT AND INSTALLATIONS HAVE BEEN INSPECTED AND APPROVED.

EXPANSION ANCHORS AND ADHESIVE ANCHORS

- ALL EXPANSION ANCHOR AND ADHESIVE ANCHOR PRODUCTS SHALL BE SUBMITTED FOR REVIEW PRIOR TO USE. SUBMITTALS SHALL CONTAIN APPLICABLE PRODUCT LITERATURE AND AN ICC-ES EVALUATION REPORT.
- ALL EXPANSION ANCHORS AND ADHESIVE ANCHORS INSTALLED SHALL BE IN ACCORDANCE WITH THE MANUFACTURER REQUIREMENTS. SPECIAL INSPECTION AS STIPULATED IN THE APPLICABLE ICC-ES REPORT AND IN ACCORDANCE WITH THE INTERNATIONAL BUILDING CODE IS REQUIRED.
- 3. EPOXY ANCHORS INSTALLED AT AN UPWARDLY INCLINED ANGLE (INCLUDING VERTICAL) SHALL BE INSTALLED BY PERSONNEL CERTIFIED BY AN APPLICABLE CERTIFICATION PROGRAM, SUCH AS THE ACI/CRSI ADHESIVE INSTALLER CERTIFICATION PROGRAM, OR AN APPROVED EQUIVALENT, AND SHALL HAVE CONTINUOUS SPECIAL INSPECTION.

STRUCTURAL MASONRY

- 1. MASONRY WORK SHALL CONFORM TO REQUIREMENTS OF THE BUILDING CODE AND ACI 530/530.1 "BUILDING CODE REQUIREMENTS AND SPECIFICATIONS FOR MASONRY STRUCTURES AND RELATED COMMENTARIES".
- 2. MASONRY MATERIAL TYPES AND STRENGTHS USED IN THIS PROJECT SHALL BE AS FOLLOWS:

MATERIAL	ASTM STANDARD	TYPE
MORTAR	C270	TYPE N
GROUT	C476	f'g = 2500 PSI
REINFORCING BARS	A615	GRADE 60

- THE NET AREA COMPRESSIVE STRENGTH OF THE MASONRY ASSEMBLY (f'm) SHALL NOT BE LESS THAN 2000 PSI.
- 4. GROUT SHALL BE FINE GROUT. GROUT SHALL BE FLUID ENOUGH IN ORDER TO FLOW IN ALL JOINTS OF THE MASONRY WITHOUT SEGREGATION.
- 5. ALL CELLS AND BOND BEAMS WITH REINFORCING SHALL BE FILLED SOLID WITH GROUT.
- 6. MORTAR AND GROUT MIX DESIGNS FOR EACH TYPE AND STRENGTH SHALL BE PREPARED BY CONTRACTOR AND TESTED BY AN INDEPENDENT TESTING LABORATORY. THE MIX DESIGNS SHALL THEN BE SUBMITTED TO THE ENGINEER FOR REVIEW AND APPROVAL.
- FOR DIMENSIONS OF UNITS, SURFACE FINISHES, COURSE PATTERNS AND JOINT TYPES, REFER TO DRAWINGS.
- 8. CORING OPENINGS IN GROUTED MASONRY IS NOT PERMITTED.
- 9. NO PIPES OR ELECTRICAL CONDUITS SHALL PASS THROUGH MASONRY LINTELS AND/OR REINFORCED, GROUTED CELLS.
- 10. SEE DRAWINGS FOR NON-LOAD BEARING WALLS DIMENSIONS AND LOCATIONS.
- 11. PROVIDE LATERAL SUPPORT AT THE TOP OF NON LOAD-BEARING MASONRY WALLS,
- ACCORDING TO TYPICAL DETAILS.

 12. SEE MASONRY TYPICAL DETAILS FOR DETAILING OF NON LOAD-BEARING WALLS.

STRUCTURAL STEEL

- ALL STEEL MEMBERS SHALL BE HOT-DIP GALVANIZED ACCORDING TO ASTM A123. WEATHERING STEEL MAY BE USED IN LIEU OF HOT-DIP GALVANIZED STEEL AT CONTRACTOR'S OPTION.
- 2. STRUCTURAL STEEL SHALL BE PROVIDED AS FOLLOWS:

SHAPE	ASTM STANDARD	Fy (KSI)
WIDE FLANGES	A992	50
CHANNELS	A36	36
HSS (RECTANGULAR AND SQUARE)	A500 GRADE B	46
HSS (ROUND)	A500 GRADE B	42
PIPES	A53 GRADE B	35
ANGLES	A36	36
PLATES -TYPICAL	A36	36
PLATES -WHERE NOTED	ASTM A572 GRADE 50	50
TEES	A992	50
WEATHERING STEEL (CONTRACTOR OPTION)	A588	50

- Fy IS THE MINIMUM TENSILE YIELDING STRESS TO BE PROVIDED UNLESS NOTED.
 3. ALL BOLTED CONNECTIONS SHALL BE MADE WITH HIGH STRENGTH BOLTS CONFORMING TO ASTM A325 OR ASTM A490. ALL CONNECTIONS SHALL BE TYPE N UNLESS OTHERWISE NOTED. FASTENERS AND CONNECTING PARTS SHALL BE HOT-DIP GALVANIZED ACCORDING TO ASTM A153. BOLTS DENOTED AS A325-SC R A490-SC SHALL BE SLIP CRITICAL.
- 4. NUTS SHALL CONFORM TO ASTM A563, DH OR ASTM A194, 2H. PROVIDE WASHERS CONFORMING TO ASTM F436 AT EACH THREADED ROD OR BOLT. NUTS AND WASHERS SHALL BE HOT-DIP GALVANIZED ACCORDING TO ASTM A153.
- 5. BOLT HOLES IN STEEL MEMBERS, WITH THE EXCEPTION OF BASE PLATES, SHALL BE $\frac{1}{16}$ INCH LARGER IN DIAMETER THAN THE NOMINAL SIZE OF THE BOLT USED, UNLESS NOTED OTHERWISE.

- ANCHOR BOLTS SHALL BE ROUND BAR STOCK, THREADED, CONFORMING TO ASTM F1554, GRADE 36 UNLESS OTHERWISE NOTED. ANCHOR BOLTS SHALL BE SUPPLIED WITH CORRESPONDING NUTS AND WASHERS. ANCHOR BOLTS SHALL BE HOT-DIP GALVANIZED.
- STRUCTURAL THREADED RODS SHALL HAVE THREADS CONFORMING TO UNC CLASS 2A (EXTERNAL THREADS) AND 2B (INTERNAL THREADS). THREADED RODS SHALL BE HOT-DIP GALVANIZED.
- 8. WELDING MATERIALS SHALL CONFORM TO AWS D1.1 ELECTRODES SHALL HAVE A MINIMUM TENSILE STRENGTH OF 70 KSI AND BE LOW-HYDROGEN TYPE.
- 9. PROVIDE ALL NECESSARY TEMPORARY BRACING, GUYING AND CONNECTING MEMBERS REQUIRED TO ERECT THE STRUCTURE, MAINTAIN CORRECT ALIGNMENT AND SAFELY RESIST ALL POSSIBLE COMBINATIONS OF DEAD, CONSTRUCTION, ERECTION, WIND, AND OTHER LATERAL LOADS.
- 10. CLEAN AREAS IN ALL LOCATIONS WHERE GALVANIZING IS DAMAGED OR MISSING AND REPAIR GALVANIZING TO COMPLY WITH ASTM A780/A780M. GALVANIZING TO BE REPAIRED AT ALL LOCATIONS WHERE FIELD WELDING IS REQUIRED.

STEEL FRAMING NOTES

- 1. STEEL MEMBERS ARE ASSUMED TO BE DIMENSIONED TO THEIR CENTERLINE UNLESS OTHERWISE INDICATED. STEEL COLUMNS ARE ASSUMED TO BE PLUMB AND STEEL BEAMS ARE ASSUMED TO BE LEVEL UNLESS OTHERWISE INDICATED.
- STEEL MEMBERS NOT LOCATED IN PLAN BY A DIMENSION LINE SHALL BE EQUALLY SPACED BETWEEN DIMENSIONED MEMBERS.

STRUCTURAL STEEL CONNECTIONS

- 1. ALL FASTENERS AND CONNECTING PARTS SHALL BE HOT-DIP GALVANIZED ACCORDING TO ASTM A153, EXCEPT A490 BOLTS, WHICH SHALL HAVE A ZINC/ALUMINUM CORROSION PROTECTIVE COATING IN ACCORDANCE WITH ASTM F1136/F1136M GRADE 3.
- 2. CONTRACTOR SHALL PROVIDE THE DESIGN FOR ALL STRUCTURAL STEEL CONNECTIONS NOT COMPLETELY DEFINED IN THE DRAWINGS. CONTRACTOR SHALL RETAIN A PROFESSIONAL ENGINEER REGISTERED IN THE STATE OF SOUTH DAKOTA TO DESIGN SUCH CONNECTIONS.

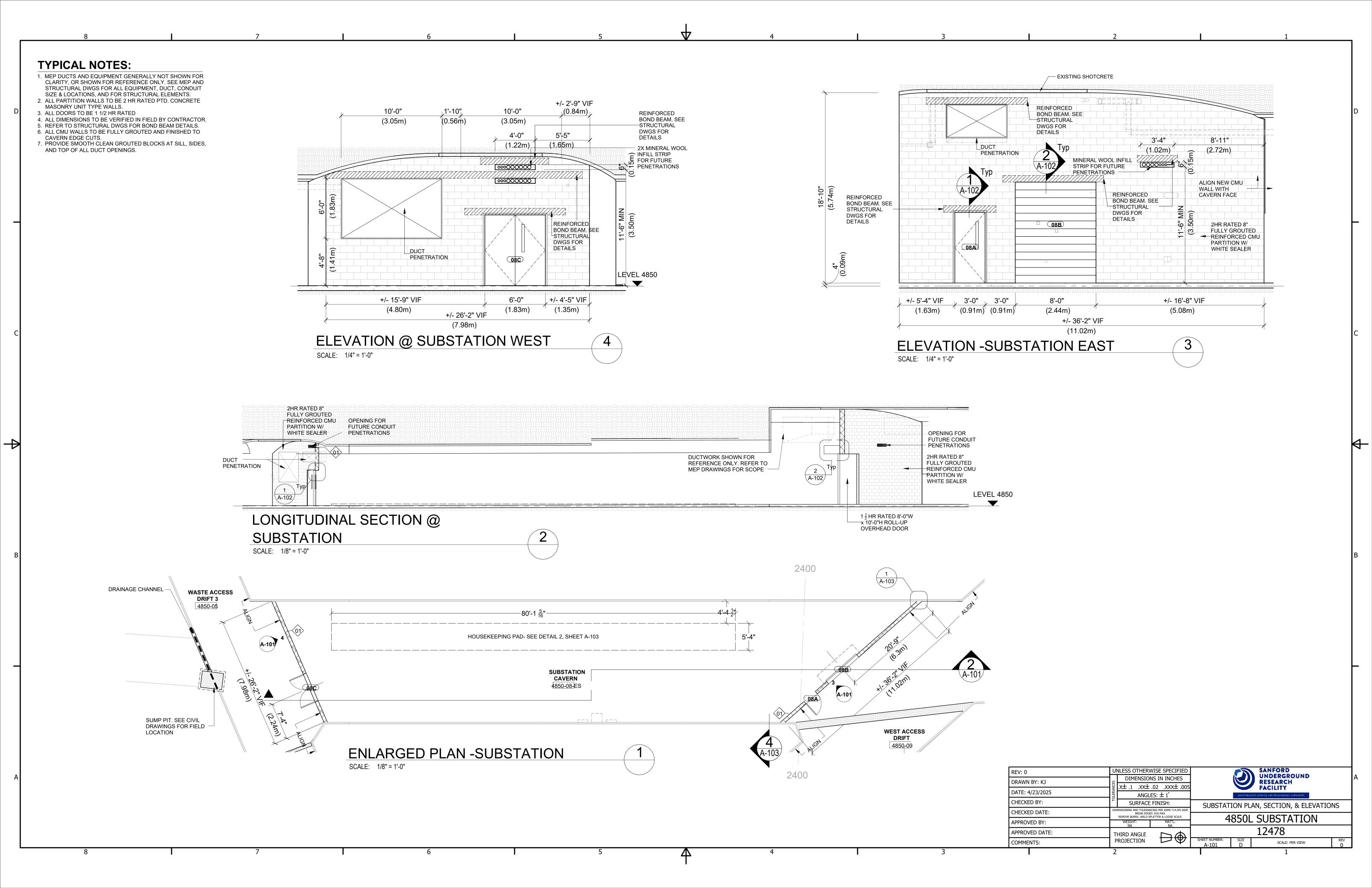
GENERAL

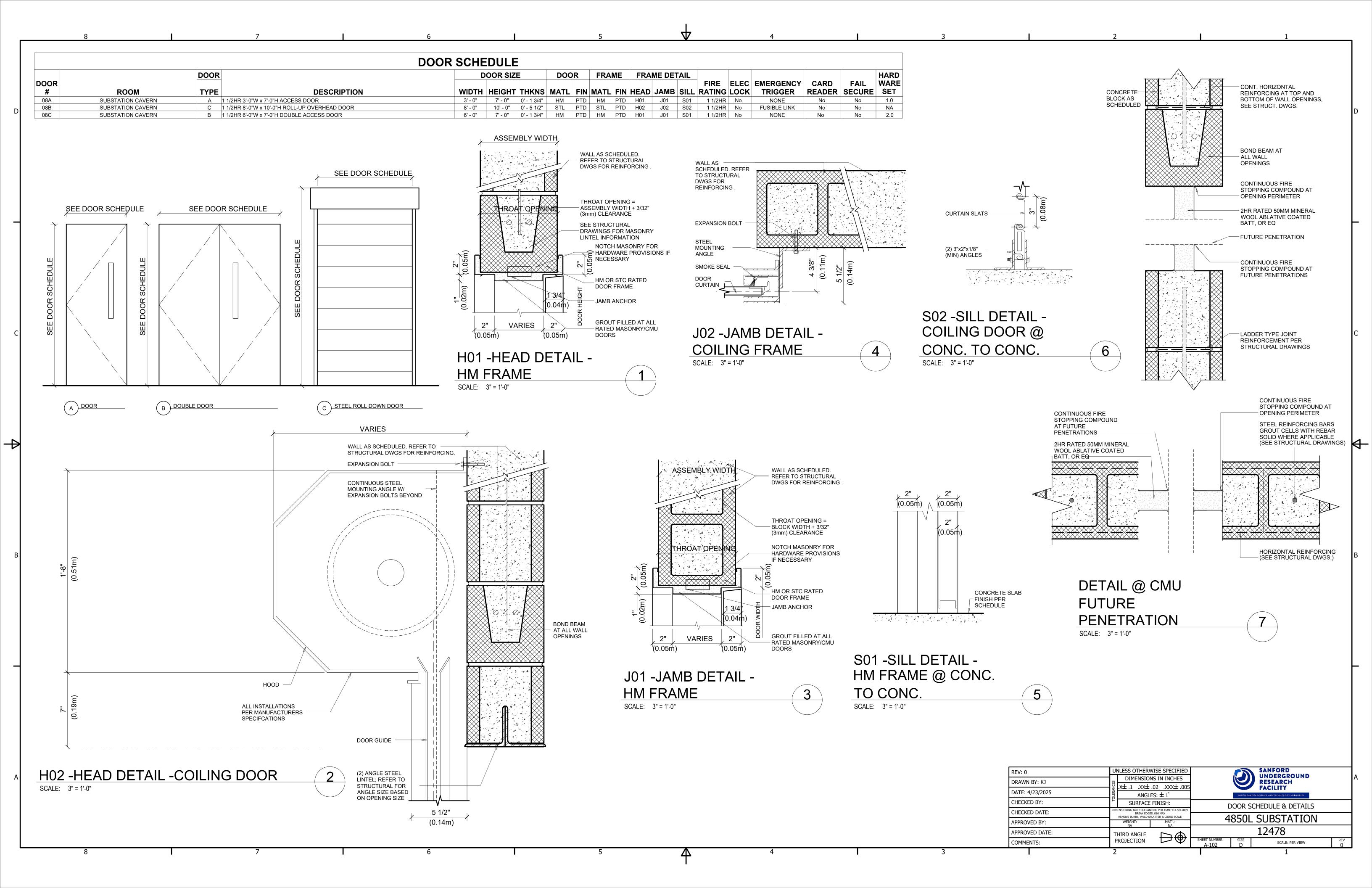
- CONTRACTOR TO VERIFY IN FIELD ALL EXISTING STRUCTURE AND CRITICAL DIMENSIONS.
- 2. CONTRACTOR TO COORDINATE ALL INSTALLS TO AVOID KNOWN INSTRUMENTATION CABLING BEHIND THE SHOTCRETE.

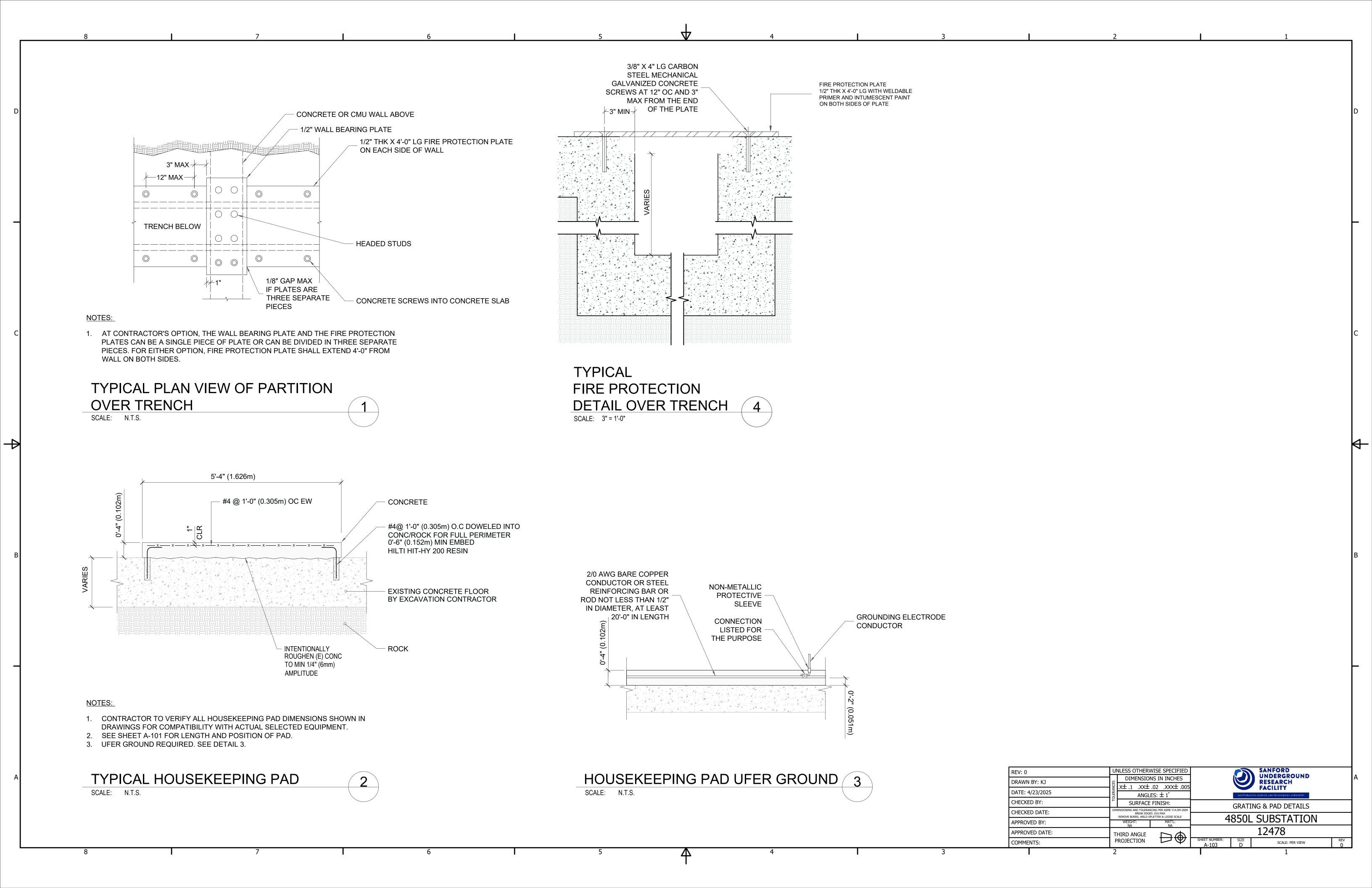
GENERAL- MECHANICAL

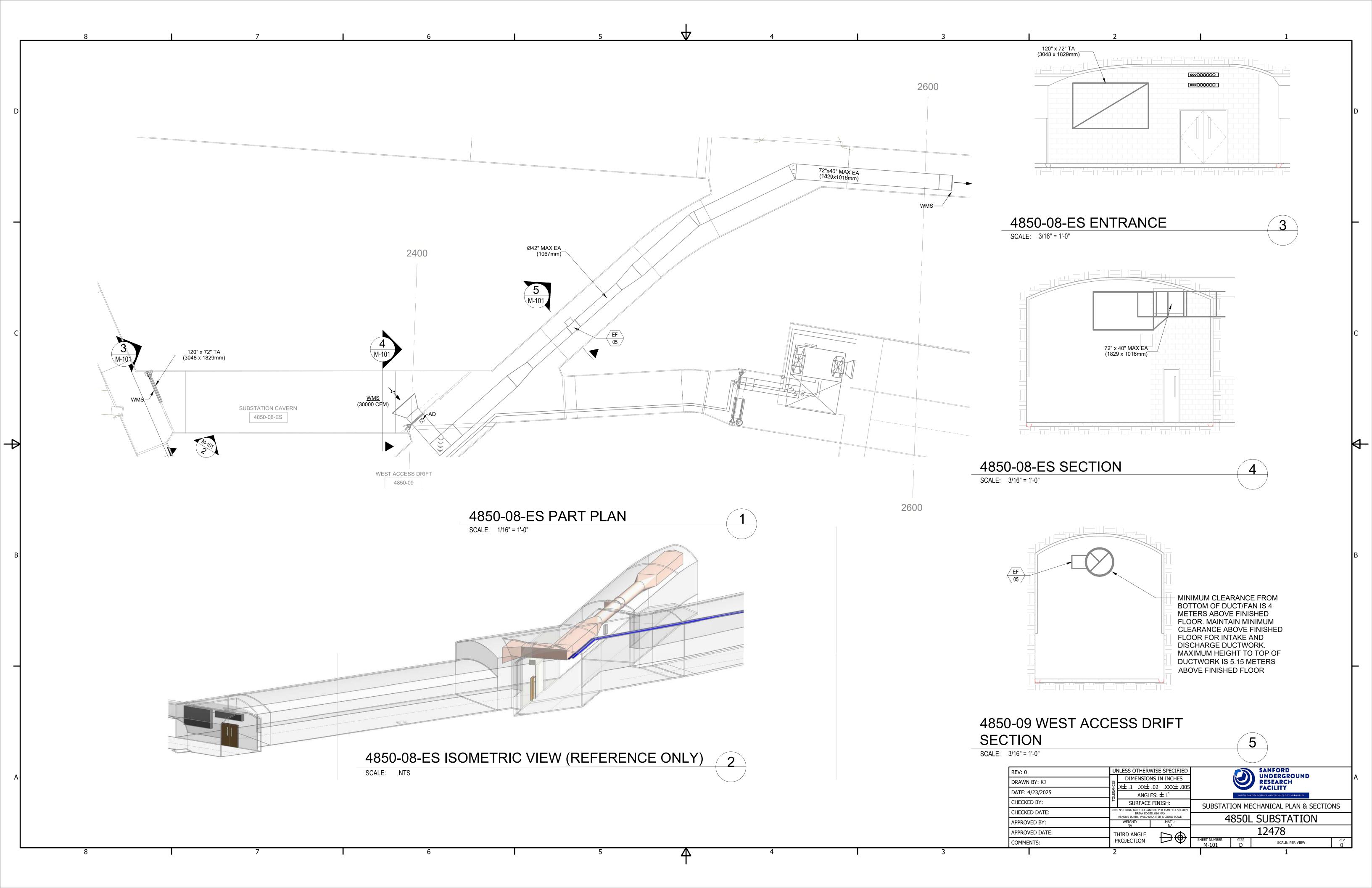
- ALL EQUIPMENT SHALL BE INSTALLED IN STRICT ACCORDANCE WITH THE EQUIPMENT MANUFACTURER'S RECOMMENDATIONS. PROVIDE ALL FITTINGS, TRANSITIONS, DAMPERS, VALVES, AND OTHER DEVICES REQUIRED FOR A COMPLETE WORKABLE INSTALLATION.
- 2. ALL DUCTWORK SHALL BE CONSTRUCTED, ERECTED, AND TESTED IN ACCORDANCE WITH THE MOST RESTRICTIVE OF LOCAL REGULATIONS, PROCEDURES DETAILED IN THE ASHRAE HANDBOOK OF FUNDAMENTALS, OR THE APPLICABLE STANDARDS ADOPTED BY THE SHEET METAL AND AIR CONDITIONING CONTRACTORS NATIONAL ASSOCIATION.
- 3. PROVIDE FIRE, FIRE AND SMOKE AND SMOKE DAMPERS AS REQUIRED FOR FIRE SEPARATION AS NOTED ON DRAWINGS.

JNLESS OTHERWISE SPECIFIED UNDERGR RESEARCH FACILITY **UNDERGROUND** DIMENSIONS IN INCHES DRAWN BY: KJ RESEARCH X± .1 .XX± .02 .XXX± .00! DATE: 4/23/2025 ANGLES: ± 1° CHECKED BY: SURFACE FINISH: NOTES, SYMBOLS, & ABBREVIATIONS MENSIONING AND TOLERANCING PER ASME Y14.5M-2 BREAK EDGES .016 MAX REMOVE BURRS, WELD SPLATTER & LOOSE SCALE CHECKED DATE 4850L SUBSTATION APPROVED BY: 12478 APPROVED DATE: $\Rightarrow \oplus$ THIRD ANGLE SHEET NUMBER: G-102 PROJECTION **COMMENTS:** SCALE: PER VIEW





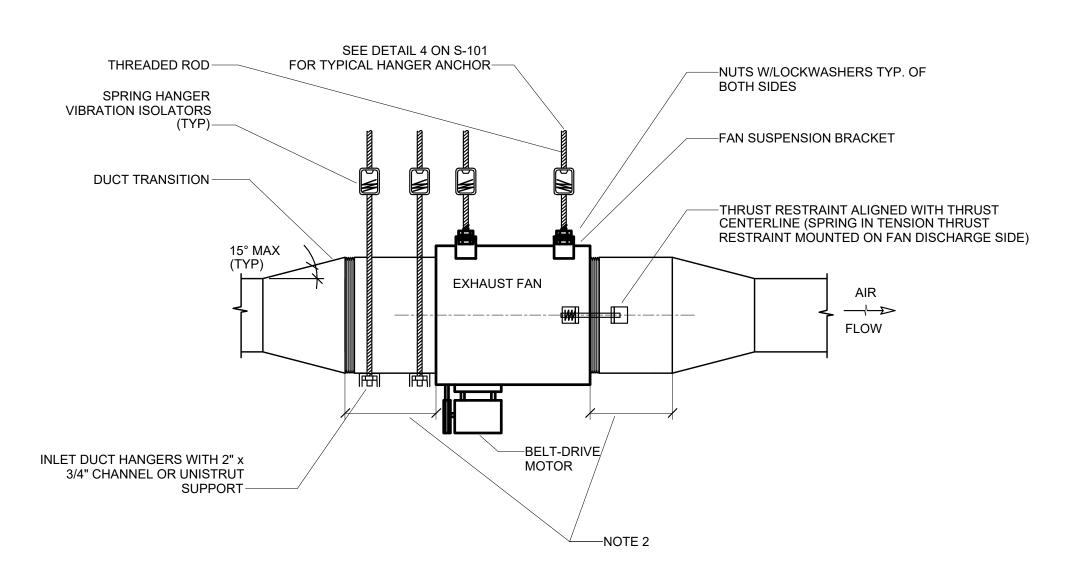




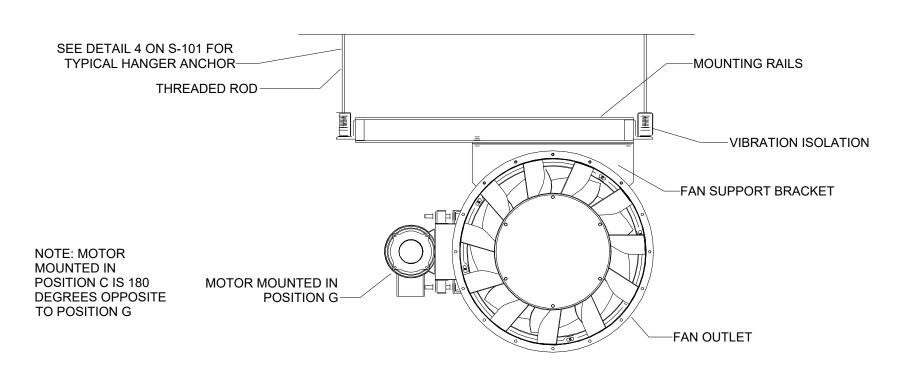
FAN SCHEDULE FLOW ESP SPEED VFD NORMAL EMERGENCY OPERATION TYPE MODEL LOCATION ITEM | MANUFACTURER AREA SERVED MOTOR VIBRATION ISOLATION WEIGHT NOTES RATE **POWER** POWER MINIMUM STATIC DEFLECTION $(CFM) \mid (IN WG) \mid (RPM) \mid (HP) \mid (V) \mid (PH) \mid (HZ) \mid$ (IN) COOK MIXED FLOW INLINE 300QMX 4850-09 4850-08-ES 30,000 | 1.00 | 1,465 | 20 | 460 | 3 | 60 | N | DUTY SPRING HANGER 0.75 1-7 EF-05 -

NOTES:

- 1. EF-05 REJECTS HEAT FROM 4850-08-ES DURING NORMAL OPERATION.
- 2. FAN EXHAUSTS VENTILATION AIR DURING NORMAL OPERATION.
- 3. MAXIMUM SHIPPING SPLIT SIZE MUST FIT WITHIN ENVELOPES SPECIFIED ON SHEET M-103, DETAIL 4, TO BE DELIVERED DOWN ROSS SHAFT TO 4850 LEVEL.
- LISTED SHIPPING SPLITS THAT EXCEED THESE ENVELOPE DIMENSIONS ARE TO BE DISASSEMBLED ON SITE WITH GUIDANCE FROM THE MANUFACTURER.
- 4. UNIT TO BE SUSPENDED FROM ROCK.
- 5. FAN SUPPLIES AIR FROM ADJACENT DRIFT TO MAINTAIN TEMPERATURE WITHIN SPACE.
- 6. FAN SHALL BE INSTALLED WITH THRUST RESTRAINTS.
- 7. ALL EF'S TO BE PROVIDED WITH COMBO STARTERS.



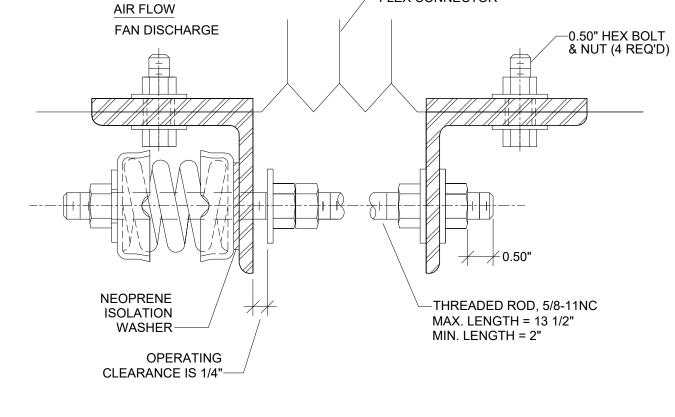
- 1. PROVIDE ADEQUATE SERVICE SPACE AROUND FAN FOR FAN REMOVAL MOTOR, BELT & DRIVE ACCESS.
- 2. PROVIDE MINIMUM 3 HYDRAULIC DUCT DIAMETERS OF STRAIGHT DUCT ON INLET AND OUTLET OF FAN WHERE POSSIBLE.
- 3. PROVIDE VIBRATION ISOLATION FOR STRAIGHT DUCT BETWEEN FAN AND FLEXIBLE CONNECTION.
- 4. WHEN MOTOR IS MOUNTED IN POSITION G, FAN SHOULD BE INSTALLED WITH MOUNTING RAILS PER MANUFACTURER RECOMMENDATION.



HORIZONTAL SUSPENDED FAN (MOTOR MOUNTED IN POSITION G)







FLEX CONNECTOR

NOTES:

- 1. THRUST RESTRAINT SHOWN WITH SPRING IN TENSION.
- 2. SPRING IN TENSION CONFIGURATION SHALL BE MOUNTED ON DISCHARGE SIDE OF FAN.
- 3. REFER TO MANUFACTURER'S GUIDELINES WHEN USING DIFFERENT OPERATING CLEARANCE.

SANFORD UNDERGROUND RESEARCH UNLESS OTHERWISE SPECIFIED SANFORD UNDERGRO RESEARCH FACILITY DIMENSIONS IN INCHES DRAWN BY: KJ X± .1 .XX± .02 .XXX± .00! DATE: 4/23/2025 ANGLES: ± 1° CHECKED BY: SURFACE FINISH: FAN SCHEDULE & DETAILS MENSIONING AND TOLERANCING PER ASME Y14.5M-2 BREAK EDGES .016 MAX REMOVE BURRS, WELD SPLATTER & LOOSE SCALE CHECKED DATE: **4850L SUBSTATION** APPROVED BY: 12478 APPROVED DATE: $\Rightarrow \Leftrightarrow$ THIRD ANGLE PROJECTION COMMENTS:

SHEET NUMBER: M-102

